

# OPERATION MANUAL



## **MODELS**

### **ACP-119G/ACP-250G**

### **ACP-528G/ACP-792G**

### **ACP-1188G**

## **TRANSPORTABLE FUEL TANKS**

Revision #0 (05/19/26)

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[www.mqpower.com](http://www.mqpower.com)



**THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.**

# PROPOSITION 65 WARNING

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# PRODUCT DETAILS

Product Details	
Manufacturer	Supplier/Distributor
DyMac Global Limited +353 1 442 0516 Brownstown Road, Commons, Newcastle Co. Dublin, Ireland, D22 Y2F2 E-mail: sales@dymacglobal.com	MQ Power (310) 537- 3700 6141 Katella Avenue Suite 200 Cypress, CA 90630 E-mail: mq@multiquip.com
Model No: Purchase Order No:	Purchase Order No:
Serial No:	Job No:
Date of Supply:	Tank Capacity:
Tank Capacity:	Issue Date:
Color: RAL: Warranty No:	Warranty No:
Notes:	

## ALL WARRANTY AGREEMENTS ARE BETWEEN THE CUSTOMER AND DYMAC GLOBAL LTD.

The warranty is subject to the conditions below, your product is supplied with the warranty against material defect in workmanship or materials from the date of supply for the following warranty period. The warranty is based on fair wear and tear basis. Defective parts will be replaced or rectified at the manufacturer's discretion and subject to being returned for full examination at client's cost. For export sales, it is expected that labor would be carried out locally and under the review of DyMac Global. No warranty either explicit or implied is offered for any bought-out items other than those offered by the manufacturer.

**ACECUBE – PROFESSIONAL BUNDED STEEL TRANSPORTABLE TANKS: 3 YEARS**

**PAINT WORK: 1 YEAR**

**ACCESSORIES:**

**DISPENSING PUMPS, DELIVERY NOZZLES, SUCTION/DELIVERY HOSES: 90 DAYS**

**ALL OTHER ACCESSORIES: 1 YEAR**

**The warranty is subject to following conditions:**

To qualify for the guarantee this product must be installed by a registered competent person in accordance with prevailing statutory requirements. The period of the warranty will commence from the date of invoice. The warranty is provided to the original purchaser, only proof of the purchase and evidence of annual inspection by a registered competent person will be required in the event of a claim.

**HEAD OFFICE:** DyMac Global Limited,  
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Co. Dublin, Ireland, D22 Y2F2  
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During the warranty period, any component of your product which is proved to contain any material defect in workmanship or materials will be exchanged or repaired, at our sole discretion by us free of charge for material or labor. In respect of your product, the warranty does not cover (and we will not accept responsibility for) any consumable items, any component which has not been manufactured by us (please refer to the manufacturer's warranty supplied with the relevant component), fair wear and tear, or any fault:

- In respect of any component not forming part of your product; or
- Arising from any cost other than defect in original workmanship or materials; or
- Caused improper installation, maintenance, neglect, misuse or willful or accidental damage; or
- Caused by alteration or repair by you or by a third party who is not one of our authorized repairers; or
- Caused by non-observance of either any applicable statutory requirement or any of the instructions contained in the installations and operating instructions appropriate to your product and in this respect.

Your product has been used only for the purpose for which it is designed, and that any terms and conditions held with your installer have also been adhered to.

To the maximum extent permitted by UK law:

- The warranty is given in lieu of all other warranties, expressed or implied by statute or common law, including implied warranties or conditions of satisfactory quality and fitness for a particular purpose, provided that this warranty is in addition to your legal rights in relation to goods that are faulty or not as described; and
- We shall not in any circumstances be liable to you or any other party, whether in contract or (including for negligence and breach or statutory duty howsoever arising), misrepresentation (whether innocent or negligent), restitution or otherwise, for any special, indirect or consequential loss or damage.

# INTRODUCTION

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Thank you for the purchase of AceCube. This accompanying manual will help you safely operate and maintain your new tank. The following information in this manual will ensure years of safe, reliable service and production. Please ensure that all owners, operators or any other persons working near or on the AceCube read and understand this manual. Following the procedures and maintenance schedules as outlined in this manual will help to:

- Avoid dangers
- Reduce costly repairs, cleanups, and downtime
- Increase the reliability of the AceCube

The AceCube is designed and built to the highest standards using quality materials and components. DyMac Global has taken the greatest care to ensure that you have received a safe and reliable product that will provide you with years of service. The AceCube is designed with the highest regard for safety. Nonetheless, misuse of this product may result in serious injury, death, or damage to the tank, as well as void the manufacturer's warranty.

## DESIGNATED USE

The AceCube Professional ACP-119G, ACP-250G, ACP-528G, ACP-792G, ACP-1188G is a transportable fuel tank designed to be moved when full via its built in forklift pockets or lifting eyes. It is stackable both in shipping containers and on truck beds, 2 high when full or 3 high when empty. Its outer bund tank is 110% the capacity of the inner tank, ensuring the upmost level of security and environmental protection in the event of a leak. DyMac Global cannot be liable for any damages resulting from misuse.

Contacting DyMac Global: if you have any questions regarding your product, please contact us at the following number:

Ireland office: +353 1 442 0516

By calling this number you can reach any of the following departments: service, sales, production, accounting or engineering.


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# SAFETY INFORMATION


**DO NOT** operate or service the equipment before reading the entire manual. Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the safety messages and operating instructions could result in injury to yourself and others.

## SAFETY MESSAGES

The four safety messages shown below will inform you about potential hazards that could injure you or others. The safety messages specifically address the level of exposure to the operator and are preceded by one of four words: **DANGER**, **WARNING**, **CAUTION** or **NOTICE**.

 <b>DANGER</b>
Indicates a hazardous situation which, if not avoided, <b>WILL</b> result in <b>DEATH</b> or <b>SERIOUS INJURY</b> .

 <b>WARNING</b>
Indicates a hazardous situation which, if not avoided, <b>COULD</b> result in <b>DEATH</b> or <b>SERIOUS INJURY</b> .

 <b>CAUTION</b>
Indicates a hazardous situation which, if not avoided, <b>COULD</b> result in <b>MINOR</b> or <b>MODERATE INJURY</b> .

<b>NOTICE</b>
Addresses practices not related to personal injury.

## SAFETY DECALS

This tank is fitted with a number of safety warning decals to highlight potential risks. These warnings must be obeyed at all times. If one of the decals become detached or damaged it must be replaced. The safety decals use pictograms to indicate the relevant risk in line with ISO requirements and pictograms with text in line with ANSI requirements, and will be equipped with same dependent on your region.

It is imperative that you check the local requirements for labeling before loading the tank with dangerous goods. The appropriate decals should be applied to the tank in line with local authority requirements.

## PERSONAL SAFETY

### **WARNING**

- Fill through the 3" fill only.
- When filling through the 3" fill, please open the 2" fill vent cap for venting purposes and close the 3" fill cap and 2" fill vent cap when tank has been filled.

### **NOTICE**

- Ascertain from the appropriate authority and observe all statutory and any other regulations that may apply to the planned location before operating the product. Operators must be trained in the correct and safe use of all equipment.
- Before operation the operator(s) must:
  - Have received specific and adequate training in the task to be carried out.
  - Have read and understood the operations manual and the safety signs in this manual and around the product(s).
  - Know the location and function of controls and safety features.
  - Be aware of all moving parts of the equipment.
- Any work on and/or with the product must be executed by trained, reliable and authorized personnel only.
- Statutory minimum age limit must be observed.
- Work on the hydraulic system must be carried out only by personnel with special knowledge and experience of hydraulic equipment.
- It is the responsibility of the persons using this tank to ensure that the correct placards are fitted before transporting the tank. Please refer to the appropriate legislation in your region.

# SAFETY INFORMATION

## WORK AREA SAFETY

### DANGER

- **DO NOT** smoke or allow smoking near flammable fuels or solvents. Use non-flammable solvents for cleaning parts and equipment. Know where fire extinguishers and other fire suppression equipment are located and learn how to use them.



- Avoid electrical and static sparks and any open flame while handling, storing, moving or pouring fuels, electrolytes for batteries, hydraulic fluids or coolants.

### NOTICE

- Operators must have received specific training in all operating and service tasks as required for the safe operation and service of the tank. Operators must know the location and correct operation of all controls and safety features.
- Only authorized and trained personnel involved in tank operation or maintenance should be in the vicinity of tank while it is being used or serviced. All other personnel should be kept at a safe distance.
- Keep the work area as neat and as clean as practical. Keep your equipment clean and free of dirt and grease so it can be checked for loose, cracked or broken parts. Replace defective parts as soon as they are discovered.
- **ALWAYS** use proper hoisting equipment for heavy loads. Regularly check hooks, cables, shackles and chains for stretch and wear. Never overload hoists, cranes or other lifting devices.

## OPERATIONAL SAFETY

### DANGER

- **NEVER** store fuel tanks within:
  - 26 feet (8 meters) of any ignition source.
  - 16 feet (5 meters) from overhead wires.
  - 10 feet (3 meters) of combustible vegetation.
  - 50 feet (15 meters) from property boundaries.
  - 50 feet (15 meters) from any dwelling, workshop, or stockpile of combustible materials.

- Ensure fuel tanks are stored clear from areas with heavy vehicle traffic.
- When storing multiple fuel tanks, ensure that adjacent tanks remain more than 2 feet (600 mm) apart.
- Never store fuel in outer bund reservoir.

### NOTICE

- Safety warnings are required to be displayed in the area of the fuel dispensing equipment which must include the message “DANGER — NO SMOKING, NO NAKED FLAMES”.
- All personnel involved in the handling and storage of the fuels must have, or be supervised by those who have, adequate knowledge, experience, and training in the handling of fuels and in accident prevention and response.
- Read and keep the maintenance instruction supplied with all the equipment you will be using with tank.
- Dispenser hoses must be approved anti-static hoses in good condition.
- All fittings, pumps, valves and hoses must be monitored for leaks regularly.
- Ensure that safety instructions and warnings attached to the equipment are always complete and perfectly legible.
- Keep warnings and instruction labels clean and up to date.
- Only use approved fuel pumps with the tank, and ensure that the pumps are installed near the supply tank.
- Ensure a cleared working space is allowed around the fuel pumps.

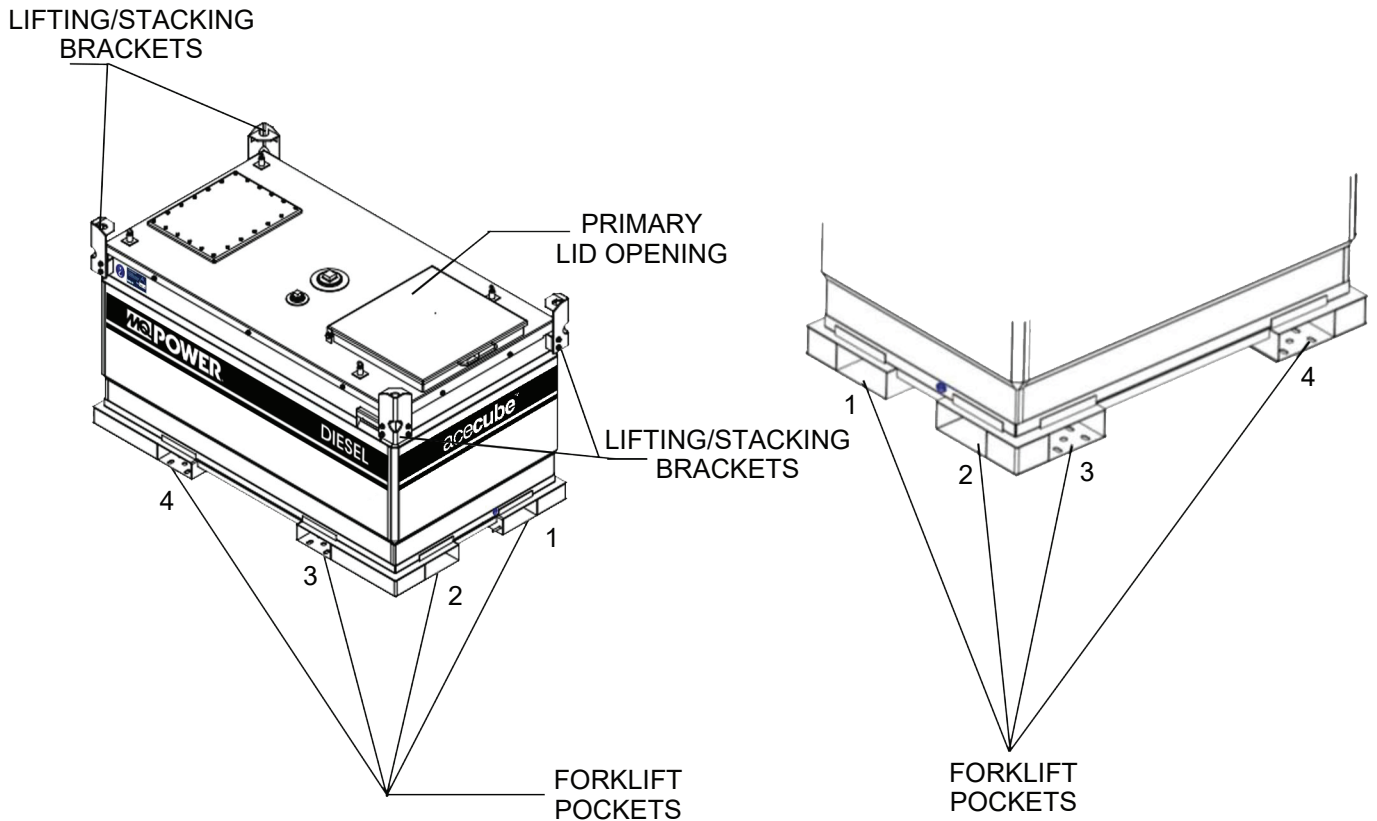
# TRANSPORTATION AND HANDLING

## FORKLIFT GUIDELINES

The ACP-119G to ACP-1188G may be transported empty using a forklift of 3-ton capacity or higher. Using forklift pockets 3 and 4 (Figure 1), the tank may be transported both full and empty. The tank may be transported *empty only* using forklift pockets 1 and 2. The tank may be transported full on the highway. When tanks are in use, all ports and valves installed on each feed/return line must be closed during transport. Forklift should be sized to match the total load of the tank and its contents.

### WARNING

Only properly trained and licensed forklift operators who have knowledge of hazardous material handling should transport AceCube. Failure to adhere to this could result in serious injury or death.



NOTE: IMAGE MAY NOT REPRESENT YOUR EXACT TANK MODEL.

Figure 1. Forklift Pockets

# TRANSPORTATION AND HANDLING

## TOP LIFT BY CRANE

This tank has been tested in accordance with the testing criteria of UN31A/Y for safe lifting by crane from its top lifting points when the tank is full of liquid. Please check the MPMG stated on the tanks data plate to ensure the correct lifting slings/chains and crane are used for this top-lift process. Ensure that the tank is free from any obstructions and follow local safe lift precautions.

### WARNING

Only properly trained and licensed forklift operators who have knowledge of hazardous material handling should transport AceCube. Never allow anyone to place any part of their body beneath a lifted load. Only use approved lifting cranes and hardware whose maximum weight limit exceeds 3 tons.

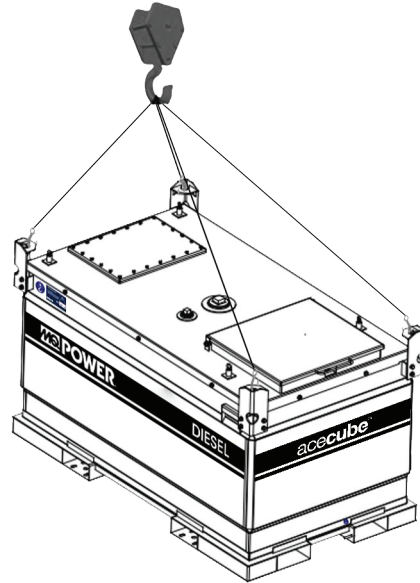
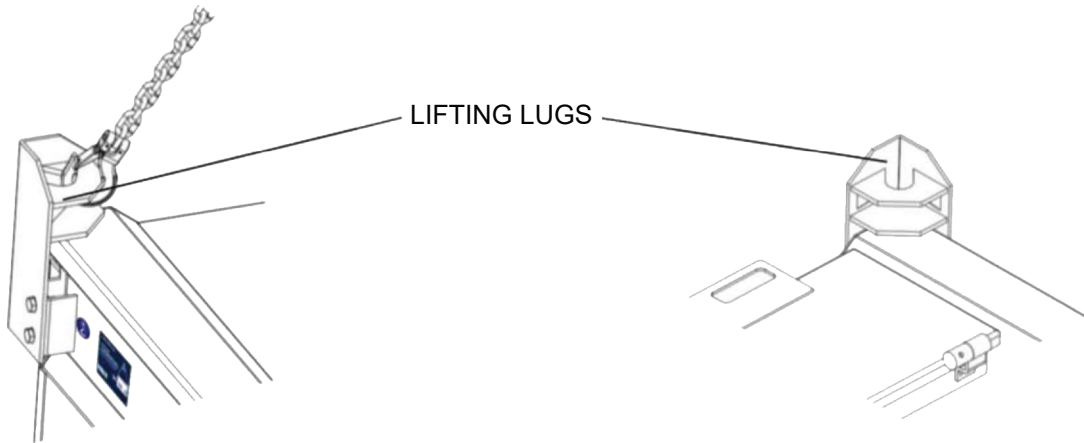


Figure 2. Top Lift By Crane



NOTE: IMAGE MAY NOT REPRESENT YOUR EXACT TANK MODEL.

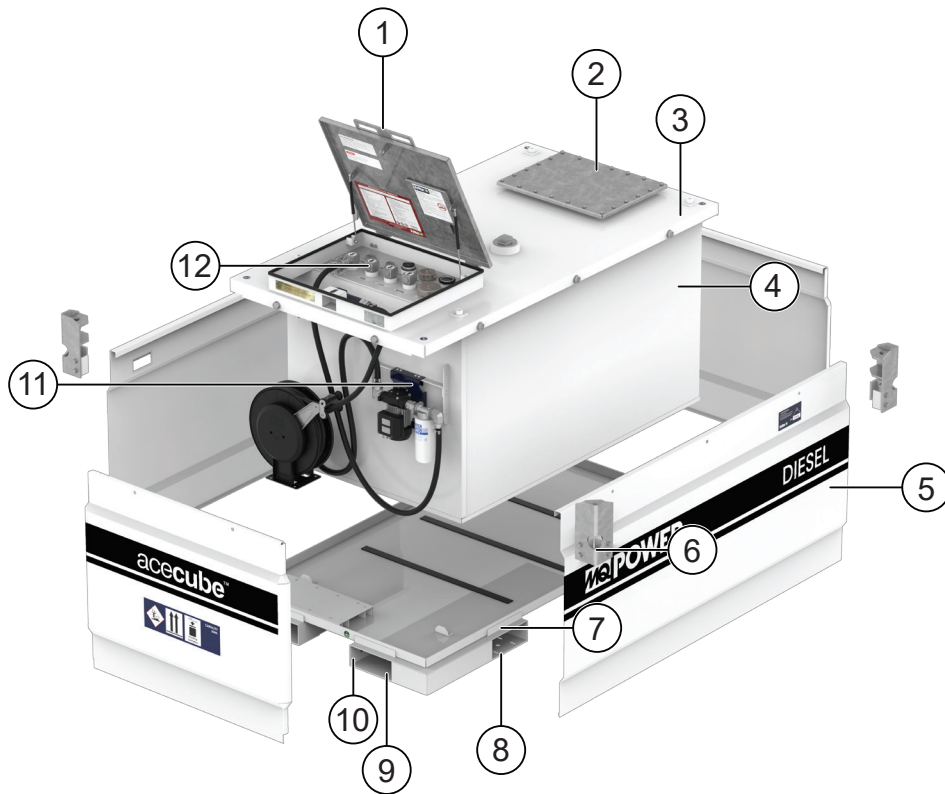
Figure 3. Lifting Lugs

## DIMENSIONS

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<b>Table 1. Dimensions</b>					
<b>Model</b>	<b>ACP-119G</b>	<b>ACP-250G</b>	<b>ACP-528G</b>	<b>ACP-792G</b>	<b>ACP-1188G</b>
<b>Height in. (mm)</b>	32 (813)	51 (1,295)	51 (1,295)	51 (1,295)	51 (1,295)
<b>Width in. (mm)</b>	45 (1,150)	45 (1,150)	52 (1,325)	74 (1,885)	90 (2,300)
<b>Length in. (mm)</b>	58 (1,485)	58 (1,485)	90 (2,300)	90 (2,300)	104 (2,642)

# COMPONENTS AND FUNCTIONS



**Figure 4. Assembly Components**

Table 2. Assembly Components	
Item No.	Description
1	Primary Hatch Lid
2	Secondary Cover Plate
3	Top Cover Plate
4	Lifting Ports for Inner Tank
5	External Bund
6	Stacking Corner with Lifting Point
7	Integrated Base Frame
8	Bi-Directional Forklift Pocket
9	Road Trailer Connection
10	Forklift Pocket
11	Removal Universal Bracket Plate
12	Primary Hatch Fitting

# COMPONENTS AND FUNCTIONS










PRIMARY FITTING PLATE			LEVEL GAUGE OPTIONS		
 <p>SPARE SPARE PRESSURE VENT FILL VENT GAUGE</p> <p>EMERGENCY VENT FEED FEED FEED RETURN FILL</p> <p><small>EMERGENCY VENTS SHALL BE INSTALLED PRIOR TO USE. DO NOT PLUG OR USE FOR ALTERNATE PIPING.</small></p> <p><small>PUMP ANTI-SIPHON</small></p>			 <p>Alternative Type Eg Rochester</p>		 <p>Standard Float Type Dial Gauge</p>
 <p>Fuel Return</p>	 <p>Pressure Vent</p>	 <p>3" Fill/ Fusible Cap</p>	 <p>2" Fill Cap</p>	 <p>Fuel Feed/ Suction</p>	 <p>Emergency Vent</p>

Figure 5. Hatch Plates Parts

# COMPONENTS AND FUNCTIONS

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## PARTS DESCRIPTION

### NOTICE

Overfill provision can be provided as per client request.

**Inner Tank** — A primary storage tank having all fuel transfer accessories and externally encased within an outer bund tank.

**Outer Tank** — Outer bund is designed to contain 110% of the inner tank volume it surrounds. Wraps the main inner tank unit and has the interstitial space between inner and outer tanks. Therefore any potential leak that may occur will be captured in this sealed space, preventing release to the environment.

**Top Lid** — The top plate used to cover the inner tank.

**Fuel Fill** — Fuel fill inlet is used to fill the inner fuel tank in a secure way, without sparks or spillages. Automatic or manual nozzles can be used for filling.

**Fuel Suction** — Tank access point for removal of fuel from the inner tank to either a transfer pump for manual dispensing or feed to a genset or other engine-driven unit.

**Fuel Return** — Return inlet for the excess fuel withdrawn from the tank.

**Normal Vent** — Relieves vacuum and pressure of fuel as it expands and contracts.

**Emergency Vent** — Emergency vents are installed on above-ground storage tanks as a code requirement. Emergency vents provide high-capacity pressure relief if the tank is exposed to fire.

**Dipstick** — Indicates the level of fuel contained in the tank to measure or evaluate the remaining *quality* of the fuel in the tank.

**Fuel Level Gauge** — Indicates the level of fuel contained in the tank to measure or evaluate the remaining *quantity* of fuel in the tank.

**Dispensing Pump** — Sends the fuel from the inner tank through the pump suction port to a dispensing hose and nozzle with automatic shutoff.

## FILLING GUIDELINES

This tank is designed for the storage of diesel fuel, petrol, kerosene, oils, water and certain biofuels.

- Ensure tank is on level ground before filling.
- Fill only with trigger nozzle.
- **DO NOT** smoke when refueling; keep sparks, flame, and hot material away from the tank.
- **DO NOT** overfill, 95% capacity is the maximum fill limit.
- Replace filler cap and store all hoses and nozzles inside the cabinet.
- Check bund area and empty regularly, refer to maintenance schedule for full maintenance procedures.
- Follow the regulations for transport of all dangerous goods.
- Thread type BSP except for tanks built for US/Canada NPT.
- All ports need to be closed during transportation to avoid spilling of fuel from tanks.
- Hoses connected to feed and return ports (Figure 6) should have quick-release coupling on each hose to prevent fuel from coming out of the tank during transportation.



Figure 6. Hose Connections

# MAINTENANCE

<b>Table 3. Inspection/Maintenance</b>	<b>Daily</b>	<b>Monthly</b>	<b>Every 2½ Years</b>	<b>Every 5 Years</b>
Check the general condition of the ACP and all warning signage.	X			
Check all pipe work and connections for security and leakage.	X			
Inspect the bund area for collected fuel.	X			
Clean and lubricate the access hatch hinges and gas struts as necessary.		X		
Inspect condition of the ground that the ACP is placed upon paying attention to possible ground subsidence.		X		
Perform visual inspection of all markings and IBC labels.			X	
Inspect and service lids, gaskets, gauges and plugs.			X	
Check for cracks, warping, corrosion, dents, or other damage which may make the ACP unsafe for transport.			X	
Perform leakproof air pressure test at 0.2 bar (2.9 psi) with all seams, fittings and joints coated with leak detection fluid. Must maintain pressure and show no signs of leakage for 10 minutes.			X	
Ensure the ACP has not been modified and is still to the original design type.			X	
At least every five years, and no later than five years after manufacture, each metal ACP is to be internally inspected and thickness tested: <ul style="list-style-type: none"> <li>• They are tested or inspected internally for minimum wall thickness.</li> <li>• This internal inspection will require removing hatches or lids, which makes it the ideal time to clean the tank.</li> </ul>				X
Replace or repair any missing or difficult-to-read markings.				X
Ensure all internal baffles are secure (if fitted).				X

## INNER TANK REMOVAL AND CLEANING

### Inner Tank Removal

Before carrying out this procedure, make sure that you have the correct tools for the task, a set of four M12 lifting eyes and a set of lifting chains.

#### NOTICE

When the lift is performed, the tank must remain level.

#### NOTICE

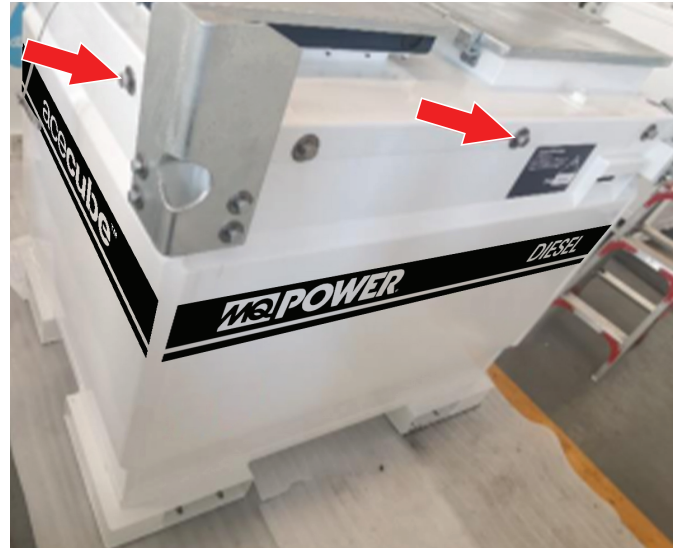
It is recommended to remove any pipework or pump systems that may get in the way when raising or replacing the tank within the bund.

1. Using a pump, fully drain the tank, ensuring that the fuel being removed is transferred into a suitable container.
2. Fit the four M12 lifting eyes to the four captive sockets on the top of the tank.
3. Once the tank is completely emptied, mark each corner bracket and each side tank clasp so that they can be replaced in exactly the same position.
4. Loosen and remove the four (or eight depending upon which model you have) M12 corner bracket retaining bolts (Figure 7). Make sure you have a firm hold of the bracket as you remove the last bolt to prevent it from dropping to the ground.



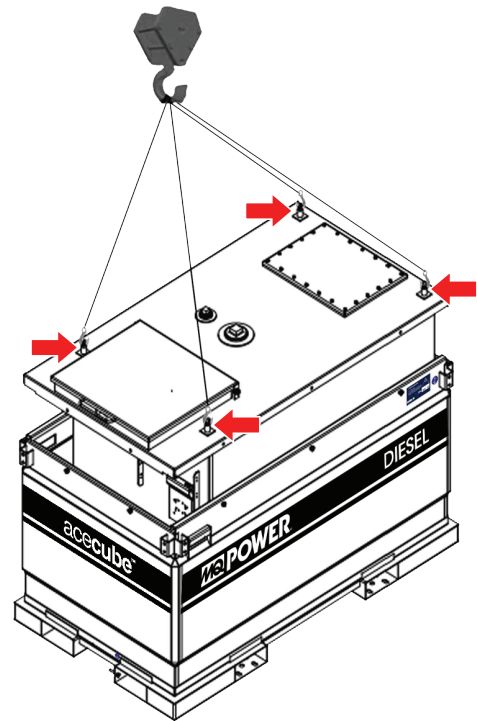
**Figure 7. Corner Bracket Retaining Bolts**

5. Repeat step 4 with the remaining three corner brackets and place the brackets and bolts in a safe place.
6. Remove all bolts securing the top panel to the outer tank (Figure 8).



**Figure 8. Top Panel Bolts**

7. Attach suitable chain sling to the four lifting eyes, adjusting as necessary to keep the tank level.



**Figure 9. Lifting Eyes**

8. Lower the tank onto suitable supports, such as timber, to protect the base from damage.

#### **WARNING**

Only remove inner tank when the tank is empty.

## Cleaning Instructions

1. Remove lid from the inner tank.
2. Empty fuel from inner tank into an approved receptacle.
3. Clean the inside of the outer tank (bund tank). Remove all debris and liquids.
4. Remove fittings/access plate from the inner tank.
5. Clean out any residue from inside the inner tank.
6. Pressure wash both inner and outer tanks, drain and dry.
7. If it is necessary to enter the tank, for maintenance or inspection, a safe working procedure should be approved and work carried out by a qualified engineer.
8. It is recommended that after the tank has been cleaned, a leak inspection is performed:
  - Replace pressure/vacuum relief valve with a plug.
  - Reassemble the tank and install a new gasket around the access cover.
  - Secure all bolts to ensure that there is no leakage.
  - Carry out a leak test.

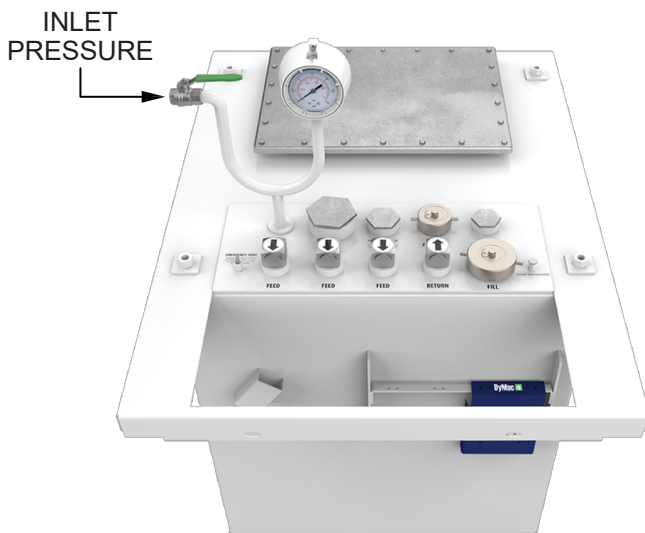


Figure 10. Inner Tank Pressure Testing

## PRESSURE TESTING

- The pressure test must only be performed under the supervision of a competent person.
- Barricade the area to restrict movement and display caution signs to alert people.
- Use calibrated pressure gauge during pressure testing.
- Pressure gauge should have lower limit and upper limit between 1.5 and 4 of the pressure test value.
- Gauges need to be placed at high points of the tank in a position where it is possible to purge air pockets while the tank is filling.
- It is important that the gauge needs to be connected directly to the tank without any valves.
- Apply internal air pressure not less than 3 psi (21 kPa) and not more than 5 psi (35 kPa)
- Hold for 10 minutes. Observe the gauge for any pressure drop. Apply soapy water around the fitting assembly and all welding areas of the tank and check for leakages. Mark the locations of any leaks.
- Leakage locations must be repaired and retested.
- Capture video and photos of testing for record.
- Record the test date details on the **Statutory Inspection and Maintenance Record** log sheet (page 19).
- Clean the tank by applying hot air.
- Carefully lower the tank back into the bund, making sure you keep everything correctly aligned.
- Allow the lifting equipment to take the weight of the tank until each corner bracket and each side tank clasp has been replaced and secured with their respective bolts.
- All securing bolts should be fully tightened.
- Remove the M12 lifting eyes to safeguard anyone mistaking them for the main lifting points.
- Reinstall the pressure/vacuum relief valve after the leak test.
- Keep all records for testing with the unit at all times.



## DECLARATION OF CONFORMITY

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We declare that the products listed are named as follows:

- AceCube Professional

Comply in whole or in part with the following standards:

- CAN/CGSB-43.146-2016-IBC type UN 31A/Y (ACP-250G to ACP-792G)
- UL 142 & ULC S-601 (ACP-DF-180/32G to ACP-DF-679/66G)
- Adhering to ADR regulations (ACP-250G to ACP-792G)
- TSSA ON Canada (Optional).
- PPG26.
- PPG2 Oil Prevention Regulations 2001 (England & Wales).
- EC Directive 2007/46/EC as amended.

Product Description: Bulk Fuel Storage Tank Design

Issue Date : 14/07/2025

Checked Date : 15/07/2025

Approved Date: 16/07/2025

Director, Signed



Quality Manager, Signed



DyMac Global Limited,  
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# OPERATION MANUAL

## HERE'S HOW TO GET HELP

PLEASE HAVE THE MODEL AND SERIAL  
NUMBER ON-HAND WHEN CALLING

### UNITED STATES

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WEBSITE: [www.multiquip.com](http://www.multiquip.com)

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### UNITED KINGDOM

#### *Multiquip (UK) Limited Head Office*

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This manual MUST accompany the equipment at all times. This manual is considered a permanent part of the equipment and should remain with the unit if resold.

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