SERVICE BULLETIN

Group:

☐ Mandatory  ☐ Information  X Recommended Change

Series/Parts Affected: WBH-16

Machines Affected: January 2005 and after

SERVICE INFORMATION

It has been discovered that all WBH-16 power buggies manufactured since January 2005 may have had their tires improperly installed after the foam filled process.

INSTALLATION INSTRUCTIONS

The following instructions outline the procedure for mounting the drive tire assembly onto the drive hub.

1. Remove the cotter pin (item 1), from the drive-hub 1-1/8” retaining nut (item 2). Using a torque wrench, check the tightness of the retaining nut. It should be 200 ft-lbs. Retorque retaining nut if necessary.

2. Make sure the ½-inch studs (qty. 4), item 3 are securely tightened into the drive hub using Locktite 271™ (item 4).

3. Mount the “CHAMFER” side of the inner tire/rim (item 5) onto the “CHAMFER” side of the drive hub.

4. Install flange hub (item 6) onto studs.

5. Install the ½x13 retaining nuts (qty. 4), item 7 onto the studs. Tighten to 85 ft-lbs using the tighten sequence illustrated in Figure 1B.

6. Mount the outer tire/rim onto the flange hub with the “CHAMFER” side of the rim facing outward (item 8).

7. Install the ½x20 retaining cone nuts (qty. 4), item 9 onto the studs. Tighten to 65 ft-lbs using the tighten sequence illustrated in Figure 1B.

PARTS INFORMATION

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Part #</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
WARRANTY INFORMATION

Campaign Reference No. 20050725

Please contact Chris Fairchild or George Manrique @ 1-800-421-1244 for warranty claim number and warranty form.

Labor Allowance: Flat Rate to install – 45 minutes.

Figure 1 WBH-16 Rim/Tire Mounting Procedure