1. Identify the installed location for the new four-blade, five-blade, and six-blade spider (LEFT or RIGHT).
2. Use Loctite® (P/N 1477) provided.
3. Thread the zerk fitting (arm retaining screw) and plug per the LEFT or RIGHT spider as shown until snug.

**NOTICE**

DO NOT OVER-TIGHTEN. Damage or binding of the arm bushing may occur.

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**4-Blade Spider Plate Left Side**

- 3/8-16 x 1/4" SHS SCREW (P/N 11602)
- SERRATED FLAT WASHER (P/N 1875)
- TROWEL ARM RETAINING SCREW (P/N 1322)
- ZERK GREASE CAP (P/N 1162 A)

**4-Blade Spider Plate Right Side**

- 3/8-16 x 1/4" SHS SCREW (P/N 11602)
- SERRATED FLAT WASHER (P/N 1875)
- TROWEL ARM RETAINING SCREW (P/N 1322)
- ZERK GREASE CAP (P/N 1162 A)

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**5-Blade Spider Plate Left/Right Side**

- 3/8-16 x 1/4" SHS SCREW (P/N 11602)
- SERRATED FLAT WASHER (P/N 1875)
- TROWEL ARM RETAINING SCREW (P/N 1322)
- ZERK GREASE CAP (P/N 1162 A)

**6-Blade Spider Plate Left/Right Side**

- 3/8-16 x 1/4" SHS SCREW (P/N 11602)
- SERRATED FLAT WASHER (P/N 1875)
- TROWEL ARM RETAINING SCREW (P/N 1322)
- ZERK GREASE CAP (P/N 1162 A)
- PLUG (P/N 20121)