## **EXHAUST EMISSION DATA SHEET**

## **MULTIQUIP WELDER SET**





The engine used in this generator set is certified to comply with United States EPA Tier 4 and CARB Mobile Off-Highway emission regulations.

**ENGINE DATA** 

Manufacturer:KUBOTABore:3.26 in.(83 mm)Model:D1503Stroke:3.63 in.(92.4 mm)Type:4-Cycle, In-Line, 3-Cyclinder, DieselDisplacement:91 cid (1.499 liters)

Aspiration: Naturally Aspirated, Indirect Injection Compression Ratio: 21.6:1

PERFORMANCE DATA

SAE Gross HP @ 1800 RPM (60 Hz) 24.8
Rated Load Fuel Consumption (gal/Hr) 1.09
Rated Load Exhaust Gas Flow (cfm) 109
Rated Load Exhaust Gas Temperature (°F) 1005

United States EPA - Mobile Off-Highway Tier 4 Limits -

11.0 ≤ ~ >25.0 BHP

Date: 02/27/14

Criteria Pollutant	Emission I	Requirements	Certifi	ed Engine Emissions
NOx (Oxides of Nitrogen as NO2)	N/A gr/b	hp-hr	N/A	gr/bhp-hr
HC (Total Unburned Hydrocarbons)	N/A gr/b	hp-hr	N/A	gr/bhp-hr
NOx + HC (Combined)	N/A gr/b	hp-hr	N/A	gr/bhp-hr
CO (Carbon Monoxide)	4.92 gr/b	hp-hr	0.82	gr/bhp-hr
PM (Particulate Matter)	0.29 gr/b	hp-hr	0.08	gr/bhp-hr
NMHC (Non-Methane Hydrocarbons)	N/A gr/b	hp-hr	N/A	gr/bhp-hr
NMHC + NOx	5.59 gr/b	hp-hr	4.47	gr/bhp-hr

EPA Engine Family: EKBXL01.5FCC

EPA Certificate of Conformance: EKBXL01.5FCC-019

ARB Executive Order: U-R-025-0610

Effective Date: Model Year 2014

Note: Engine operation with excessive air intake or exhaust restriction beyond factory published maximum limits, or with improper service maintenance, may result in higher emission levels.



## UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2014 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT OF 1990

OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105 tevision Date:

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Issue Date: 11/08/2013

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	Byron J. Bunker, Division Director Compliance Division
	Effective Date: 11/08/2013 Expiration Date: 12/31/2014
LONAL .	Certificate Issued To: Kubota Corporation (U.S. Manufacturer or Importer) Certificate Number: EKBXL01.5FCC-019

Model Year: 2014
Manufacturer Type: Original Engine Manufacturer
Engine Family: EKBXL01.5FCC

Mobile/Stationary Indicator: Mobile
Emissions Power Category: 8<=kW<19
Fuel Type: Diesel
After Treatment Devices: No After Treatment Devices Installed
Non-after Treatment Devices: Engine Design Modification

issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation Pursuant to Section 213 of the Clean Air Act (42 U.S.C. section 7547) and 40 CFR Part 1039, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby required by 40 CFR Part 1039 and produced in the stated model year.

This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 1039 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 1039.

warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 1039. It is also a term of this certificate that this certificate may be revoked or suspended or It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a rendered void ab initio for other reasons specified in 40 CFR Part 1039.

This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

California	Environmental	Protection	Agency
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**KUBOTA Corporation** 

EXECUTIVE ORDER U-R-025-0610

New Off-Road

Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2014	EKBXL01.5FCC	1.500	Diesel	3000		
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS		TYPICAL EQUIPMENT APPLICATION				
Indirect Diesel Injection			Generator Set, Light Tower, Welder, Wood Chipper			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD		EXHAUST (g/kw-hr)				OPACITY (%)			
	CATEGORY		NMHC	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
8 <u>&lt;</u> kW < 19	Tier 4 Final	STD	N/A	N/A	7.5	6.6	0.40	N/A	N/A	N/A
		CERT			6.0	1.1	0.11			***

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Erik White, Chief

Mobile Source Operations Division