Model: BA-series

This bulletin is provided for technical reference and service related updates. If you have any questions, comments or do not wish to receive these e-mails, please reply to this e-mail or call the Service Technical Support Group 800 478-1244.

ROD ENDS AND STABILIZER RING INSTALLATION

INSTRUCTIONS

- 1. **Ref.1:** Secure the Rod Ends #3 onto the ends of the Spider Arms with Spring Washers #1a and Bolts #2, torque to 30 ft-lbs.
- 2. Ref.1: Thread the Nuts items #4a onto all the Rod Ends approx. 3/4 of the way down.
- 3. **Ref.1:** Slip the Stabilizer Ring Sleeves onto all four Rod Ends.
- 4. **Ref.1:** Adjust the Nuts #4a up or down so there is enough room/threads above the Sleeves on the Stabilizer Ring for installing the Washers #1b & Nuts #4b in the next step.
- 5. **Ref.2:** Adjust the Nuts #4a as needed to even out the Stabilizer Ring ensuring the Stabilizer Ring is being supported equally by all four Nuts avoiding pre tension on the Rod Ends.
- 6. **Ref.1:** Install the four Washers #1b plus Nuts #4b, torque to 7 ft-lbs.
- Note: Regular cleaning is essential, particularly the rod ends & spider assy. Grease the arms until grease is visible out the end of the bushings after each use.





