ENGINE FLYWHEEL KEY SHEARING

It has been documented; some flywheel keys shearing on the ER12 engine used on the MTX70SD and MTX80SD rammers. The engine manufacturer was informed of this situation and made corrective actions since.

Preventive measure can be taken by inspecting the torque value of the flywheel nut.

(Torque specification \textbf{44-50 ft.-lbs.})

Inspect the taper of the crankshaft for damage prior to replacing the flywheel. Before reassembly, clean the tapered areas of the new flywheel and crankshaft.

Units between serial numbers shown below with above reference failure will be considered for warranty on a fix as fail basis.