Service Bulletin
RX1510 Screw Replacement and Torque Adjustment

Product Group: Walk-Behind Rollers
Date Issued: 11/21/12
Service Bulletin No. VR20121017

Bulletin Type

X Mandatory
___ Information Only
___ Recommended Change

Models/Series Affected:
RX1510
S/N 60365 - 60388

Details

Problem:
Screws were not tightened to the correct torque during assembly and may cause damage to the vibration unit.

Solution:
Replace screws and tighten to the correct torque (24 Nm and 34 Nm).

Item  
no. Part no. Description QtY. Remarks

1 J902350 Washer, Wave D8.4/13 x 0.8FST Galv. 34
2 3-55681 Screw, Hex M8 x 25 10.9 Black 14
3 J901766 Screw, Hex M8 x 35 8.8 Galv. 1
4 1-907978 Adhesive, ERGO-4100 50 g bottle 1

Figure 1. Screw Replacement Kit
ADDITIAL TOOLS NEEDED

- Torque Wrench, up to 40 Nm
- Extension, 1/4" 13mm Socket

NOTICE
Before proceeding, carefully read safety information in your roller operation manual.

GENERAL SAFETY INFORMATION

- Only perform maintenance and repair work on the roller when it is stationary, the engine is shut off, and the machine is secured against rolling away.
- Park the machine on level and firm ground.
- Remove the key from the ignition switch.
- Secure the roller with the joint protection.
- Relieve pressure before working on the hydraulic pipes.
- Disconnect the battery before starting work on the roller’s electrical systems.
- Cover the battery with isolating material or remove it completely. This does not apply to work requiring an electric current.
- In the event of injuries caused by acid, rinse immediately with clean water and consult a doctor.
- Replace all protection devices properly after performing maintenance and repair work.

MACHINE PREPARATION

1. Make sure pin is securely in place at the joint between the two units (Figure 2).
2. Remove the four scrapers on the roller drums by removing 2 bolts, washers, nuts from each scraper with a 19 mm socket (Figure 3).

Figure 3. Scraper Removal

MACHINE SETUP

The replacement of the screws and torque adjustment can be performed with the roller lifted to an assembly support or on the floor using a hydraulic jack. Select your preferred setup and perform the corresponding procedure below.

Lifting Roller with Appropriate Lifting Device

1. Attach tackle to the central lifting point of the roller (Figure 2).
2. Lift the machine with a crane or other appropriate lifting device into an assembly support.

Figure 2. Machine Preparation
Lifting With Hydraulic Jack (Floor)

1. Drive one roller onto a board on the floor (Figure 4).

2. Jack up the chassis on the roller drum side with a hydraulic jack.

**Figure 4. Roller on Board**

**NOTICE**

When using the hydraulic jack, only one roller drum side can be worked on at a time.

**Figure 5. Hydraulic Jack**

ROLLER DRUM REMOVAL

1. Remove the six screws from each roller drum with a 27 mm socket (Figure 6).

2. Remove all four roller drums.

FRONT AND REAR COVER REMOVAL

1. Remove the four screws on the rear cover with a 13 mm socket then remove rear cover (Figure 7).

**Figure 6. Removal of Roller Drum Screws**

**Figure 7. Rear Cover Removal**
2. Remove the four screws on the front cover with a 13 mm socket then remove front cover.

![Figure 8. Front Cover Removal](image8)

**SCREW REPLACEMENT/TORQUE ADJUSTMENT (FRONT AND REAR)**

**NOTICE**
Before removing fittings, make sure a pan or suitable container is placed right under the fittings to catch any oil that will drip out once the fittings are removed.

1. On the front of the roller, it may be necessary to remove the fittings shown in Figure 9 to gain access to the screws that need to be replaced. This can be done by removing the four screws on each fitting with a #5 allen wrench. A small amount of oil will drip when the fittings are removed. Use plugs to stop the drip, if desired.

![Figure 9. Fitting Removal](image9)

2. On the front of the roller, remove and discard the 7 screws (two M8 x 22 8.8 at the bottom and five M8 x35 8.8) and washers, marked with red arrows on Figure 10.

![Figure 10. Screw Removal](image10)

3. Recut the thread using an M8 tap on the holes where the 7 screws were removed to clean any loctite residue, if possible.

4. Install washers into the new set of screws (two M8 x 22 8.8 and five M8 x35 8.8). Apply Loctite on the screws and screw in to replace the screws that were removed.

5. Tighten the screws with the 24 Nm torque wrench.

6. Tighten all the other 14 screws on the front with the 24 Nm torque wrench. See Figure 11 for location of screws, marked with red arrows.

![Figure 11. Front Screw Torque Adjustment](image11)

7. Reinstall the fittings that were removed and wipe any excess oil.

8. Repeat procedure for the back of the roller. It might not be necessary to remove the fittings at the back off to roller to gain access to the screws that need to be replaced.
SCREW REPLACEMENT/TORQUE ADJUSTMENT (VIBRATORY UNITS)

1. Tighten the 8 screws, marked by red arrows in Figure 12, on the rear vibratory unit with the 24Nm torque wrench.

2. Remove and discard the 8 screws (M8 x 25 8.8) and washers, marked by red arrows in Figure 13, on the rear vibratory unit.

3. Install washers on the 8 new screws (M8 x 25 10.9).

4. Apply loctite on the new screws and replace the 8 screws removed.

5. Tighten the new screws with the 35 Nm torque wrench.

6. Repeat the procedure for the front vibratory unit.

**Figure 12. Screw Torque Adjustment (Rear Vibratory Unit)**

**Figure 13. Screw Replacement (Rear Vibratory Unit)**

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**Warranty Information**

Campaign Reference No. 20121017

Please contact Chris Fairchild or Wendy Sanchez @ 1-800-421-1244 for warranty claim number and warranty form.

Labor Allowance: Flat Rate to install – 3 Hours
HERE’S HOW TO GET HELP
PLEASE HAVE THE MODEL AND SERIAL NUMBER ON-HAND WHEN CALLING

UNITED STATES

Multiquip Corporate Office
18910 Wilmington Ave.
Carson, CA 90746
Contact: mq@multiquip.com

Tel. (800) 421-1244
Fax (310) 537-3927

MQ Parts Department
800-427-1244
310-537-3700

Service Department
800-421-1244
310-537-3700

Fax: 310-537-4259

Technical Assistance
800-478-1244
Fax: 310-943-2238

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800-478-1244
Fax: 310-943-2238

MEXICO

MQ Cipsa
Carr. Fed. Mexico-Puebla KM 126.5
Momoxpan, Cholula, Puebla 72760 Mexico
Contact: pmastretta@cipsa.com.mx

Tel: (52) 222-225-9900
Fax: (52) 222-285-0420

UNITED KINGDOM

Multiquip (UK) Limited Head Office
Unit 2, Northpoint Industrial Estate,
Globe Lane,
Dukinfield, Cheshire SK16 4UJ
Contact: sales@multiquip.co.uk

Tel: 0161 339 2223
Fax: 0161 339 3226

CANADA

Multiquip
4110 Industriel Boul.
Laval, Quebec, Canada H7L 6V3
Contact: jmartin@multiquip.com

Tel: (450) 625-2244
Fax: (450) 625-8664

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