

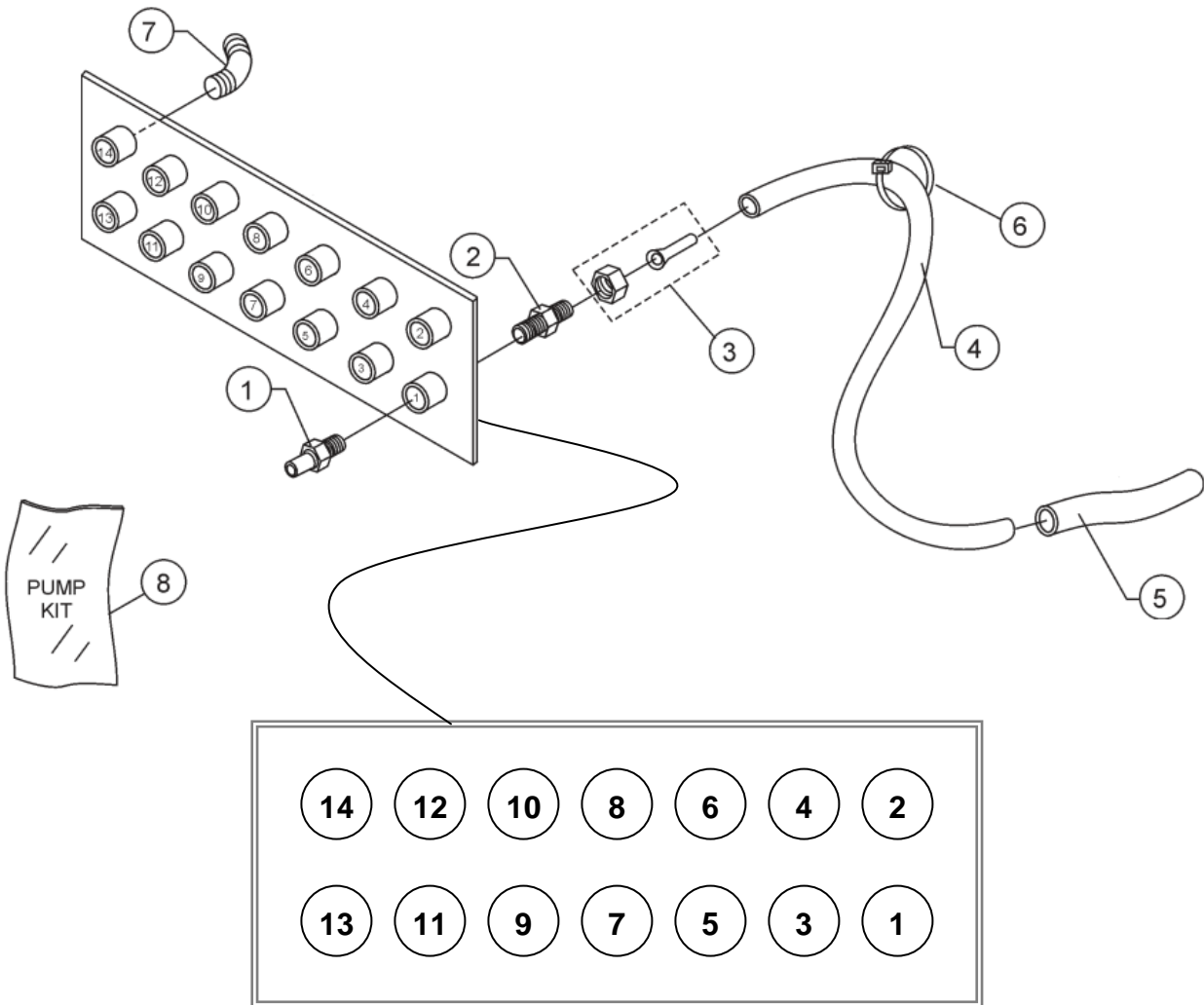


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GREASE LUBRICATION PANEL

This documentation can be used as a guide for routing the plastic grease hose lines.

NOTE: Grease daily, two to three shots of # 2 multi purpose automotive grease. Over greasing will not damage the machine. (see page 2 for replacement parts)





LEGEND FOR ROUTING PLASTIC GREASE HOSE LINES

<u>POSITION</u>	<u>LOCATION</u>	<u>LENGTH OF LINES</u>
1	COMPENSATOR ROD	28"
2	COMPENSATOR ROD	31"
3	COMPENSATOR ROD	28"
4	LOWER ROCKER ARM COMPENSATOR ROD	34"
5	LOWER CONNECTING ROD- DRIVE SIDE	10"
6	LOWER ROCKER ARM - DRIVE SIDE	15"
7	UPPER ROCKER ARM - COMPENSATOR SIDE	28"
8	UPPER ROCKER ARM - DRIVE SIDE	26"
9	COUNTER SHAFT BEARING - SPROCKET SIDE	20"
10	COUNTER SHAFT - PULLEY SIDE	20"
11	UPPER CONNECTING ROD - DRIVE SIDE	40"
12	CRANKSHAFT BEARING BLOCK	42"
13	CAM BEARING	42"
14	CRANKSHAFT BEARING FLANGE	20"
	TOTAL LENGTH OF LINES REQUIRED	384"

REPLACEMENT PARTS

LUBRICATION PANEL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1*	EM916001	FITTING, GREASE 1/8" NPT	14	
2*	EM505489	STRAIGHT FITTING 1/8" NPT	13	
3*	505534	COUPLING W/NUT 1/8" NPT	14	
4*	EM505516	PLASTIC HOSE LINE 1/4" DIA.	AR	1FT=1PC
5*	EM490531	PROTECTIVE SLEEVE 3/8" (HOSE).....	AR	1FT=1PC
6*	EM491028	TIE-WRAP 2.5 x 95 MM	AR	
7*	EM505490	ADAPTER, 90 DEGREE ELBOW	1	
8	EM512659	KIT, LUBRICATION	1	INCLUDES ITEMS W/*