Technical Information

Product Group: Rammers
Model: ALL MTX SERIES

This bulletin is provided for technical reference and service related updates. If you have any questions, comments or do not wish to receive these e-mails, please reply to this e-mail or call the Service Technical Support Group 800 478-1244.

CLUTCH CHANGE

OLD PART# 366346210       NEW PART# 366348550

Changes to production machines will be implemented according to the following serial number breaks.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>SERIAL NUMBER</th>
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<tbody>
<tr>
<td>MTX60</td>
<td>S -1881</td>
</tr>
<tr>
<td>MTX70</td>
<td>S -1391</td>
</tr>
<tr>
<td>MTX80</td>
<td>S - 3940</td>
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<tr>
<td>MTX90</td>
<td>S -1299</td>
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MTX series rammers have received an update to the clutch design. The shoe material has changed from rubber to composite and features a cam design that ensures optimum contact between the shoes and clutch drum.

- Orders for replacement clutches will be crossed over to the new clutch design.
- Machines in current stock will be sold with the original designed clutch.
- Customer experiencing clutch failure within the warranty period may file a warranty claim and fit the machine with the new clutch design.
- The new clutch retrofits onto the older MTX models.

OLD CLUTCH DESIGN
MQ PART# 366346210
Technical Information

NEW CLUTCH DESIGN
MQ PART# 366348550

CLUTCH REMOVAL AND INSTALLATION TOOLS

Clutch removal: The same tools can be used for removing the clutch assembly (see below)

- Clutch puller “A” (P/N: 9810-10400)
- Clutch puller “B” (P/N: 9839-10021)

Clutch Installation: A new tool has been designed for the new clutch assembly (see below)

- Old Clutch Mounting Tool
  MQ part # (9830-10060)
- New Clutch Mounting Tool
  MQ part # (9830-10070)