

OPERATION AND PARTS MANUAL



MQ POWER

MODEL DCA40SSKU

MODEL DCA40SSKU4i

**60Hz Whisperwatt™ Generator
(KUBOTA V3300-E3BG DIESEL ENGINE)**

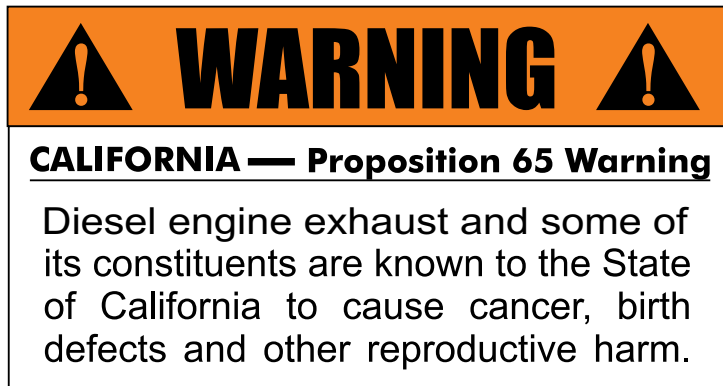
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To find the latest revision of this
publication, visit our website at:
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THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.



REPORTING SAFETY DEFECTS

If you believe that your vehicle has a defect that could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Multiquip at 1-800-421-1244.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or Multiquip.

To contact NHTSA, you may either call the Vehicle Safety Hotline toll-free at 1-888-327-4236 (TTY: 1-800-424-9153), go to <http://www.nhtsa.dot.gov>; or write to:

Administrator
NHTSA
1200 New Jersey Avenue S.E.
Washington, DC 20590

You can also obtain information about motor vehicle safety from <http://www.safecar.gov>.

TABLE OF CONTENTS

DCA45SSKU/SSKU4i 60 Hz Generator

Proposition 65 Warning	2
Reporting Safety Defects.....	3
Table Of Contents.....	4
Parts Ordering Procedures.....	5
Safety Information	6-11
Specifications	12
Dimensions.....	13
Installation	14-15
General Information.....	16
Major Components	17
Generator Control Panel.....	18
Engine Operating Panel.....	19
Output Terminal Panel Familiarization	20-22
Load Application	23
Generator Outputs.....	24
Generator Outputs/Gauge Reading.....	25
Output Terminal Panel Connections	26-27
Inspection/Setup.....	28-31
Generator Start-Up Procedure	32-33
Generator Shut-Down Procedures	34
Maintenance	35-38
Trailer Maintenance	39-42
Trailer Wiring Diagram	43
Generator Wiring Diagram.....	44
Engine Wiring Diagram.....	45
Troubleshooting (Generator).....	46
Explanation Of Code In Remarks Column.....	48
Suggested Spare Parts	49

Component Drawings

Generator Assembly	50-51
Control Box Assembly	52-55
Engine and Radiator Assembly	56-59
Output Terminal Assembly.....	60-61
Battery Assembly.....	62-63
Muffler Assembly	64-65
Fuel Tank Assembly.....	66-67
Enclosure Assembly	68-71
Rubber Seals Assembly	72-73
Nameplate and Decals Assembly.....	74-75
Terms And Conditions Of Sale — Parts	76

PARTS ORDERING PROCEDURES

Ordering parts has never been easier! Choose from three easy options:

Effective:
January 1st, 2006



Order via Internet (Dealers Only):

Order parts on-line using Multiquip's SmartEquip website!

- View Parts Diagrams
- Order Parts
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If you have an MQ Account, to obtain a Username and Password, E-mail us at: **parts@multiquip.com**.

To obtain an MQ Account, contact your District Sales Manager for more information.

Goto www.multiquip.com and click on

Order Parts to log in and save!

Use the **internet** and qualify for a **5% Discount** on **Standard orders** for all orders which include complete part numbers.*

Note: Discounts Are Subject To Change



Order via Fax (Dealers Only):

All customers are welcome to order parts via Fax.

Domestic (US) Customers dial:

1-800-6-PARTS-7 (800-672-7877)

Fax your order in and qualify for a **2% Discount** on **Standard orders** for all orders which include complete part numbers.*

Note: Discounts Are Subject To Change



Order via Phone: Domestic (US) Dealers Call:
1-800-427-1244

Non-Dealer Customers:

Contact your local Multiquip Dealer for parts or call 800-427-1244 for help in locating a dealer near you.



International Customers should contact their local Multiquip Representatives for Parts Ordering information.

When ordering parts, please supply:

- | | |
|---|--|
| <input type="checkbox"/> Dealer Account Number | <input type="checkbox"/> Specify Preferred Method of Shipment: |
| <input type="checkbox"/> Dealer Name and Address | <input checked="" type="checkbox"/> UPS/Fed Ex <input checked="" type="checkbox"/> DHL |
| <input type="checkbox"/> Shipping Address (if different than billing address) | <input checked="" type="checkbox"/> Priority One <input checked="" type="checkbox"/> Truck |
| <input type="checkbox"/> Return Fax Number | <input checked="" type="checkbox"/> Ground |
| <input type="checkbox"/> Applicable Model Number | <input checked="" type="checkbox"/> Next Day |
| <input type="checkbox"/> Quantity, Part Number and Description of Each Part | <input checked="" type="checkbox"/> Second/Third Day |

NOTICE

All orders are treated as *Standard Orders* and will ship the same day if received prior to 3PM PST.

WE ACCEPT ALL MAJOR CREDIT CARDS!



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SAFETY INFORMATION

Do not operate or service the equipment before reading the entire manual. Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the safety messages and operating instructions could result in injury to yourself and others.

SAFETY MESSAGES

The four safety messages shown below will inform you about potential hazards that could injure you or others. The safety messages specifically address the level of exposure to the operator and are preceded by one of four words: **DANGER**, **WARNING**, **CAUTION** or **NOTICE**.

SAFETY SYMBOLS

DANGER

Indicates a hazardous situation which, if not avoided, **WILL** result in **DEATH** or **SERIOUS INJURY**.

WARNING

Indicates a hazardous situation which, if not avoided, **COULD** result in **DEATH** or **SERIOUS INJURY**.








CAUTION

Indicates a hazardous situation which, if not avoided, **COULD** result in **MINOR** or **MODERATE INJURY**.

NOTICE

Addresses practices not related to personal injury.

Potential hazards associated with the operation of this equipment will be referenced with hazard symbols which may appear throughout this manual in conjunction with safety messages.

Symbol	Safety Hazard
	Lethal exhaust gas hazards
	Explosive fuel hazards
	Burn hazards
	Overspeed hazards
	Rotating parts hazards
	Pressurized fluid hazards
	Electric shock hazards


SAFETY INFORMATION

GENERAL SAFETY

⚠ CAUTION

- **NEVER** operate this equipment without proper protective clothing, shatterproof glasses, respiratory protection, hearing protection, steel-toed boots and other protective devices required by the job or city and state regulations.



- **NEVER** operate this equipment when not feeling well due to fatigue, illness or when under medication. 
- **NEVER** operate this equipment under the influence of drugs or alcohol.



- **ALWAYS** check the equipment for loosened threads or bolts before starting.
- **DO NOT** use the equipment for any purpose other than its intended purposes or applications.

NOTICE

- This equipment should only be operated by trained and qualified personnel 18 years of age and older.
- Whenever necessary, replace nameplate, operation and safety decals when they become difficult read.
- Manufacturer does not assume responsibility for any accident due to equipment modifications. Unauthorized equipment modification will void all warranties.

- **NEVER** use accessories or attachments that are not recommended by MQ Power for this equipment. Damage to the equipment and/or injury to user may result.

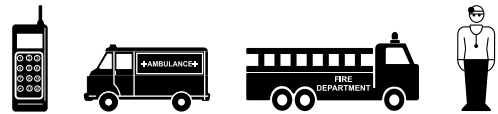
- **ALWAYS** know the location of the nearest fire extinguisher.



- **ALWAYS** know the location of the nearest first aid kit.



- **ALWAYS** know the location of the nearest phone or **keep a phone on the job site**. Also, know the phone numbers of the nearest **ambulance, doctor** and **fire department**. This information will be invaluable in the case of an emergency.



GENERATOR SAFETY

⚠ DANGER

- **NEVER** operate the equipment in an explosive atmosphere or near combustible materials. An explosion or fire could result causing severe **bodily harm or even death**.



⚠ WARNING

- **NEVER** disconnect any **emergency or safety devices**. These devices are intended for operator safety. Disconnection of these devices can cause severe injury, bodily harm or even death. Disconnection of any of these devices will void all warranties.

⚠ CAUTION

- **NEVER** lubricate components or attempt service on a running machine.

NOTICE

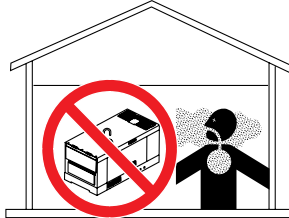
- **ALWAYS** ensure generator is on level ground before use.
- **ALWAYS** keep the machine in proper running condition.
- Fix damage to machine and replace any broken parts immediately.
- **ALWAYS** store equipment properly when it is not being used. Equipment should be stored in a clean, dry location out of the reach of children and unauthorized personnel

SAFETY INFORMATION

ENGINE SAFETY

DANGER

- The engine fuel exhaust gases contain poisonous carbon monoxide. This gas is colorless and odorless, and can cause death if inhaled.
- The engine of this equipment requires an adequate free flow of cooling air. **NEVER** operate this equipment in any enclosed or narrow area where free flow of the air is restricted. If the air flow is restricted it will cause injury to people and property and serious damage to the equipment or engine.



WARNING

- **DO NOT** place hands or fingers inside engine compartment when engine is running.
- **NEVER** operate the engine with heat shields or guards removed.
- Keep fingers, hands hair and clothing away from all moving parts to prevent injury.
- **DO NOT** remove the radiator cap while the engine is hot. High pressure boiling water will gush out of the radiator and severely scald any persons in the general area of the generator.
- **DO NOT** remove the coolant drain plug while the engine is hot. Hot coolant will gush out of the coolant tank and severely scald any persons in the general area of the generator.
- **DO NOT** remove the engine oil drain plug while the engine is hot. Hot oil will gush out of the oil tank and severely scald any persons in the general area of the generator.



CAUTION

- **NEVER** touch the hot exhaust manifold, muffler or cylinder. Allow these parts to cool before servicing equipment.



NOTICE

- **NEVER** run engine without an air filter or with a dirty air filter. Severe engine damage may occur. Service air filter frequently to prevent engine malfunction.
- **NEVER** tamper with the factory settings of the engine or engine governor. Damage to the engine or equipment can result if operating in speed ranges above the maximum allowable.
- Wet stacking is a common problem with diesel engines which are operated for extended periods with light or no load applied. When a diesel engine operates without sufficient load (less than 40% of the rated output), it will not operate at its optimum temperature. This will allow unburned fuel to accumulate in the exhaust system, which can foul the fuel injectors, engine valves and exhaust system, including turbochargers, and reduce the operating performance.



In order for a diesel engine to operate at peak efficiency, it must be able to provide fuel and air in the proper ratio and at a high enough engine temperature for the engine to completely burn all of the fuel.

Wet stacking does not usually cause any permanent damage and can be alleviated if additional load is applied to relieve the condition. It can reduce the system performance and increase maintenance. Applying an increasing load over a period of time until the excess fuel is burned off and the system capacity is reached usually can repair the condition. This can take several hours to burn off the accumulated unburned fuel.

- State Health Safety Codes and Public Resources Codes specify that in certain locations, spark arresters must be used on internal combustion engines that use hydrocarbon fuels. A spark arrester is a device designed to prevent accidental discharge of sparks or flames from the engine exhaust. Spark arresters are qualified and rated by the United States Forest Service for this purpose. In order to comply with local laws regarding spark arresters, consult the engine distributor or the local Health and Safety Administrator.

SAFETY INFORMATION

FUEL SAFETY



- **DO NOT** start the engine near spilled fuel or combustible fluids. Diesel fuel is extremely flammable and its vapors can cause an explosion if ignited.
- **ALWAYS** refuel in a well-ventilated area, away from sparks and open flames.
- **ALWAYS** use extreme caution when working with **flammable** liquids.
- **DO NOT** fill the fuel tank while the engine is running or hot.
- **DO NOT** overfill tank, since spilled fuel could ignite if it comes into contact with hot engine parts or sparks from the ignition system.
- Store fuel in appropriate containers, in well-ventilated areas and away from sparks and flames.
- **NEVER** use fuel as a cleaning agent.
- **DO NOT** smoke around or near the equipment. Fire or explosion could result from fuel vapors or if fuel is spilled on a hot engine.



TOWING SAFETY



- Check with your local county or state safety towing regulations, in addition to meeting **Department of Transportation (DOT) Safety Towing Regulations**, before towing your generator.
- Refer to MQ Power trailer manual for additional safety information.
- In order to reduce the possibility of an accident while transporting the generator on public roads, **ALWAYS** make sure the trailer that supports the generator and the towing vehicle are mechanically sound and in good operating condition.
- **ALWAYS** shutdown engine before transporting



- Make sure the hitch and coupling of the towing vehicle are rated equal to, or greater than the trailer “gross vehicle weight rating.”
- **ALWAYS** inspect the hitch and coupling for wear. **NEVER** tow a trailer with defective hitches, couplings, chains, etc.
- Check the tire air pressure on both towing vehicle and trailer. **Trailer tires should be inflated to 50 psi cold.** Also check the tire tread wear on both vehicles.
- **ALWAYS** make sure the trailer is equipped with a **safety chain**.
- **ALWAYS** properly attach trailer’s safety chains to towing vehicle.
- **ALWAYS** make sure the vehicle and trailer directional, backup, brake and trailer lights are connected and working properly.
- DOT Requirements include the following:
 - Connect and test electric brake operation.
 - Secure portable power cables in cable tray with tie wraps.
- The maximum speed for highway towing is **55 MPH** unless posted otherwise. Recommended off-road towing is not to exceed **15 MPH** or less depending on type of terrain.
- Avoid sudden stops and starts. This can cause skidding, or jack-knifing. Smooth, gradual starts and stops will improve towing.
- Avoid sharp turns to prevent rolling.
- Trailer should be adjusted to a level position at all times when towing.
- Raise and lock trailer wheel stand in up position when towing.
- Place **chock blocks** underneath wheel to prevent **rolling** while parked.
- Place **support blocks** underneath the trailer’s bumper to prevent **tipping** while parked.
- Use the trailer’s swivel jack to adjust the trailer height to a level position while parked.

SAFETY INFORMATION

ELECTRICAL SAFETY

DANGER

- **DO NOT** touch output terminals during operation. Contact with output terminals during operation can cause **electrocution, electrical shock or burn**.



- The electrical voltage required to operate the generator can cause severe injury or even death through physical contact with live circuits. Turn generator and all circuit breakers **OFF** before performing maintenance on the generator or making contact with output terminals.

- **NEVER** insert any objects into the output receptacles during operation. This is extremely dangerous. The possibility exists of **electrical shock, electrocution or death**.



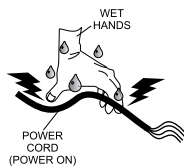
- Backfeed to a utility system can cause **electrocution** and/or property damage. **NEVER** connect the generator to a building's electrical system without a transfer switch or other approved device. All installations should be performed by a **licensed electrician** in accordance with all applicable laws and electrical codes. Failure to do so could result in electrical shock or burn, causing **serious injury or even death**.



Power Cord/Cable Safety

DANGER

- **NEVER** let power cords or cables **lay in water**.
- **NEVER** stand in water while AC power from the generator is being transferred to a load.
- **NEVER** use **damaged** or **worn** cables or cords when connecting equipment to generator. Inspect for cuts in the insulation.
- **NEVER** grab or touch a live power cord or cable with wet hands. The possibility exists of **electrical shock, electrocution or death**.



- Make sure power cables are securely connected to the generator's output receptacles. Incorrect connections may cause electrical shock and damage to the generator.

NOTICE

- **ALWAYS** make certain that proper power or extension cord has been selected for the job. See Cable Selection Chart in this manual.

Grounding Safety

DANGER

- **ALWAYS** make sure that electrical circuits are properly grounded to a suitable earth ground (ground rod) per the National Electrical Code (NEC) and local codes before operating generator. **Severe injury or death by electrocution** can result from operating an ungrounded generator.
- **NEVER** use gas piping as an electrical ground.

SAFETY INFORMATION

BATTERY SAFETY

DANGER

- **DO NOT** drop the battery. There is a possibility that the battery will explode.
- **DO NOT** expose the battery to open flames, sparks, cigarettes, etc. The battery contains combustible gases and liquids. If these gases and liquids come into contact with a flame or spark, an explosion could occur.



WARNING

- **ALWAYS** wear safety glasses when handling the battery to avoid eye irritation. The battery contains acids that can cause injury to the eyes and skin.
- Use well-insulated gloves when picking up the battery.
- **ALWAYS** keep the battery charged. If the battery is not charged, combustible gas will build up.
- **ALWAYS** recharge the battery in a well-ventilated environment to avoid the risk of a dangerous concentration of combustible gasses.
- If the battery liquid (dilute sulfuric acid) comes into contact with **clothing or skin**, rinse skin or clothing immediately with plenty of water.
- If the battery liquid (dilute sulfuric acid) comes into contact with **eyes**, rinse eyes immediately with plenty of water and contact the nearest doctor or hospital to seek medical attention.



CAUTION

- **ALWAYS** disconnect the **NEGATIVE battery terminal** before performing service on the generator.
- **ALWAYS** keep battery cables in good working condition. Repair or replace all worn cables.

ENVIRONMENTAL SAFETY

NOTICE

- Dispose of hazardous waste properly. Examples of potentially hazardous waste are used motor oil, fuel and fuel filters.
- **DO NOT** use food or plastic containers to dispose of hazardous waste.
- **DO NOT** pour waste, oil or fuel directly onto the ground, down a drain or into any water source.



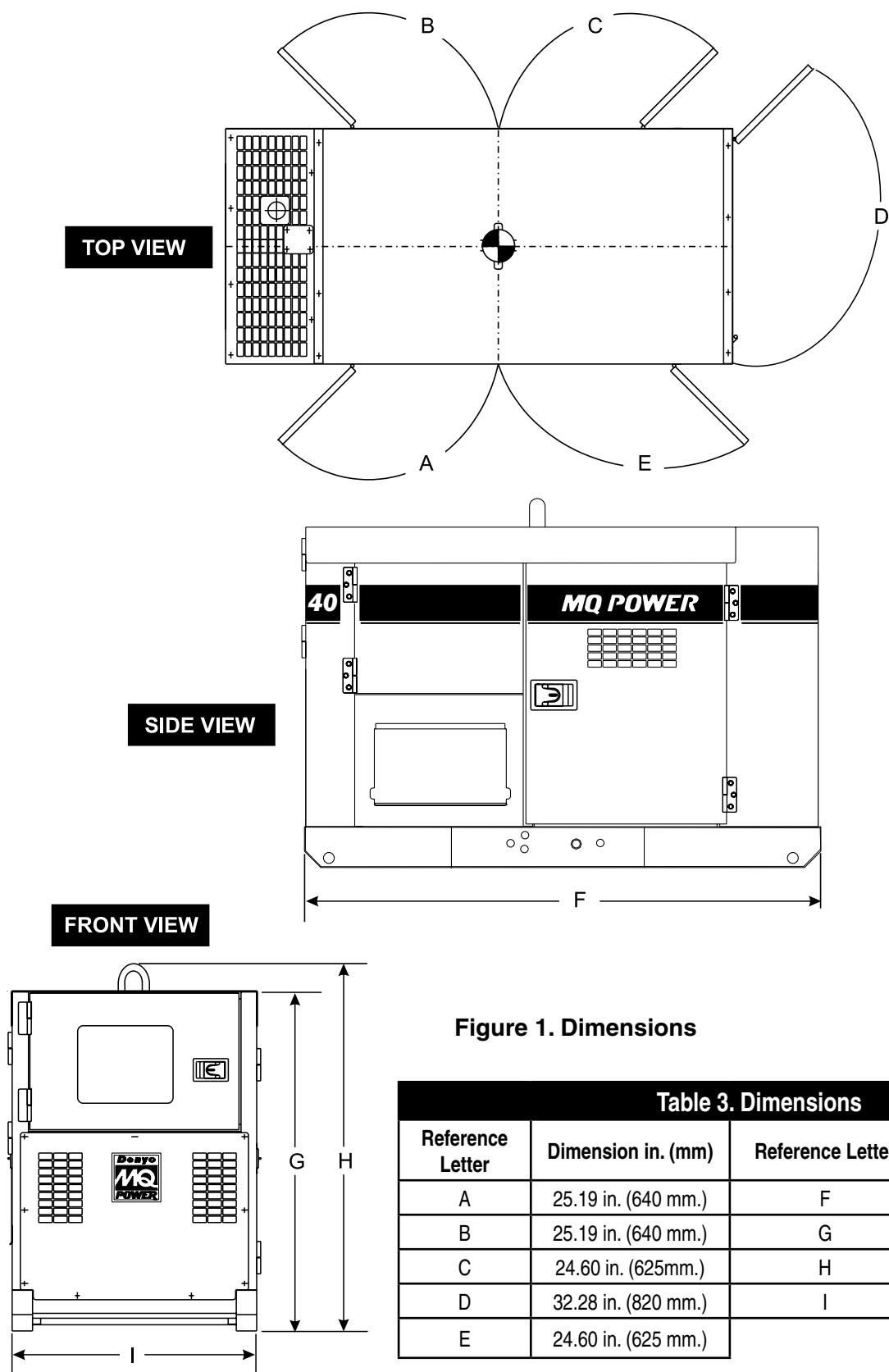
SPECIFICATIONS

Table 1. Generator Specifications

Model	DCA-40SSKU/KU4i	
Type	Revolving field, self ventilated, open protected type synchronous generator	
Armature Connection	Star with Neutral	Zigzag
Phase	3	Single
Standby Output	31.2 KW (39.0 kVA)	22.5 KW
Prime Output	30.0 KW (37 kVA)	21 KW
3Ø Voltage (L-L/L-N) Voltage Selector Switch at 3Ø 240/139	208Y/120, 220Y/127, 240Y/139	N/A
3Ø Voltage (L-L/L-N) Voltage Selector Switch at 3Ø 480/277	416Y/240, 440Y/254, 480Y/277	N/A
1Ø Voltage (L-L/L-N) Voltage Selector Switch at 1Ø 240/120	N/A	240/120
Power Factor	0.8	1.0
Frequency	60 Hz	
Speed	1800 rpm	
Aux. AC Power	Single Phase, 60 Hz	
Aux. Voltage/Output	4.8 Kw (2.4 kW x 2)	
Dry Weight	2,039 lbs. (925 kg)	
Wet Weight	2,282 lbs. (1,035 kg)	

Table 2. Engine Specifications

Model	Kubota V3300-E3BG EPA Interim Tier 4 Certified	
Type	4-cycle, water cooled, swirl chamber	
No. of Cylinders	4 cylinders	
Bore x Stroke	3.86 x 4.33 in. (98 x 110 mm)	
Displacement	202. in³ (3.3 liters)	
Rated Output	41.2 HP at 1800 rpm	
Starting	Electric	
Coolant Capacity	2.91 gal. (11.0 liters)	
Lube Oil Capacity	3.49 gal. (13.2 liters)	
Fuel Type	Ultra Low Sulfur No. 2 Diesel Fuel	
Fuel Tank Capacity	26.4 gal. (100 liters)	
Fuel Consumption	2.6 gal. (9.8 L)/hr at full load	1.9 gal. (7.3 L)/hr at 3/4 load
	1.4 gal. (5.4 L)/hr at 1/2 load	1.0 gal. (3.8 L)/hr at 1/4 load
Battery	27 (CCA 0° 800A) x 1	



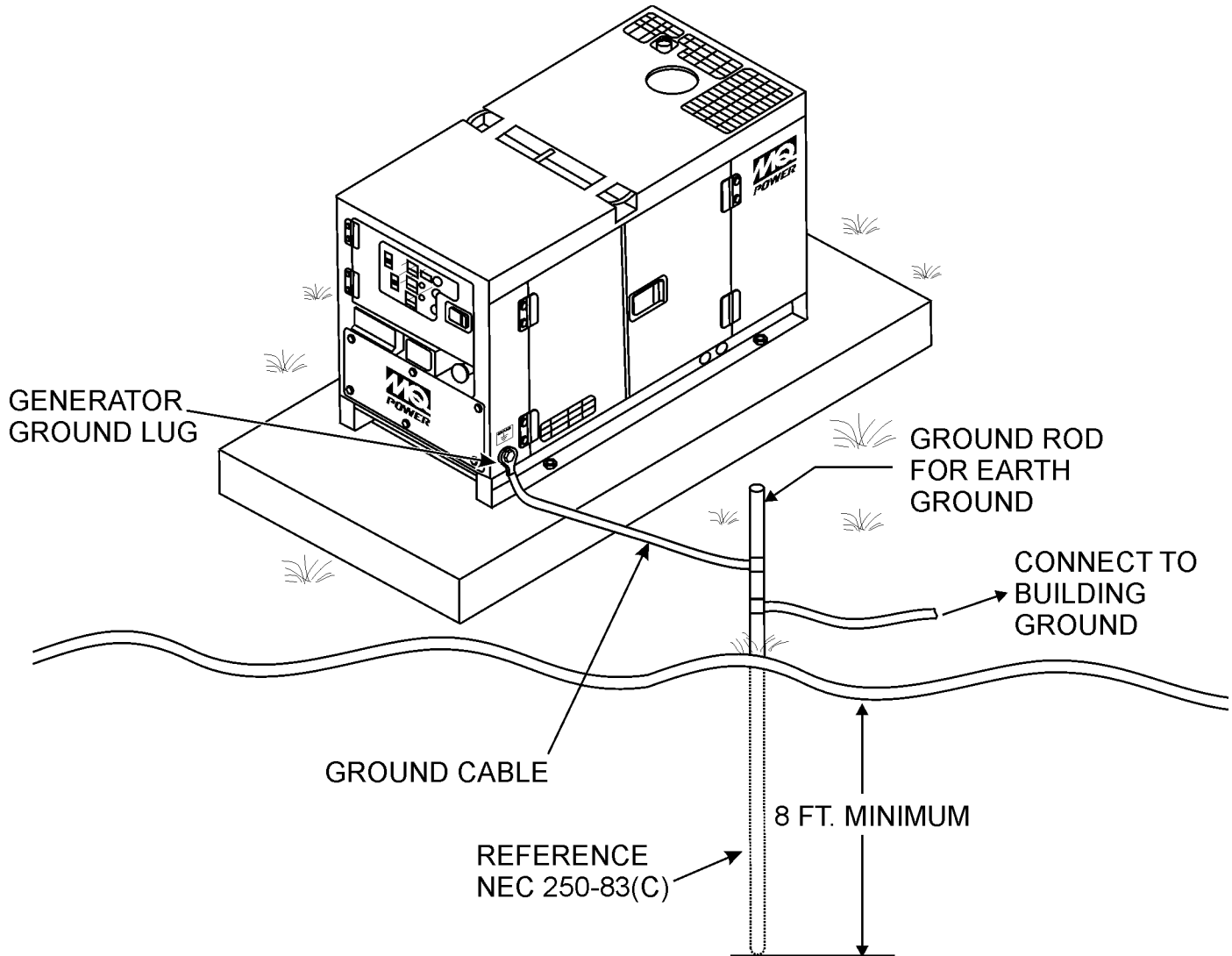


Figure 2. Typical Generator Grounding Application

OUTDOOR INSTALLATION

Install the generator in a area that is free of debris, bystanders, and overhead obstructions. Make sure the generator is on secure level ground so that it cannot slide or shift around. Also install the generator in a manner so that the exhaust will not be discharged in the direction of nearby homes.

The installation site must be relatively free from moisture and dust. All electrical equipment should be protected from excessive moisture. Failure to do will result in deterioration of the insulation and will result in short circuits and grounding.

Foreign materials such as dust, sand, lint and abrasive materials have a tendency to cause excessive wear to engine and alternator parts.

CAUTION

Pay close attention to ventilation when operating the generator inside tunnels and caves. The engine exhaust contains noxious elements. Engine exhaust must be routed to a ventilated area.

INDOOR INSTALLATION

Exhaust gases from diesel engines are extremely poisonous. Whenever an engine is installed indoors the exhaust fumes must be vented to the outside. The engine should be installed at least two feet from any outside wall. Using an exhaust pipe which is too long or too small can cause excessive back pressure which will cause the engine to heat excessively and possibly burn the valves.

MOUNTING

The generator must be mounted on a solid foundation (such as concrete) and set firmly on the foundation to isolate vibration of the generator when it is running. The generator must set at least 6 inches above the floor or grade level (in accordance to NFPA 110, Chapter 5-4.1). **DO NOT** remove the metal skids on the bottom of the generator. They are to resist damage to the bottom of the generator and to maintain alignment.

GENERATOR GROUNDING

To guard against electrical shock and possible damage to the equipment, it is important to provide a good **EARTH** ground.

Article 250 (Grounding) of the National Electrical Code (NEC) provides guide lines for proper grounding and specifies that the cable ground shall be connected to the grounding system of the building as close to the point of cable entry as practical.

NEC articles 250-64(b) and 250-66 set the following grounding requirements:

1. Use one of the following wire types to connect the generator to earth ground.
 - a. Copper - 8 AWG (5.3 mm²)
 - b. Aluminum - 6 AWG (8.4 mm²)
2. When grounding the generator (Figure 2) connect the ground cable between the lock washer and the nut on the generator and tighten the nut fully. Connect the other end of the ground cable to earth ground.
3. NEC article 250-52 (5) specifies that the earth ground rod should be buried a minimum of 8 ft. into the ground.

NOTICE

When connecting the generator to any buildings electrical system **ALWAYS** consult with a licensed electrician.

NOTICE

This generator has a permanent bonding conductor between the generator stator windings and the frame.

GENERATOR

This MQ Power generator (Figure 3) is a high quality portable (requires a trailer for transport) power source for telecom sites, lighting facilities, power tools, submersible pumps and other industrial and construction machinery.

ENGINE CONTROL PANEL

The “Engine Operating Panel” is provided with the following:

- Engine Warning Lamp Module
 - Oil Pressure Alarm Lamp
 - Water Temperature Lamp
 - Charging Alarm Lamp
 - Pre-Heat Lamp
- Fuel Gauge
- Hour Meter
- Speed Control Switch
- Ignition Switch

GENERATOR CONTROL PANEL

The “Generator Control Panel” is provided with the following:

- Frequency Meter (Hz)
- AC Ammeter (Amps)
- AC Voltmeter (Volts)
- Ammeter Change-Over Switch
- Voltage Regulator
- 3-Pole, 100 amp Main Circuit Breaker
- “Control Box” (located behind the Gen. Control Panel)
 - Automatic Voltage Regulator
 - Current Transformer
 - Over-Current Relay
 - Starter Relay
 - Voltage Selector Switch

OUTPUT TERMINAL PANEL

The “Output Terminal Panel” is provided with the following:

- Two 250 VAC output receptacles (CS-6369), 50 amps
- Two auxiliary circuit breakers, 250V @50 amps
- Two 125 VAC output receptacles, (GFCI), 20 amps
- Two GFCI circuit breakers, 125V@ 20 amps
- Five output terminal lugs (3Ø power)

OPTIONS

- Battery Charger
- Water Heater
- Low Coolant Level Switch/Indicator
- Camlock Connectors

OPEN DELTA EXCITATION SYSTEM

This generator is equipped with the state of the art “**Open-Delta**” excitation system. The open delta system consist of an electrically independent winding wound among stationary windings of the AC output section.

There are four connections of the open delta A, B, C and D. During steady state loads, the power from the voltage regulator is supplied from the parallel connections of A to B, A to D, and C to D. These three phases of the voltage input to the voltage regulator are then rectified and are the excitation current for the exciter section.

When a heavy load, such as a motor starting or a short circuit occurs, the automatic voltage regulator (AVR) switches the configuration of the open delta to the series connection of B to C. This has the effect of adding the voltages of each phase to provide higher excitation to the exciter section and thus better voltage response during the application of heavy loads.

The connections of the AVR to the AC output windings are for sensing only. No power is required from these windings. The open-delta design provides virtually unlimited excitation current, offering maximum motor starting capabilities. The excitation does not have a “**fixed ceiling**” and responds according the demands of the required load.

ENGINE

This generator unit incorporates an Kubota V3800-DI-T-E3B diesel engine. This engine is designed to meet every performance requirement for the generator. Reference Table 2 for engine specifications.

In keeping with MQ Power’s policy of constantly improving its products, the specifications quoted herein are subject to change without prior notice.

ELECTRIC GOVERNOR SYSTEM (OPTION)

The electric governor system controls the RPMs of the engine. When the engine demand increases or decreases, the governor system regulates the frequency variation to $\pm 0.25\%$.

EXTENSION CABLES

When electric power is to be provided to various tools or loads at some distance from the generator, extension cords are normally used. Cables should be sized to allow for distance in length and amperage so that the voltage drop between the generator and point of use (load) is held to a minimum. Use the cable selection chart (Table 6) as a guide for selecting proper extension cable size.

MAJOR COMPONENTS

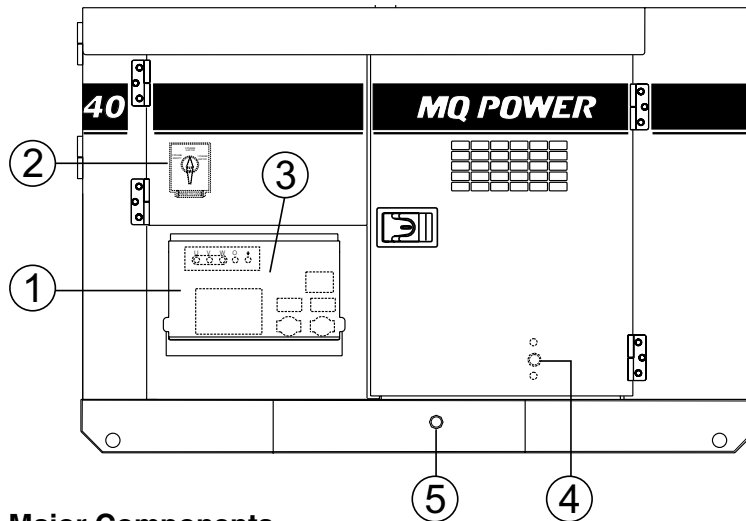


Figure 3. Major Components

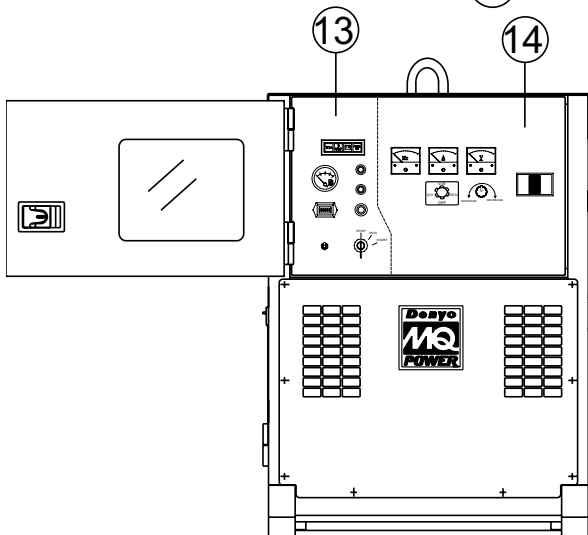
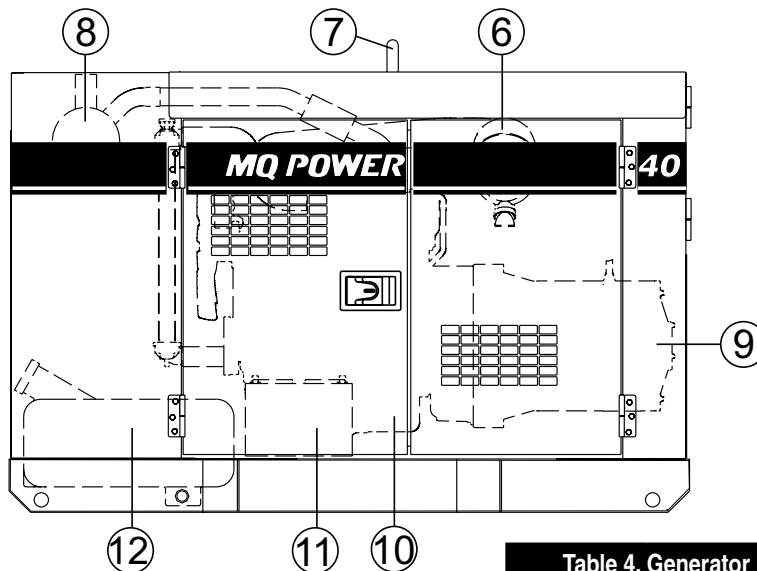


Table 4. Generator Major Components

ITEM NO.	DESCRIPTION
1	Output Terminal Panel Assembly
2	Terminal Panel Assembly
3	Voltage Selector Switch Assembly
4	Coolant Drain Plug
5	Fuel Drain Plug
6	Air Cleaner Assembly
7	Lifting Hook
8	Muffler Assembly
9	Generator Assembly
10	Engine/Radiator Assembly
11	Battery
12	Fuel Tank Assembly
13	Engine Control Panel Assembly
14	Generator Control Panel Assembly

ENGINE CONTROL PANEL

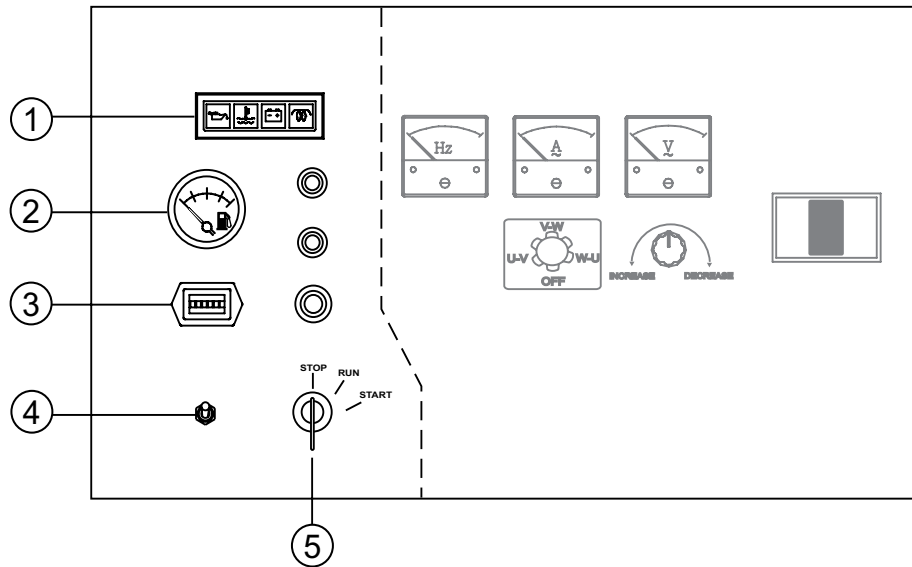


Figure 4. Engine Control Panel

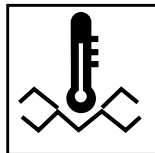
The definitions below describe the controls and functions of the Engine Control Panel (Figure 4).

1. **Engine Warning Lamps** — There are four engine warning lamps, they are defined as follows:

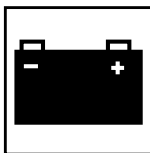
- a. **Low Oil Pressure Alarm Lamp** — During normal operation of the generator this lamp will remain OFF. When the ignition switch is placed in the RUN position to start the engine, the lamp will be ON. When the oil pressure rises after start-up the lamp will go OFF. If this lamp is ever lit (**ON**) during normal operation of the generator, the emergency shutdown system will stop the engine automatically.



- b. **Water Temperature Alarm Lamp** — This lamp goes ON when the cooling water temperature rises abnormally. If the lamp goes ON during normal operation of the generator, the emergency shutdown system will stop the engine automatically.

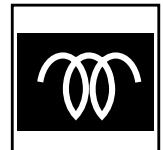


- c. **Battery Charge Alarm Lamp** — This lamp is ON when the output voltage of the alternator drops below a set value. If this lamp is ON during normal operation, the emergency shutdown system will immediately stop the engine.



- d. **Pre-Heat Lamp** — The pre-heat lamp will be ON during the pre-heating cycle (cold weather conditions). When the pre-heat cycle is completed the lamp will turn OFF and the engine can be started.

In addition this lamp displays engine trouble shooting faults via flashes (blinking). See engine trouble codes in the maintenance section of this manual.



2. **Fuel Gauge** — Indicates amount of diesel fuel available
3. **Hour Meter** — Indicates amount of time generator has been in use.
4. **Engine Speed Switch** — This switch controls the speed of the engine (low/high).
5. **Ignition Switch** — Three position switch, stop, run and start. Insert ignition key to start and stop engine.

GENERATOR CONTROL PANEL

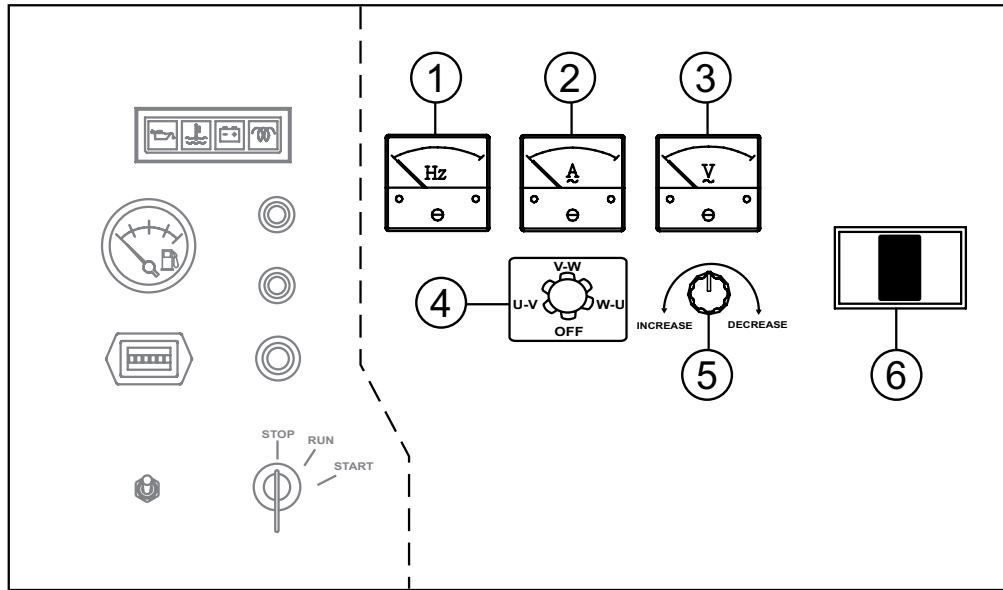


Figure 5. Generator Control Panel

The definitions below describe the controls and functions of the Generator Control Panel (Figure 5).

1. **Frequency Meter** — Indicates the output frequency in hertz (Hz). Normally 60 Hz.
2. **AC Ammeter** — Indicates the amount of current the load is drawing from the generator per leg selected by the ammeter phase-selector switch.
3. **AC Voltmeter** — Indicates the output voltage present at the U,V, and W output terminal lugs.
4. **Ammeter Change-Over Switch** — This switch allows the AC ammeter to indicate the current flowing to the load connected to any phase of the output terminals, or to be switched off. This switch does not effect the generator output in any fashion, it is for current reading only.
5. **Voltage Regulator Control** — Allows $\pm 15\%$ manual adjustment of the generator's output voltage.

6. **Main Circuit Breaker**—This three-pole, 100A main breaker is provided to protect the the U,V, and W Output Terminal Lugs from overload.

NOTICE

Remember the **overcurrent relay** monitors the current flowing from the **U,V, and W output terminal lugs** to the load.

In the event of a short circuit or over current condition, it will automatically **trip** the 100 amp main breaker.

To restore power to the **output terminal panel**, press the reset button on the overcurrent relay and place the **main circuit breaker** in the **closed** position (**ON**).

OUTPUT TERMINAL PANEL FAMILIARIZATION

OUTPUT TERMINAL PANEL

The Output Terminal Panel (Figure 6) shown below is located on the right-hand side (left from control panel) of the generator. Lift up on the cover to gain access to receptacles and terminal lugs.

NOTICE

Terminal legs "O" and "Ground" are considered bonded grounds.

OUTPUT TERMINAL FAMILIARIZATION

The "Output Terminal Panel" (Figure 6) is provided with the following:

- Two 120/240V output receptacles @ 50 amp
- Two Circuit Breakers @ 50 amps
- Two 120V GFCI receptacles @ 20 amp
- Two GFCI Circuit Breakers @ 20 amps
- Five Output Terminal Lugs (U, V, W, O, Ground)

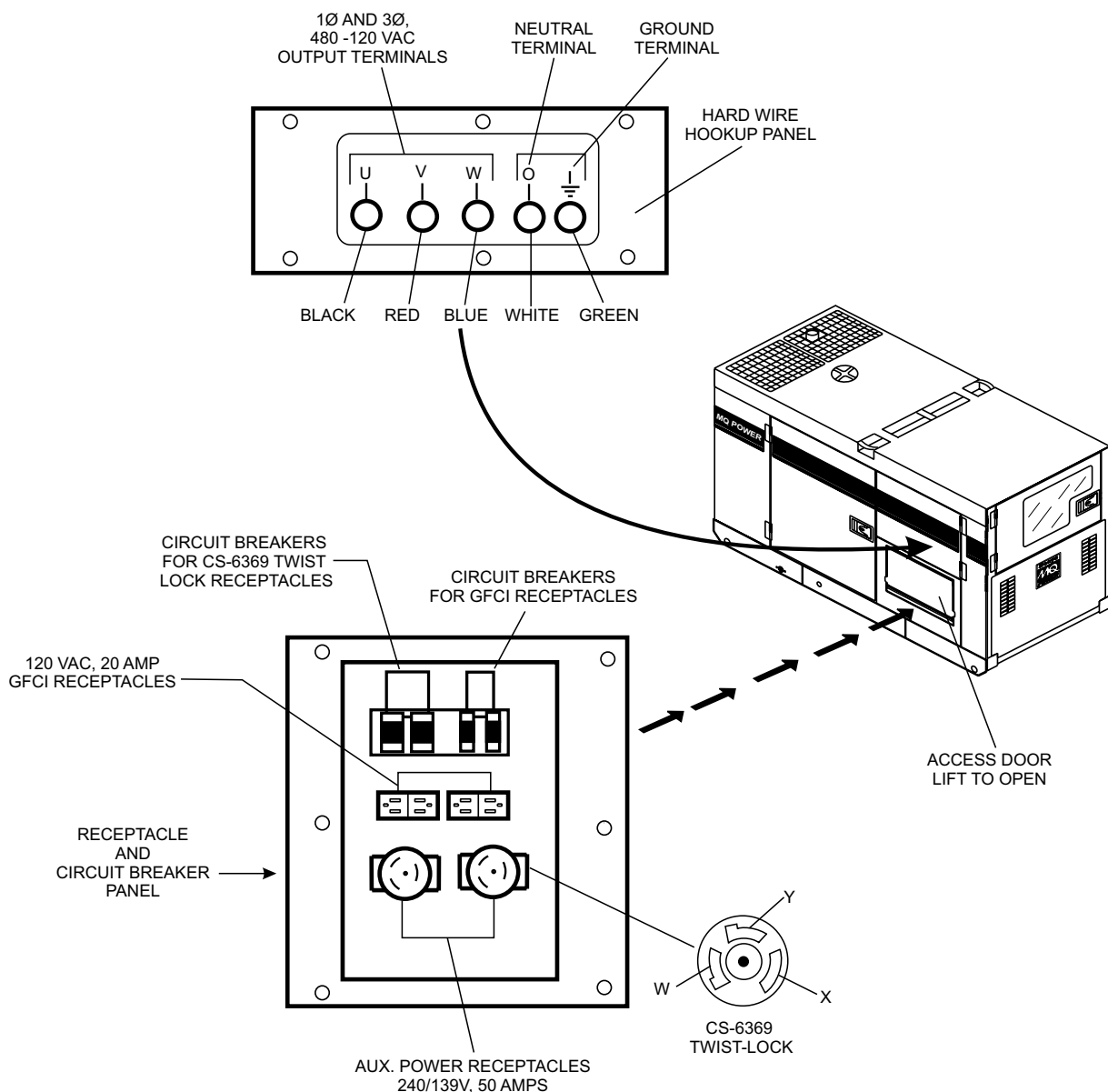


Figure 6. Output Terminal Panel

OUTPUT TERMINAL PANEL FAMILIARIZATION

120 VAC GFCI Receptacles

There are two 120 VAC, 20 amp GFCI (Duplex Nema 5-20R) receptacles provided on the output terminal panel. These receptacles can be accessed in **any voltage selector switch** position. Each receptacle is protected by a 20 amp circuit breaker. These breakers are located directly above the GFCI receptacles. Remember the load output (current) of both GFCI receptacles is dependent on the load requirements of the U, V, and W output terminal lugs.

Pressing the **reset** button resets the GFCI receptacle after being tripped. Pressing the **test button** (See Figure 7) in the center of the receptacle will check the GFCI function. Both receptacles should be tested at least once a month.

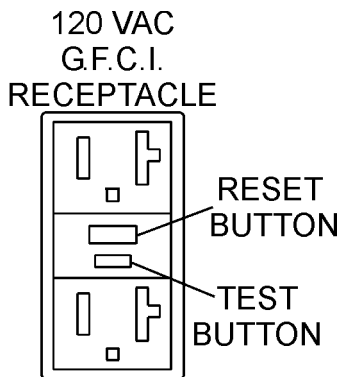


Figure 7. G.F.C.I. Receptacle

Twist Lock Dual Voltage 120/240 VAC Receptacles

There are two 120/240V, 50 amp auxiliary twist-lock (CS-6369) receptacles (Figure 8) provided on the output terminal panel. These receptacles can **only** be accessed when the voltage selector switch is placed in the **single-phase 240/120 position**.

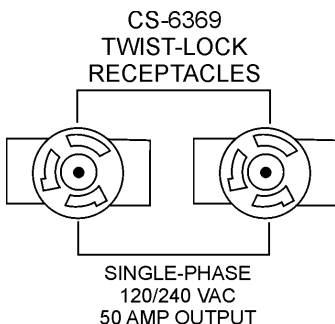


Figure 8. 120/240V Twist-Lock Auxiliary Receptacles

Each auxiliary receptacle is protected by a 50 amp circuit breaker. These breakers are located directly above the GFCI receptacles. Remember the load output (current) on both auxiliary receptacles is dependent on the load requirements of the **Output Terminal Lugs**.

Turn the **voltage regulator control knob** (Figure 9) on the control panel to obtain the desired voltage. Turning the knob clockwise will **increase** the voltage, turning the knob counter-clockwise will **decrease** the voltage.



Figure 9. Voltage Regulator Control Knob

Removing the Plastic Face Plate (Hard Wire Hookup Panel)

The **Output Terminal Lugs** are protected by a plastic face plate cover (Figure 10). Un-screw the securing bolts (2) and raise the plastic face plate to gain access to the output terminal lugs.

After the load wires have been securely attached to the output terminal lugs, lower the plastic face plate, and reinstall the retaining bolts.

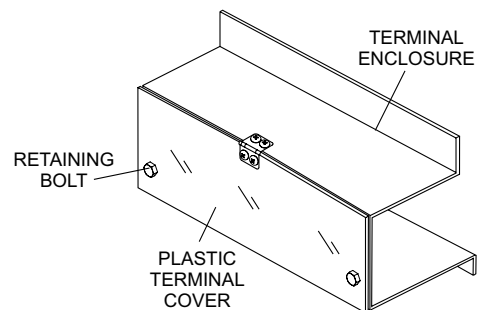


Figure 10. Plastic Face Plate (Output Terminal Lugs)

OUTPUT TERMINAL PANEL FAMILIARIZATION

Connecting Loads

Loads can be connected to the generator by the **Output Terminal Lugs** or the convenience receptacles (Figure 11). Make sure to read the operation manual before attempting to connect a load to the generator.

To protect the output terminals from overload, a 3-pole, 100A **main** circuit breaker is provided. Make sure to switch **ALL** circuit breakers to the **OFF** position prior to starting the engine.

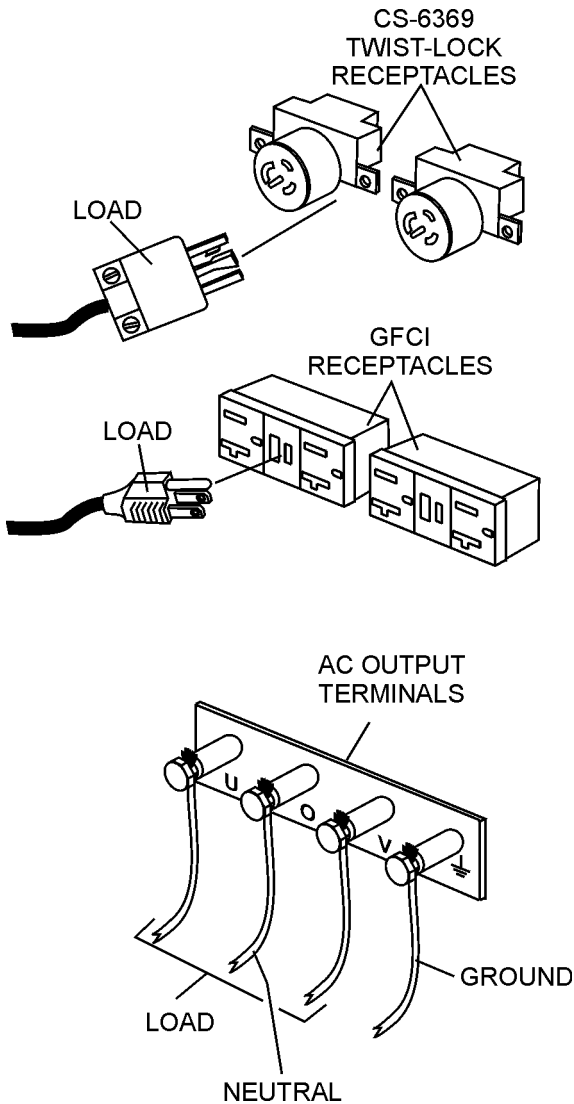


Figure 11. Connecting Loads

Over Current Relay

An **over current relay** (Figure 12) is connected to the main circuit breaker. In the event of an overload, both the circuit breaker and the over current relay may trip. If the circuit breaker can not be reset, the **reset button** on the over current relay must be pressed. The over current relay is located in the control box.

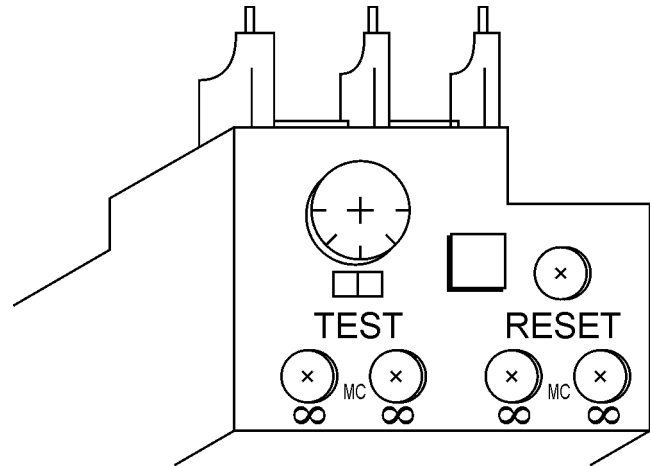


Figure 12. Over Current Relay

LOAD APPLICATION

SINGLE PHASE LOAD

Always be sure to check the nameplate on the generator and equipment to insure the wattage, amperage, frequency, and voltage requirements are satisfactorily supplied by the generator for operating the equipment.

Generally, the wattage listed on the nameplate of the equipment is its rated output. Equipment may require 130—150% more wattage than the rating on the nameplate, as the wattage is influenced by the efficiency, power factor and starting system of the equipment.

NOTICE

If wattage is not given on the equipment's name plate, approximate wattage may be determined by multiplying nameplate voltage by the nameplate amperage.

$$\text{WATTS} = \text{VOLTAGE} \times \text{AMPERAGE}$$

The power factor of this generator is 0.8. See Table 5 below when connecting loads.

Table 5. Power Factor By Load

Type of Load	Power Factor
Single-phase induction motors	0.4-0.75
Electric heaters, incandescent lamps	1.0
Fluorescent lamps, mercury lamps	0.4-0.9
Electronic devices, communication equipment	1.0
Common power tools	0.8

Table 6. Cable Selection (60 Hz, Single Phase Operation)

Current in Amperes	Load in Watts		Maximum Allowable Cable Length			
	At 100 Volts	At 200 Volts	#10 Wire	#12 Wire	#14 Wire	#16 Wire
2.5	300	600	1000 ft.	600 ft.	375 ft.	250 ft.
5	600	1200	500 ft.	300 ft.	200 ft.	125 ft.
7.5	900	1800	350 ft.	200 ft.	125 ft.	100 ft.
10	1200	2400	250 ft.	150 ft.	100 ft.	
15	1800	3600	150 ft.	100 ft.	65 ft.	
20	2400	4800	125 ft.	75 ft.	50 ft.	

CAUTION: Equipment damage can result from low voltage

THREE PHASE LOAD

When calculating the power requirements for 3-phase power use the following equation:

$$\text{KVA} = \frac{\text{VOLTAGE} \times \text{AMPERAGE} \times 1.732}{1000}$$

NOTICE

If 3Ø load (kVA) is not given on the equipment nameplate, approximate 3Ø load may be determined by multiplying voltage by amperage by 1.732.

NOTICE

Motors and motor-driven equipment draw much greater current for starting than during operation.

An inadequate size connecting cable which cannot carry the required load can cause a voltage drop which can burn out the appliance or tool and overheat the cable. See Table 6.

- When connecting a resistance load such as an incandescent lamp or electric heater, a capacity of up to the generating set's rated output (kW) can be used.
- When connecting a fluorescent or mercury lamp, a capacity of up to the generating set's rated output (kW) multiplied by 0.6 can be used.
- When connecting an electric drill or other power tools, pay close attention to the required starting current capacity.

When connecting ordinary power tools, a capacity of up to the generating set's rated output (kW) multiplied by 0.8 can be used.

DANGER

Before connecting this generator to any building's electrical system, a **licensed electrician** must install an **isolation (transfer) switch**. Serious damage to the building's electrical system may occur without this transfer switch.

GENERATOR OUTPUTS

GENERATOR OUTPUT VOLTAGES

A wide range of voltages are available to supply voltage for many different applications. Voltages are selected by using the **voltage selector** switch (Figure 13). To obtain some of the voltages as listed in Table 7 (see below) will require a fine adjustment using the **voltage regulator (VR) control knob** located on the control panel.

Voltage Selector Switch

The voltage selector switch (Figure 13) is located above the output terminal panel's Hard Wire Hook-up Panel. It has been provided for ease of voltage selection.

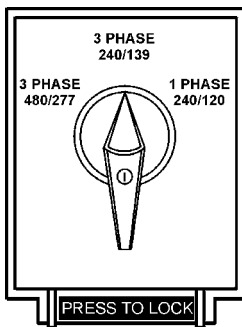


Figure 13. Voltage Selector Switch

Voltage Selector Switch Locking Button

To lock the voltage selector switch, **press and hold the red button** located at the bottom of the switch. While holding the red button down, insert a pad lock into the hole next to the button to retain it in the inward locked position. When the lock is removed, the red button is spring loaded and will return to its normal outward unlocked position.

CAUTION

NEVER change the position of the **voltage selector switch** while the engine is running. **ALWAYS** place circuit breaker in the **OFF** position before selecting voltage.

Table 7. Voltages Available

UVWO Output Terminal Lugs	Voltage Selector Switch 3-Phase 240/139V Position			Voltage Selector Switch 3-Phase 480/270V Position		
3Ø Line-Line	208V	220V	240V	416V	440V	480V
1Ø Line-Neutral	120V	127V	139V	240V	254V	277V
Voltage Selector Switch Single-Phase 240/120V Position						
1Ø Line-Neutral/Line-Line	120V Line-Neutral	N/A	N/A	240V Line-Line	N/A	N/A

Generator Amperage

Table 8 shows the **maximum** amps the generator can provide. **DO NOT** exceed the maximum amps as listed..

Table 8. Generator Maximum Amps

Rated Voltage	Maximum Amps
1Ø 120 Volt	82 amps (4 wire) 89A x 2 (Zigzag)
1Ø 240 Volt	41 amps (4 wire) 89A (Zigzag)
3Ø 240 Volt	89 amps
3Ø 480 Volt	44 amps

GFCI Receptacle Load Capability

The load capability of the GFCI receptacles is directly related to the voltage being supplied at either the output terminals or the 2 twist lock auxiliary receptacles.

Table 9 and Table 10 show what amount of current is available at the GFCI receptacles when the output terminals and twist lock receptacles are in use. Be careful that your load does not to exceed the available current capability at the receptacles.

Table 9. 1Ø GFCI Receptacle Load Capacity

KW in Use Twist Lock (C6369)	Available Load Current (Amps)
1Ø 240/120V	GFCI Duplex 5-20R 120V
21.0	0
19.8	5 amps/receptacle
18.6	10 amps/receptacle
17.4	15 amps/receptacle
16.2	20 amps/receptacle

Table 10. 3Ø Generator Maximum Amps

KVA in Use (UVWO Terminals)	Available Load Current (Amps)
3Ø 240/480V	GFCI Duplex 5-20R 120V
37	0 amps/receptacle
32.8	5 amps/receptacle
28.7	10 amps/receptacle
24.5	15 amps/receptacle
20.4	20 amps/receptacle

GENERATOR OUTPUTS/GAUGE READING

HOW TO READ THE AC AMMETER AND AC VOLTAGE GAUGES

The AC ammeter and AC voltmeter gauges are controlled by the AC ammeter and AC voltmeter change-over switches.

Both of these switches are located on the control panel and **DO NOT** effect the generator output. They are provided to help observe how much power is being supplied, produced at the UVWO terminals lugs.

Before taking a reading from either gauge, set the **Voltage Selector Switch** (Figure 14) to the position which produces the required voltage (For example, for 3Ø 240V, choose the center 3Ø 240/139V position on the voltage selector switch).

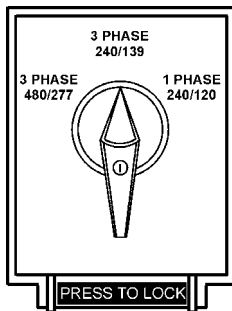


Figure 14. Voltage Selector Switch
240/139V 3Ø Position

NOTICE

For 3Ø 208V/1Ø,120V, place the Voltage Selector Switch in the 3 Phase 240/139 position.

AC Voltmeter Gauge Reading

Place the **AC Voltmeter Change-Over Switch** (Figure 15) in the W-U position and observe the phase to phase voltage reading between the W and U terminals as indicated on the **AC Voltmeter Gauge** (Figure 16)

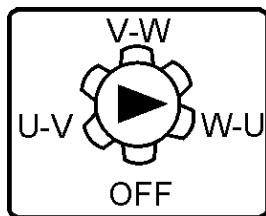


Figure 15. AC Voltmeter
Change-Over Switch

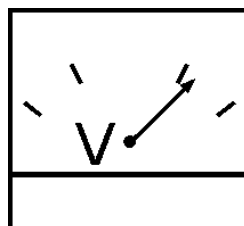


Figure 16. AC Voltmeter
Gauge

AC Ammeter Gauge Reading

Place the **AC Ammeter Change-Over Switch** (Figure 17) in the U position and observe the current reading (load drain) on the U terminal as indicated on the **AC Ammeter Gauge** (Figure 18). This process can be repeated for terminals V and W.

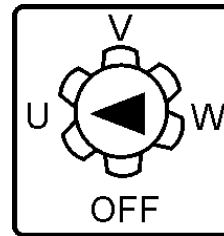


Figure 17. AC Ammeter
Change-Over Switch

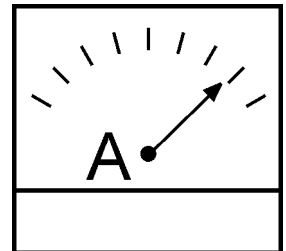


Figure 18. AC Ammeter
(Amp Reading on U Lug)

NOTICE

The **ammeter** gauge will only show a reading when the **Output Terminal Lugs** are connected to a load and in use.

OUTPUT TERMINAL PANEL CONNECTIONS

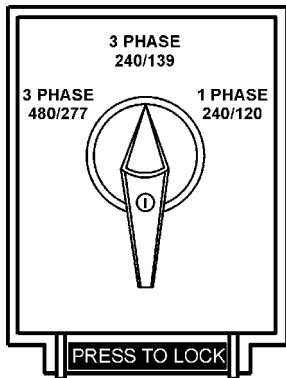
UVWO TERMINAL OUTPUT VOLTAGES

Various output voltages can be obtained using the UVWO output terminal lugs. The voltages at the terminals are dependent on the position of the **Voltage Selector Switch** and the adjustment of the **Voltage Regulator Control Knob**.

Remember the voltage selector switch determines the **range** of the output voltage. The voltage regulator (VR) allows the user to increase or decrease the selected voltage.

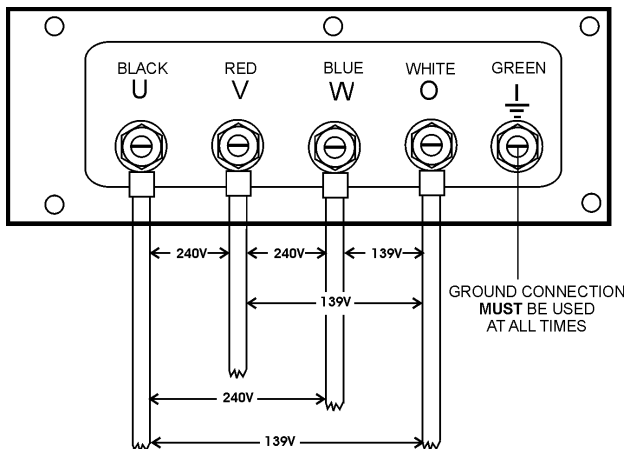
3Ø-240/139 UVWO Terminal Output Voltages

1. Place the voltage selector switch in the 3Ø 240/139 position as shown in Figure 19..



**Figure 19. Voltage Selector Switch
3Ø-240/139V Position**

2. Connect the load wires to the UVWO terminals as shown in Figure 20.



**Figure 20. UVWO Terminal Lugs
3Ø-240/139V Connections**

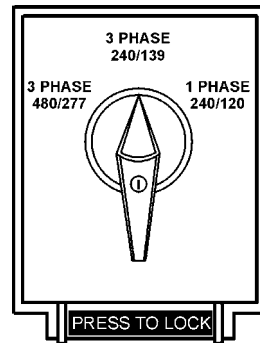
3. Turn the voltage regulator knob (Figure 21) clockwise to increase voltage output, turn counterclockwise to decrease voltage output. Use voltage regulator adjustment knob whenever fine tuning of the output voltage is required.



Figure 21. Voltage Regulator Knob

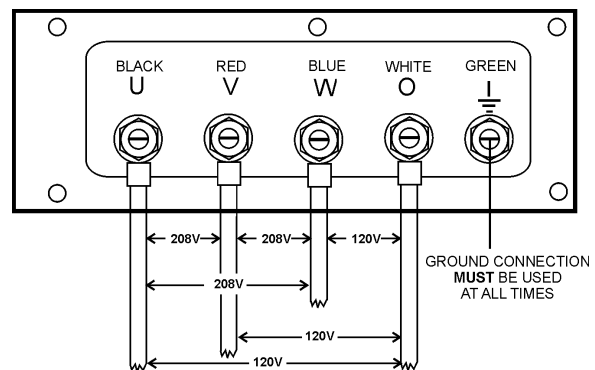
3Ø-208V/1Ø-120V UVWO Terminal Output Voltages

1. Place the voltage selector switch in the 3Ø 240/139 position as shown in Figure 22.



**Figure 22. Voltage Selector Switch
3Ø-240/139V Position**

2. Connect the load wires to the UVWO terminals as shown in Figure 23.



**Figure 23. UVWO Terminal Lugs
3Ø-208/1Ø-120V Connections**

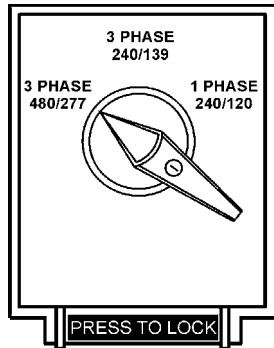
NOTICE

To achieve a 3Ø 208V output the voltage selector switch must be in the 3Ø-240/139 position and the voltage regulator must be adjusted to 208V..

OUTPUT TERMINAL PANEL CONNECTIONS

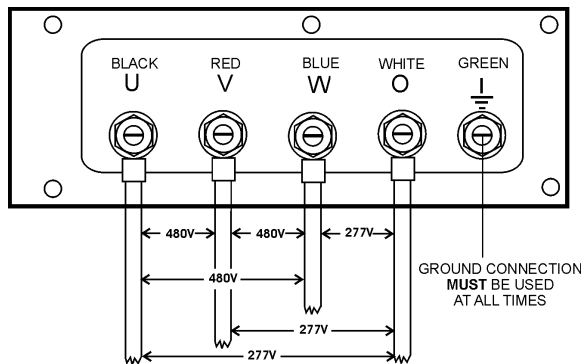
3Ø-480/277V UVWO Terminal Output Voltages

1. Place the voltage selector switch in the 3Ø 480/277 position as shown in Figure 24.



**Figure 24. Voltage Selector Switch
3Ø-480/277V Position**

2. Connect the load wires to the UVWO terminals as shown in Figure 25.

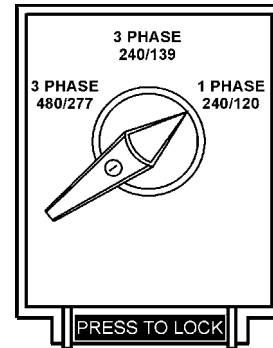


**Figure 25. UVWO Terminal Lugs
3Ø-440/254V Connections**

3. Turn the voltage regulator knob (Figure 21) clockwise to increase voltage output, turn counterclockwise to decrease voltage output. Use voltage regulator adjustment knob whenever fine tuning of the output voltage is required.

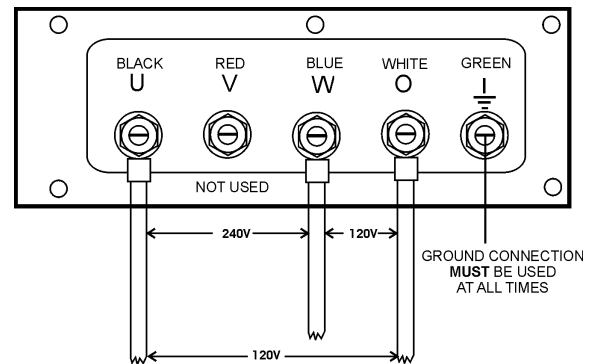
1Ø-240/120V UVWO Terminal Output Voltages

1. Place the voltage selector switch in the 1Ø 240/120 position as shown in Figure 26.



**Figure 26. Voltage Selector Switch
1Ø-240/120V Position**

2. Connect the load wires to the UVWO terminals as shown in Figure 27.



**Figure 27. UVWO Terminal Lugs
1Ø-200/100V Connections**

3. Turn the voltage regulator knob (Figure 21) clockwise to increase voltage output, turn counterclockwise to decrease voltage output. Use voltage regulator adjustment knob whenever fine tuning of the output voltage is required.

NOTICE

ALWAYS make sure that the connections to the UVWO terminals are **secure** and **tight**. The possibility of arcing exists, that could cause a fire.

CIRCUIT BREAKERS

To protect the generator from an overload, a 3-pole, 100 amp, main circuit breaker is provided to protect the **U, V, and W output terminals** from overload. In addition two single-pole, 20 amp **GFCI** circuit breakers are provided to protect the GFCI receptacles from overload. Two 50 amp circuit breakers have also been provided to protect the auxiliary receptacles from overload. Make sure to switch **ALL** circuit breakers to the **OFF** position prior to starting the engine.

LUBRICATION OIL

Fill the engine crankcase with lubricating oil through the filler hole, but **DO NOT** overfill. Make sure the generator is level and verify that the oil level is maintained between the two notches (Figure 28) on the dipstick. See Table 11 for proper selection of engine oil.

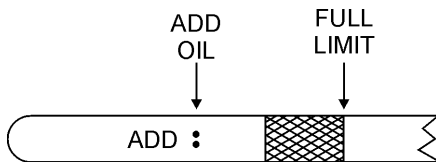


Figure 28. Engine Oil Dipstick

When checking the engine oil, be sure to check if the oil is clean. If the oil is not clean, drain the oil by removing the oil drain plug, and refill with the specified amount of oil as outlined in the **KUBOTA Engine Owner's Manual**. Oil should be warm before draining.

Other types of motor oils may be substituted if they meet the following requirements:

- API Service Classification CC/SC
- API Service Classification CC/SD
- API Service Classification CC/SE
- API Service Classification CC/SF

Table 11. Recommended Motor Oil		
OIL: SAE		
°F	°C	
122	50	10W/40
104	40	30
86	30	10W/40
68	20	15W/30
50	10	10W/30
32	0	5W/30
-14	-10	ARCTIC OIL
-4	-20	10W
-22	-30	20W/40
-40	-40	

FUEL CHECK

! DANGER



Fuel spillage on a **hot** engine can cause a **fire** or **explosion**. If fuel spillage occurs, wipe up the spilled fuel completely to prevent fire hazards. **NEVER** smoke around or near the generator.

Refilling the Fuel System

! CAUTION

ONLY properly trained personnel who have read and understand this section should refill the fuel tank system.

This generator has an internal fuel tank located inside the trailer frame and may also be equipped with an environmental fuel tank (Figure 29). **ALWAYS** fill the fuel tanks with clean fresh **#2 diesel fuel**. **DO NOT** fill the fuel tanks beyond their capacities.

Pay attention to the fuel tank capacity when replenishing fuel. The fuel tank cap must be closed tightly after filling. Handle fuel in a safety container. If the container does not have a spout, use a funnel. Wipe up any spilled fuel immediately.

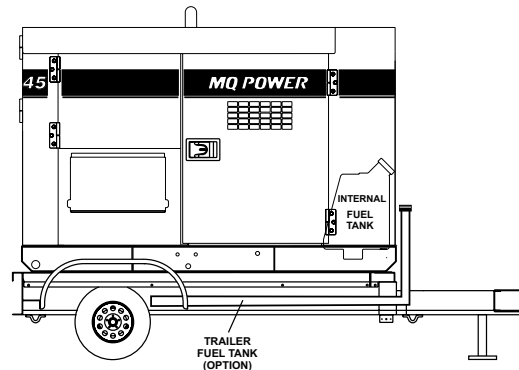


Figure 29. Internal Fuel Tank System

Refueling Procedure:

! WARNING



Diesel fuel and its vapors are dangerous to your health and the surrounding environment. Avoid skin contact and/or inhaling fumes.

1. **Level Tanks** — Make sure fuel cells are level with the ground. Failure to do so will cause fuel to spill from the tank before reaching full capacity (Figure 30).

! CAUTION

ALWAYS place trailer on firm level ground before refueling to prevent spilling and maximize the amount of fuel that can be pumped into the tank.

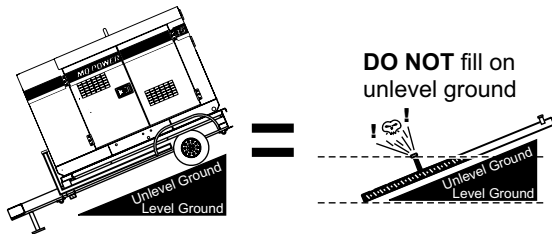


Figure 30. Only Fill on Level Ground

NOTICE

ONLY use **low sulfur** or **ultra low sulfur** diesel fuel when refueling.

2. Remove fuel cap and fill tank as shown in Figure 31.

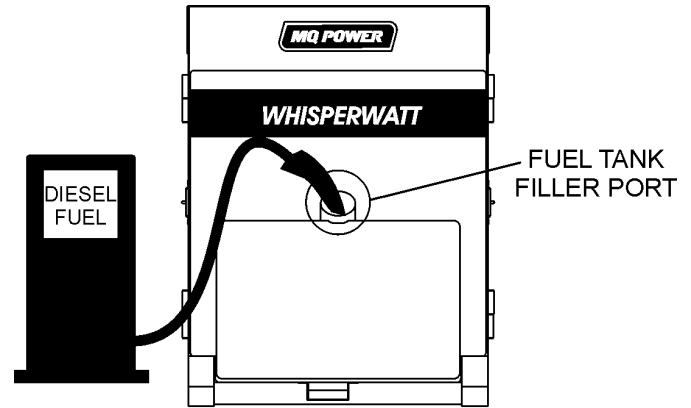


Figure 31. Fueling the Generator

3. **NEVER overfill fuel tank** — It is important to read the fuel gauge when filling trailer fuel tank. **DO NOT** wait for fuel to rise in filler neck (Figure 32).

FUEL GAUGE LOCATED
ON CONTROL PANEL

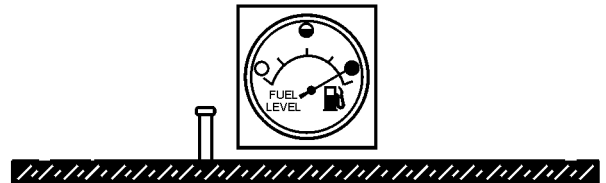


Figure 32. Full Fuel Tank

! CAUTION

DO NOT OVERFILL fuel system. Leave room for fuel expansion. Fuel expands when heated (Figure 33).

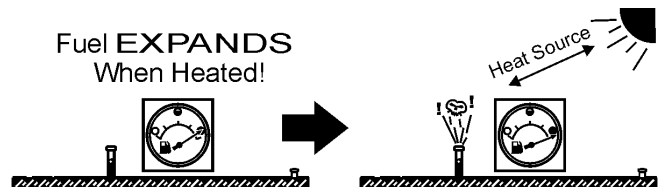


Figure 33. Fuel Expansion

COOLANT (ANTIFREEZE/SUMMER COOLANT/ WATER)

KUBOTA recommends antifreeze/summer coolant for use in their engines, which can be purchased in concentrate (and mixed with 50% demineralized water) or pre-diluted. See the **KUBOTA Engine Owner's Manual** for further details.

WARNING



If adding coolant/antifreeze mix to the radiator, **DO NOT** remove the radiator cap until the unit has completely cooled. The possibility of **hot!** coolant exists which can cause severe burns.

Day-to-day addition of coolant is done from the recovery tank. When adding coolant to the radiator, **DO NOT** remove the radiator cap until the unit has completely cooled. See Table 12 for engine, radiator, and recovery tank coolant capacities. Make sure the coolant level in the recovery tank is always between the "H" and the "L" markings.

Table 12. Coolant Capacity

Engine and Radiator	2.91 gal (11 liters)
Reserve Tank	1 quart (0.9 liters)

Operation in Freezing Weather

When operating in freezing weather, be certain the proper amount of antifreeze (Table 13) has been added.

Table 13. Anti-Freeze Operating Temperatures

Vol % Anti- Freeze	Freezing Point		Boiling Point	
	°C	°F	°C	°F
50	-37	-34	108	226

NOTICE

When the antifreeze is mixed with water, the antifreeze mixing ratio **must be** less than 50%.

CLEANING THE RADIATOR

The engine may overheat if the radiator fins become overloaded with dust or debris. Periodically clean the radiator fins with compressed air. Cleaning inside the machine is dangerous, so clean only with the engine turned off and the **negative** battery terminal disconnected.

AIR CLEANER

Periodic cleaning/replacement is necessary. Inspect it in accordance with the **KUBOTA Engine Owner's Manual**.

FAN BELT TENSION

A slack fan belt may contribute to overheating, or to insufficient charging of the battery. Inspect the fan belt for damage and wear and adjust it in accordance with the **KUBOTA Engine Owner's Manual**.

The fan belt tension is proper if the fan belt bends 10 to 15 mm (Figure 34) when depressed with the thumb as shown below.

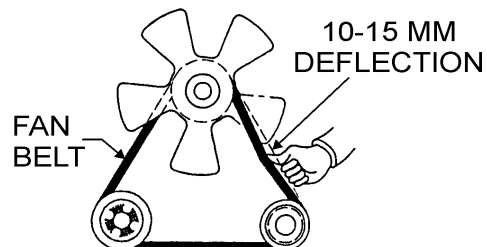


Figure 34. Fan Belt Tension

CAUTION



NEVER place hands near the belts or fan while the generator set is running.

BATTERY

This unit is of negative ground **DO NOT** connect in reverse. Always maintain battery fluid level between the specified marks. Battery life will be shortened, if the fluid level are not properly maintained. Add only distilled water when replenishment is necessary.


DO NOT over fill. Check to see whether the battery cables are loose. Poor contact may result in poor starting or malfunctions. **Always** keep the terminals firmly tightened. Coating the terminals with an approved battery terminal treatment compound. Replace battery with only recommended type battery.

The battery is sufficiently charged if the specific gravity of the battery fluid is 1.28 (at 68° F). If the specific gravity should fall to 1.245 or lower, it indicates that the battery is dead and needs to be recharged or replaced.

Before charging the battery with an external electric source, be sure to disconnect the battery cables.

Battery Cable Installation

ALWAYS be sure the battery cables (Figure 35) are properly connected to the battery terminals as shown below. The **red cable** is connected to the positive terminal of the battery, and the **black cable** is connected to the negative terminal of the battery.

 **CAUTION**

ALWAYS disconnect the negative terminal **FIRST** and reconnect negative terminal **LAST**.

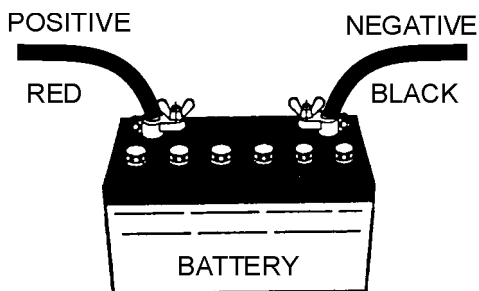


Figure 35. Battery Connections

When connecting battery do the following:

1. **NEVER** connect the battery cables to the battery terminals when the **MPEC Control Switch** is in either the **MANUAL** position. **ALWAYS** make sure that the **MPEC Control Switch** is in the **OFF/RESET** position when connecting the battery.
2. Place a small amount of battery terminal treatment compound around both battery terminals. This will ensure a good connection and will help prevent corrosion around the battery terminals.

NOTICE

If the battery cable is connected incorrectly, electrical damage to the generator will occur. Pay close attention to the polarity of the battery when connecting the battery.



CAUTION

Inadequate battery connections may cause poor starting of the generator, and create other malfunctions.

ALTERNATOR

The polarity of the alternator is negative grounding type. When an inverted circuit connection takes place, the circuit will be in short circuit instantaneously resulting the alternator failure.

DO NOT put water directly on the alternator. Entry of water into the alternator can cause corrosion and damage the alternator.

WIRING

Inspect the entire generator for bad or worn electrical wiring or connections. If any wiring or connections are exposed (insulation missing) replace wiring immediately.

PIPING AND HOSE CONNECTION

Inspect all piping, oil hose, and fuel hose connections for wear and tightness. Tighten all hose clamps and check hoses for leaks.

If any hose (**fuel or oil**) lines are defective replace them immediately.

GENERATOR START-UP PROCEDURE

BEFORE STARTING

CAUTION

The engine's exhaust contains harmful emissions. **ALWAYS** have adequate ventilation when operating. Direct exhaust away from nearby personnel.

WARNING

NEVER manually start the engine with the **main, GFCI or auxiliary** circuit breakers in the **ON** (closed) position.

1. Place the **main, G.F.C.I., and aux.** circuit breakers (Figure 36) in the **OFF** position prior to starting the engine.

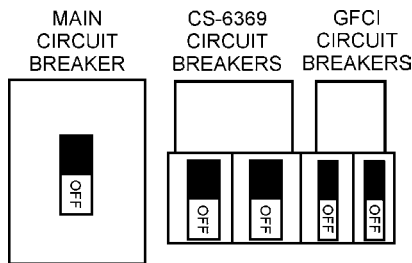


Figure 36. Main, Aux. and GFCI Circuit Breakers (OFF)

2. Make sure the **voltage change-over board** has been configured for the desired output voltage.
3. Connect the load to the **receptacles** or the **output terminal lugs** as shown in Figure 11. These load connection points can be found on the output terminal panel and the output terminal panel's hard wire hookup panel.
4. Tighten terminal nuts securely to prevent load wires from slipping out.
5. Close all engine enclosure doors (Figure 37).

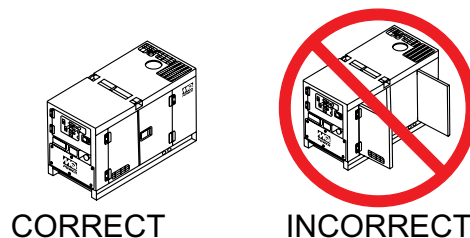


Figure 37. Engine Enclosure Doors

STARTING

1. Place the **voltage selector switch** in the desired voltage position (Figure 38)..

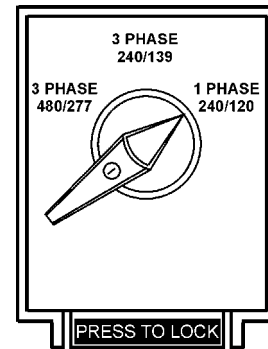


Figure 38. Voltage Selector Switch

STARTING

1. Place the engine speed control switch (Figure 39) in the Start/Idle position (down)..

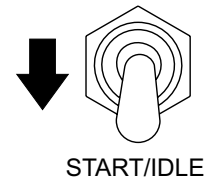


Figure 39. Engine Speed Control Switch Start Idle Position

1. In warm weather conditions, skip to step 3. In cold weather conditions, preheat the engine glow plugs by turning the ignition key (Figure 40) to the **RUN** position

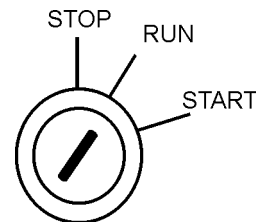


Figure 40. Ignition Switch Pre-Heat (Run Position)

GENERATOR START-UP PROCEDURE

2. Depending on the temperature of the coolant (cold weather conditions), the pre-heat lamp (Figure 41) will light (**ON**) and remain on until the pre-heating cycle has been completed. After completion of the pre-heating cycle, the light will go **OFF** and the engine can be started

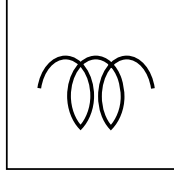


Figure 41. Pre-Heat Lamp

3. Turn the ignition key to the start position (Figure 42). Once the engine starts, release the ignition key and allow it to return to the **RUN** position (Figure 40).

If the engine fails to start after 10 seconds, wait approximately 30 seconds and repeat steps 3-4.

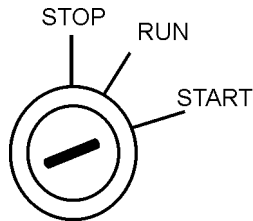
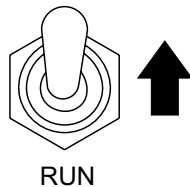


Figure 42. Ignition Switch (Start Position)

4. Let the engine run for 1-2 minutes. Listen for any abnormal noises. If any abnormalities exist, shut down the engine and correct the problem.
5. Place the engine speed control switch (Figure 43) in the **RUN** position (up).



**Figure 43. Engine Speed Control Switch
Run Position**

6. The generator's **frequency meter** (Figure 44) should be displaying the 60 cycle output frequency in **HERTZ**.

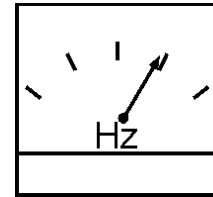


Figure 44. Frequency Meter

7. The generator's **AC-voltmeter** (Figure 45) will display the generator's output in **VOLTS**.

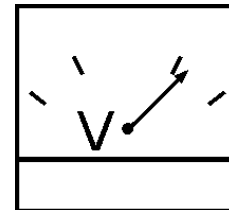


Figure 45. Voltmeter Meter

8. If the voltage is not within the specified tolerance use the voltage adjustment control knob (Figure 46) to increase or decrease the desired voltage.

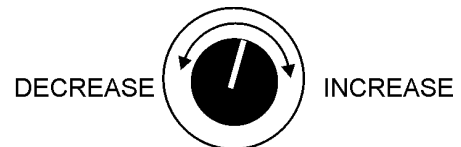


Figure 46. Voltage Adjust Control Knob

9. The ammeter (Figure 47) will indicate **zero amps** with no load applied. When a load is applied, the ammeter will indicate the amount of current that the load is drawing from the generator.

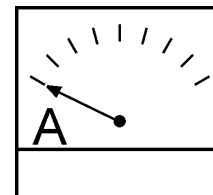


Figure 47. Ammeter (No Load)

GENERATOR SHUT-DOWN PROCEDURES

10. Place the **main, GFCI, and aux.** circuit breakers in the **ON** position (Figure 48).

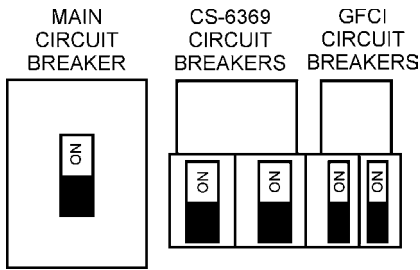


Figure 48. Main, Aux. and GFCI Circuit Breakers (ON)

11. Observe the generator's ammeter (Figure 49) and verify it reads the anticipated amount of current with respect to the load. The ammeter will only display a current reading if a load is in use.

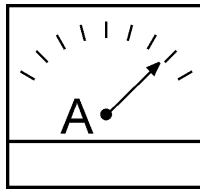


Figure 49. Ammeter (Load)

12. The generator will run until manually stopped or an abnormal condition occurs.

NORMAL SHUTDOWN PROCEDURE

WARNING

NEVER stop the engine suddenly except in an emergency.

To shutdown the generator, use the following procedure:

1. Place both the **MAIN, GFCI and LOAD** circuit breakers as shown in Figure 50 to the **OFF** position..

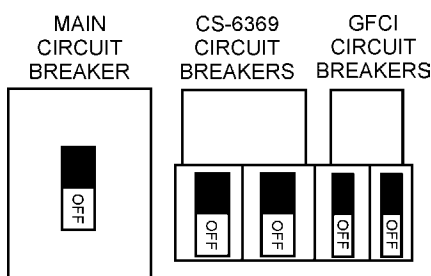


Figure 50. Main, GFCI and Load Circuit Breakers Off

2. Place the engine speed control switch (Figure 51) in the Start/Idle position (down).

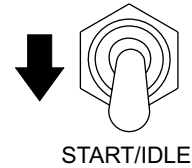


Figure 51. Engine Speed Control Switch Start Idle Position

3. Let the engine cool by running it at low speed for 3-5 minutes with no load applied.
4. Place the ignition switch (Figure 52) in the “**STOP**” position, remove the key and store in a safe place.

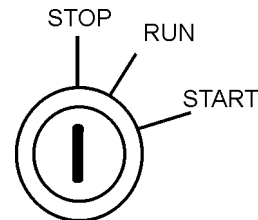


Figure 52. Ignition Switch (Stop Position)

5. Remove all loads from the generator.
6. Inspect entire generator for any damage or loosening of components that may have occurred during operation.

EMERGENCY SHUTDOWN PROCEDURE

1. Turn ignition switch key to the **STOP** position.
2. To shut-down the engine in the event of an emergency, switch the **MAIN, GFCI and LOAD** (Figure 50) circuit breakers to **OFF** position.

AUTOMATIC SHUT-DOWN SYSTEM

This unit is equipped with safety devices to automatically stop the engine in the event of low oil pressure, approximately 7 psi (49 kPa), or high water temperature, approximately 230° F (110° C). The alarm lamps on the Engine Control Panel illuminate to signify the reason for the shutdown.

NOTICE

Before inspecting, turn the ignition switch to the **STOP** position, place all circuit breakers in the **OFF** position and allow sufficient time for adequate cooling. When ready to restart, complete all steps in the Generator Startup Procedure section of this manual.

Table 14. Inspection/Maintenance		10 Hrs DAILY	250 Hrs	500 Hrs	1000 Hrs
Engine	Check Engine Fluid Levels	X			
	Check Air Cleaner	X			
	Check Battery Acid Level	X			
	Check Fan Belt Condition	X			
	Check for Leaks	X			
	Check for Loosening of Parts	X			
	Replace Engine Oil and Filter * 1		X		
	Clean Air Filter		X		
	Check Fuel Filter/Water Separator Bowl	X			
	Clean Unit, Inside and Outside		X		
	Change Fuel Filter			X	
	Clean Radiator and Check Coolant Protection Level*2			X	
	Replace Air Filter Element * 3			X	
	Check all Hoses and Clamps * 4				X
	Clean Inside of Fuel Tank				X
Generator	Measure Insulation Resistance Over 3M ohms		X		
	Check Rotor Rear Support Bearing			X	

*1 Replace engine oil and filter at 100 hours, first time only.

*2 Add "Supplemental Coolant Additives (SCA'S)" to recharge the engine coolant.

*3 Replace primary air filter element when restriction indicator shows a vacuum of 625 mm (25 in. H2O).

*4 If blowby hose needs to be replaced, ensure that the slope of the blowby hose is at least a 1/2 inch per foot, with no sags or dips that could collect moisture and/or oil.

GENERAL INSPECTION

Prior to each use, the generator should be cleaned and inspected for deficiencies. Check for loose, missing or damaged nuts, bolts or other fasteners. Also check for fuel, oil, and coolant leaks. Use Table 14 as a general maintenance guideline **Engine Side** (Refer to the Engine Instruction Manual)

AIR CLEANER

Every 250 hours: Remove air cleaner element (Figure 53) and clean the heavy duty paper element with light spray of compressed air. Replace the air cleaner as needed.

Air Cleaner with Dust Indicator

This indicator (Figure 53) is attached to the air cleaner. When the air cleaner element is clogged, air intake restriction becomes greater and the dust indicator signal shows **RED** meaning the element needs changing or service. After changing the air element, press the dust indicator button to reset the indicator.

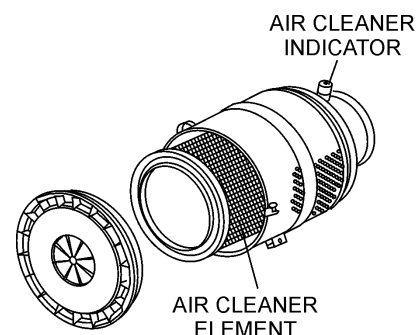


Figure 53. Air Cleaner/Indicator

NOTICE

The air filter should not be changed until the indicator reads "**RED**". Dispose of old air filter. It may not be cleaned or reused.

If the engine is operating in very **dusty** or **dry grass** conditions, a clogged air cleaner will result. This can lead to a loss of power, excessive carbon buildup in the combustion chamber and high fuel consumption. Change air cleaner more **frequently** if these conditions exist.

FUEL ADDITION

Add diesel fuel (the grade may vary according to season and locations).

Removing Water from the Fuel Tank

After prolonged use, water and other impurities accumulate in the bottom of the tank. Occasionally inspect the fuel tank for water contamination and drain the contents if required.

During cold weather, the more empty volume inside the tank, the easier it is for water to condense. This can be reduced by keeping the tank full with diesel fuel.

Cleaning Inside the Fuel Tank

If necessary, drain the fuel inside the fuel tank completely. Using a spray washer (Figure 54) wash out any deposits or debris that have accumulated inside the fuel tank.

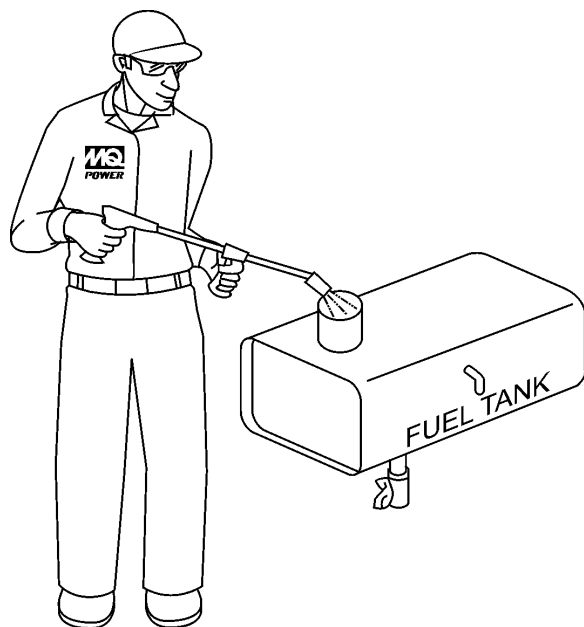


Figure 54. Fuel Tank Cleaning

FUEL TANK INSPECTION

In addition to cleaning the fuel tank, the following components should be inspected for wear:

- **Rubber Suspension** — look for signs of wear or deformity due to contact with oil. Replace the rubber suspension if necessary.
- **Fuel Hoses** — inspect nylon and rubber hoses for signs of wear, deterioration and hardening.
- **Fuel Tank Lining** — inspect the fuel tank lining for signs of excessive amounts of oil or other foreign matter.

Replacing Fuel Filter

- Replace the fuel filter cartridge with new one every 500 hours or so.
- Loosen the drain plug at the lower top of the fuel filter. Drain the fuel in the fuel body together with the mixed water. **DO NOT** spill the fuel during disassembly.
- Vent any air

FUEL FILTER/WATER SEPARATOR

Inspect the fuel filter water separator daily. If the fuel filter/water separator (Figure 55) has collected a significant amount of water and sediment at the bottom of the cup, it should be drained off. Refer to your engine manual for specific details to perform this operation.

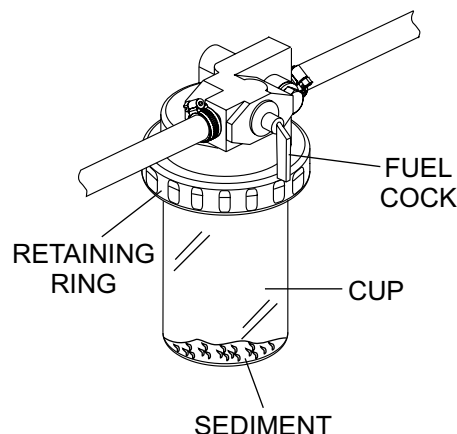


Figure 55. Fuel Filter/Water Separator

AIR REMOVAL

If air enters the fuel injection system of a diesel engine, starting becomes impossible. After running out of fuel, or after disassembling the fuel system, bleed the system according to the following procedure. See the **KUBOTA Engine Manual** for details.

To restart after running out of fuel, turn the switch to the "ON" position for 15-30 seconds. Try again, if needed.

CHECK OIL LEVEL

Check the crankcase oil level prior to each use, or when the fuel tank is filled. Insufficient oil may cause severe damage to the engine. Make sure the generator is level. The oil level must be between the two notches on the dipstick as shown in Figure 28.

Replacing Oil Filter

- Remove the old oil filter.
- Apply a film of oil to the gasket on the new oil filter.
- Install the new oil filter.
- After the oil cartridge has been replaced, the engine oil will drop slightly. Run the engine for a while and check for leaks before adding more oil if needed. Clean excessive oil from engine.

FLUSHING OUT RADIATOR AND REPLACING COOLANT

- Open both cocks located at the crankcase side and at the lower part of the radiator and drain coolant. Open the radiator cap while draining. Remove the overflow tank and drain.
- Check hoses for softening and kinks. Check clamps for signs of leakage.
- Tighten both cocks and replace the overflow tank.
- Replace with coolant as recommended by the engine manufacturer.
- Close radiator cap tightly.
- Flush the radiator by running clean tap water through radiator until signs of rust and dirt are removed. **DO NOT** clean radiator core with any objects, such as a screwdriver.



WARNING



Allow engine to **cool** when flushing out radiator. Flushing the radiator while hot could cause serious burns from water or steam.

RADIATOR CLEANING

The radiator (Figure 56) should be sprayed (cleaned) with a high pressure washer when excessive amounts of dirt and debris have accumulated on the cooling fins or tube. When using a high pressure washer, stand at least 5 feet (1.5 meters) away from the radiator to prevent damage to the fins and tube.

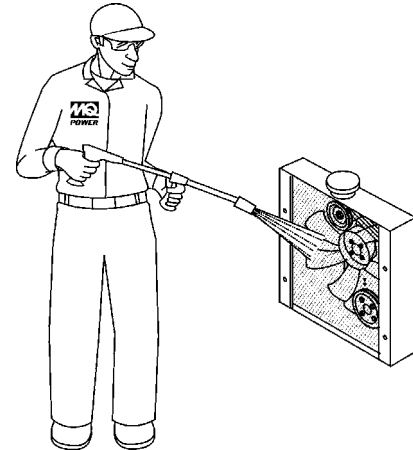


Figure 56. Radiator Cleaning

GENERATOR STORAGE

For long term storage of the generator the following is recommended:

- Drain the fuel tank completely. Treat with a fuel stabilizer if necessary.
- Completely drain the oil from the crankcase and refill if necessary with fresh oil.
- Clean the entire generator, internal and external.
- Cover the generating set and store in a clean, dry place.
- Disconnect the battery.
- Make sure engine coolant is at proper level.
- If generator is mounted on a trailer, jack trailer up and place on blocks so tires do not touch the ground or block and completely remove the tires.

JACKET WATER HEATER AND INTERNAL BATTERY (OPTIONAL)

This generator can be equipped as an option with a jacket water heater and an internal battery charger. They are provided with electric cords to connect to a commercial power source.

These units will **ONLY** function when commercial power has been supplied to them (Figure 57). When using extension cords, refer to Table 6 for the correct size and length.

The battery charger should always be connected to a commercial power source to ensure that the battery does not get discharged.

When using the generator in **hot** climates there is no need to apply power to jacket water heater. However, if the generator will be used in **cold** climates, it is best to apply power to the jacket water heater at all times.

If the generator will be used daily, the battery should normally not require charging. If the generator will be idle (not used) for long periods of time, apply power to the battery charger receptacle via commercial power using a power cord of adequate size.

NOTICE

To ensure adequate starting capability, always have power applied to the generator's internal battery charger.

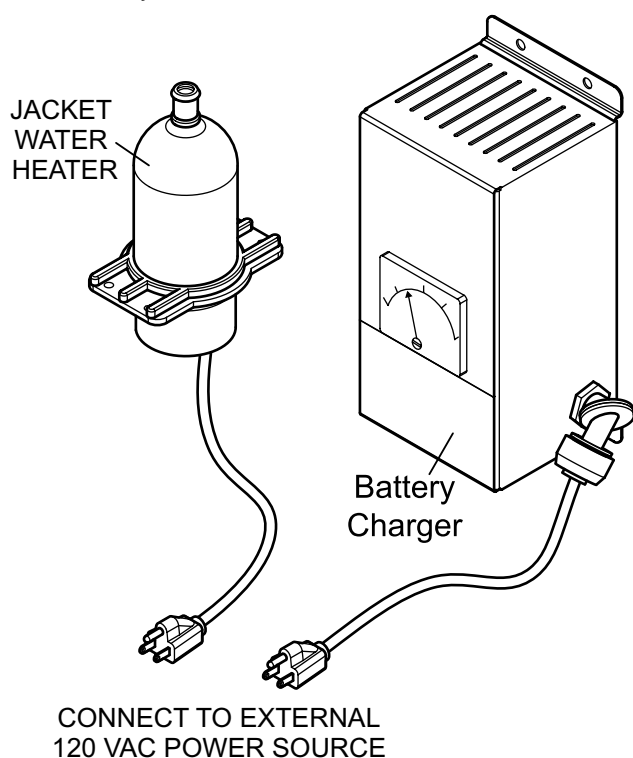


Figure 57. Battery Charger and Jacket Water Heater (option)

TRAILER MAINTENANCE

TRAILER MAINTENANCE

This section is intended to provide the user with generic trailer service and maintenance information. The service and maintenance guidelines referenced in this section refer to a wide range of trailers.

Remember periodic inspection of the trailer will ensure safe towing of the generator and will prevent personal injury and damage to the equipment.

The definitions below describe some of the major components of a typical trailer that would be used with generator.

1. **Fuel Cell** — Provides an adequate amount of fuel for the equipment in use. Fuel cells must be empty when transporting equipment.
2. **Braking System** — System employed in stopping the trailer. Typical braking systems are electric, surge, hydraulic, hydraulic-surge and air.
3. **GVWR** — Gross Vehicle Weight Rating (GVWR) is the maximum number of pounds the trailer can carry, including the fuel cell (empty).
4. **Frame Length** — Measurement is from the ball hitch to the rear bumper (reflector).
5. **Frame Width** — Measurement is from fender to fender
6. **Jack Stand** — Trailer support device with maximum pound requirement from the tongue of the trailer.
7. **Coupler** — Type of hitch used on the trailer for towing.
8. **Tire Size** — Indicates the diameter of the tire in inches (10,12,14, etc.), and the width in millimeters (175,185,205, etc.). The tire diameter must match the diameter of the tire rim.
9. **Tire Ply** — The tire ply (layers) number is rated in letters; 2-ply,4-ply,6-ply, etc.
10. **Wheel Hub** — The wheel hub is connected to the trailer's axle.
11. **Tire Rim** — Tires mounted on a tire rim. The tire rim must match the size of the tire.
12. **Lug Nuts** — Used to secure the wheel to the wheel hub. Always use a torque wrench to tighten down the lug nuts. See Table 18 and Figure 60 for lug nut tightening and sequence.
13. **Axle** — Indicates the maximum weight the axle can support in pounds, and the diameter of the axle expressed in inches. Please note that some trailers have a double axle. This will be shown as 2-6000 lbs., meaning two axles with a total weight capacity of 6000 pounds.
14. **Suspension** — Protects the trailer chassis from shocks transmitted through the wheels. Types of suspension used are leaf, Q-flex, and air ride.
15. **Electrical** — Electrical connectors (looms) are provided with the trailer so the brake lights and turn signals can be connected to the towing vehicle.
16. **Application** — Indicates which units can be employed on a particular trailer.

BRAKES

Trailer brakes should be inspected the **first 200 miles** of operation. This will allow the brake shoes and drums to seat properly. After the first 200 mile interval, inspect the brakes **every 3,000 miles**. If driving over rough terrain, inspect the brakes more frequently.

Figure 58 displays the major hydraulic surge brake components that will require inspection and maintenance. Please inspect these components as required using steps 1 through 8 and Table 15 as listed below:

Brake Adjustment

1. Place the trailer on jack stands. Make sure the jack stands are placed on secure level ground.
2. Check the wheel and drum for free rotation.
3. Remove the adjusting hole cover from the adjusting slot at the bottom brake backing plate.
4. With a screwdriver or standard adjusting tool, rotate the star wheel of the adjuster assembly to expand the brake shoes.
5. Adjust the brake shoes outward until the pressure of the lining against the wheel drum makes the wheel difficult to turn.
6. Adjust, rotate the star wheel in the opposite direction until the wheel rotates freely with slight lining drag.
7. Replace the adjusting hole cover and lower the trailer to the ground.
8. Repeat steps 1 through 7 on the remaining brakes.

Hydraulic Surge Brakes

Hydraulic surge brakes (Figure 58) should not require any special attention with the exception of routine maintenance such as shoe and lining replacement. Brake lines should be periodically checked for cracks, kinks, or blockage.

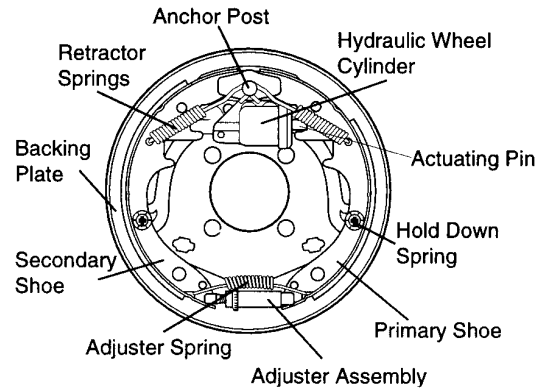


Figure 58. Hydraulic Brake Components

Actuator

Hydraulic surge braking requires the installation of an actuator at the tongue of the trailer. Remember the **surge or push** of the trailer toward the tow vehicle automatically synchronizes the trailer brakes with the tow vehicle brakes. As the trailer pushes against the tow vehicle the actuator telescopes together and applies force to the master cylinder, supplying hydraulic pressure to the trailer brakes. Periodically check and test the surge “actuator” to make sure that it is functioning correctly. Never use an undersize actuator.

Table 15. Hydraulic Brake Troubleshooting

Symptom	Possible Cause	Solution
No Brakes	Brake line broken or kinked?	Repair or replace.
Weak Brakes or Brakes Pull to One Side	Brake lining glazed?	Reburnish or replace.
	Trailer overloaded?	Correct weight.
	Brake drums scored or grooved?	Machine or replace.
	Tire pressure correct?	Inflate all tires equally.
	Tires unmatched on the same axle?	Match tires.
Locking Brakes	Brake components loose, bent or broken?	Replace components.
	Brake drums out-of-round?	Replace.
Noisy Brakes	System lubricated?	Lubricate.
	Brake components correct?	Replace and correct.
Dragging Brakes	Brake lining thickness incorrect or not adjusted correctly?	Install new shoes and linings.
	Enough brake fluid or correct fluid?	Replace rubber parts fill with dot 4 fluid.

TRAILER MAINTENANCE

TIRES/WHEELS/LUG NUTS

Tires and wheels are a very important and critical components of the trailer. When specifying or replacing the trailer wheels it is important the wheels, tires, and axle are properly matched.

CAUTION



ALWAYS wear safety glasses when removing or installing force fitted parts. Failure to comply may result in serious injury.

CAUTION









DO NOT attempt to repair or modify a wheel. **DO NOT** install in inner tube to correct a leak through the rim. If the rim is cracked, the air pressure in the inner tube may cause pieces of the rim to explode (break off) with great force and cause serious eye or bodily injury.

Tire Wear/Inflation

Tire inflation pressure is the most important factor in tire life. Pressure should be checked cold before operation **DO NOT** bleed air from tires when they are **hot!**. Check inflation pressure weekly during use to insure the maximum tire life and tread wear.

Table 16 (Tire Wear Troubleshooting) will help pinpoint the causes and solutions of tire wear problems.

Table 16. Tire Wear Troubleshooting

Wear Pattern	Cause	Solution
	Center Wear	Over inflation. Adjust pressure to particular load per tire manufacturer.
	Edge Wear	Under inflation. Adjust pressure to particular load per tire manufacturer.
	Side Wear	Loss of camber or overloading. Make sure load does not exceed axle rating. Align wheels.
	Toe Wear	Incorrect toe-in. Align wheels.
	Cupping	Out-of-balance. Check bearing adjustment and balance tires.
	Flat Spots	Wheel lockup and tire skidding. Avoid sudden stops when possible and adjust brakes.

Suspension

The **leaf suspension** springs and associated components (Figure 59) should be visually inspected every 6,000 miles for signs of excessive wear, elongation of bolt holes, and loosening of fasteners. Replace all damaged parts (suspension) immediately. Torqued suspension components as detailed in Table 17.

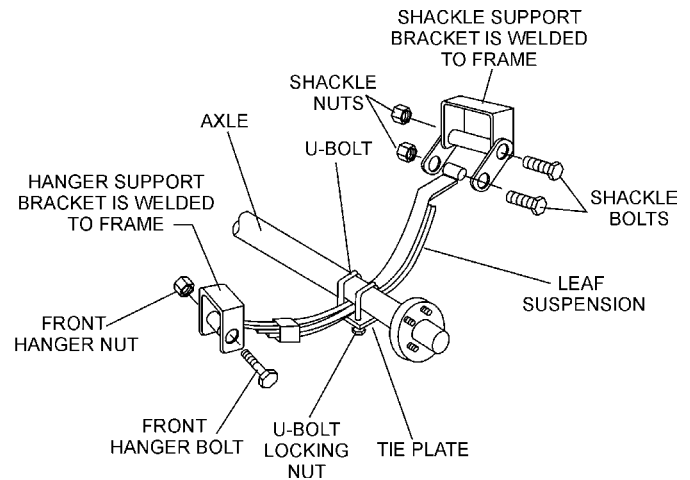


Figure 59. Major Suspension Components

Table 17. Suspension Torque Requirements

Item	Torque (Ft.-Lbs.)
3/8" U-Bolt	Min-30 Max-35
7/16" U-Bolt	Min-45 Max-60
1/2" U-Bolt	Min-45 Max-60
Shackle Bolt Spring Eye Bolt	Snug fit only. Parts must rotate freely. Locking nuts or cotter pins are provided to retain nut-bolt assembly.
Shoulder Type Shackle Bolt	Min-30 Max-50

TRAILER MAINTENANCE

Lug Nut Torque Requirements

It is extremely important to apply and maintain proper wheel mounting torque on the trailer. Be sure to use only the fasteners matched to the cone angle of the wheel. Proper procedure for attachment of the wheels is as follows:

1. Start all wheel lug nuts by hand.
2. Torque all lug nuts in sequence (see Figure 60). **DO NOT** torque the wheel lug nuts all the way down. Tighten each lug nut in 3 separate passes as defined by Table 18.
3. After first road use, retorque all lug nuts in sequence. Check all wheel lug nuts periodically.

Table 18. Tire Torque Requirements

Wheel Size	First Pass FT-LBS	Second Pass FT-LBS	Third Pass FT-LBS
12"	20-25	35-40	50-65
13"	20-25	35-40	50-65
14"	20-25	50-60	90-120
15"	20-25	50-60	90-120
16"	20-25	50-60	90-120

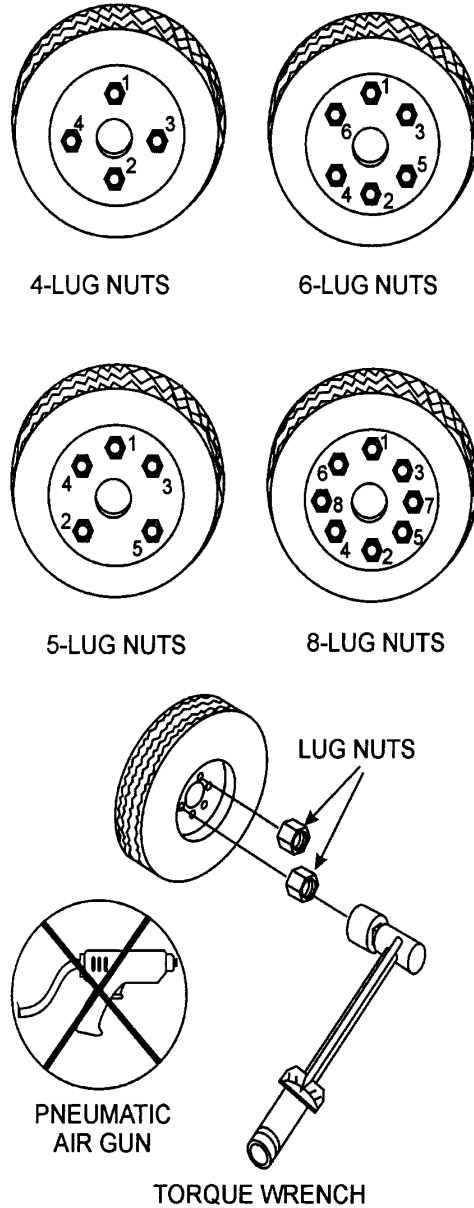


Figure 60. Wheel Lug Nuts Tightening Sequence

NOTICE

NEVER use an pneumatic air gun to tighten wheel lug nuts.

TRAILER WIRING DIAGRAM

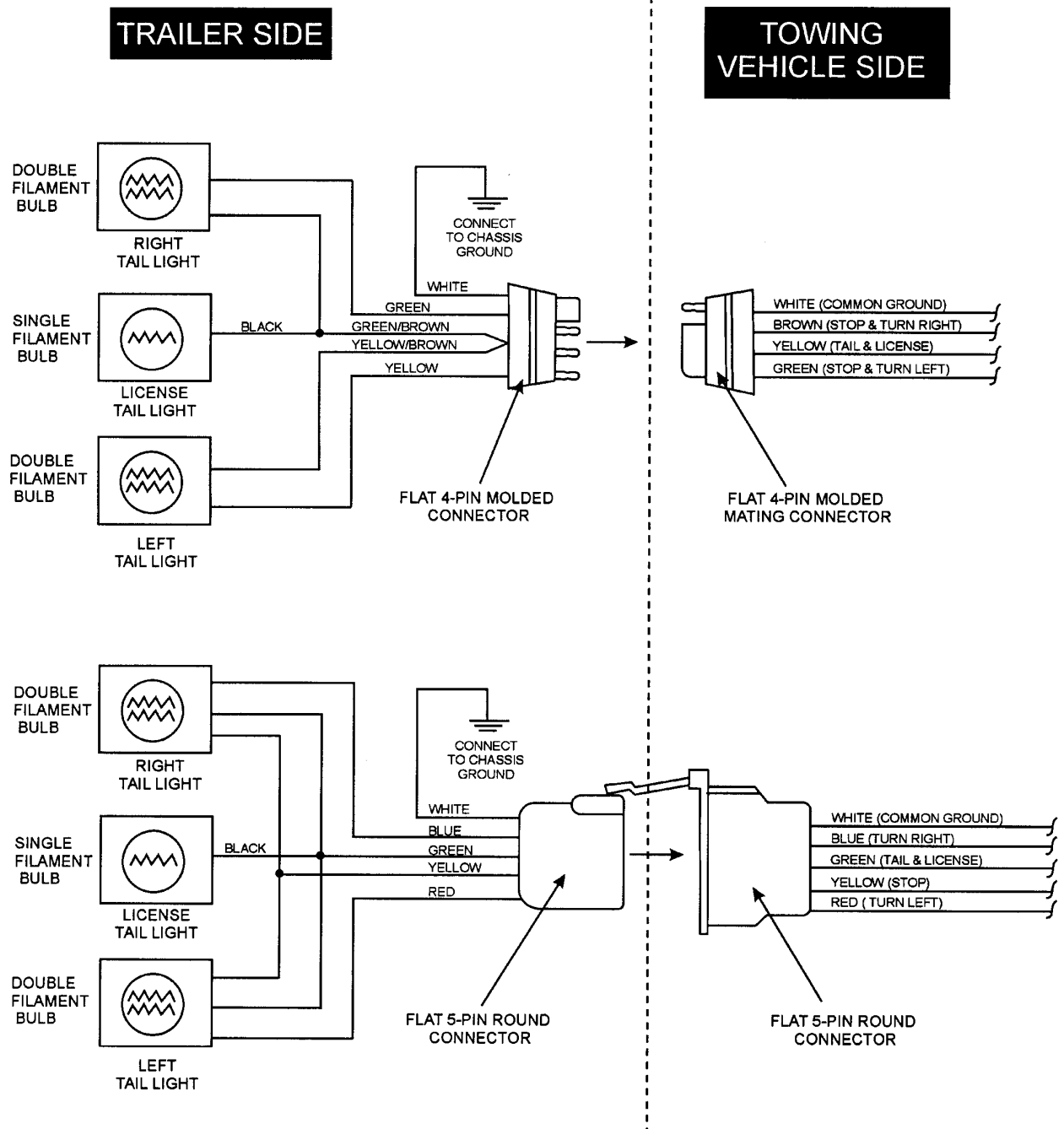
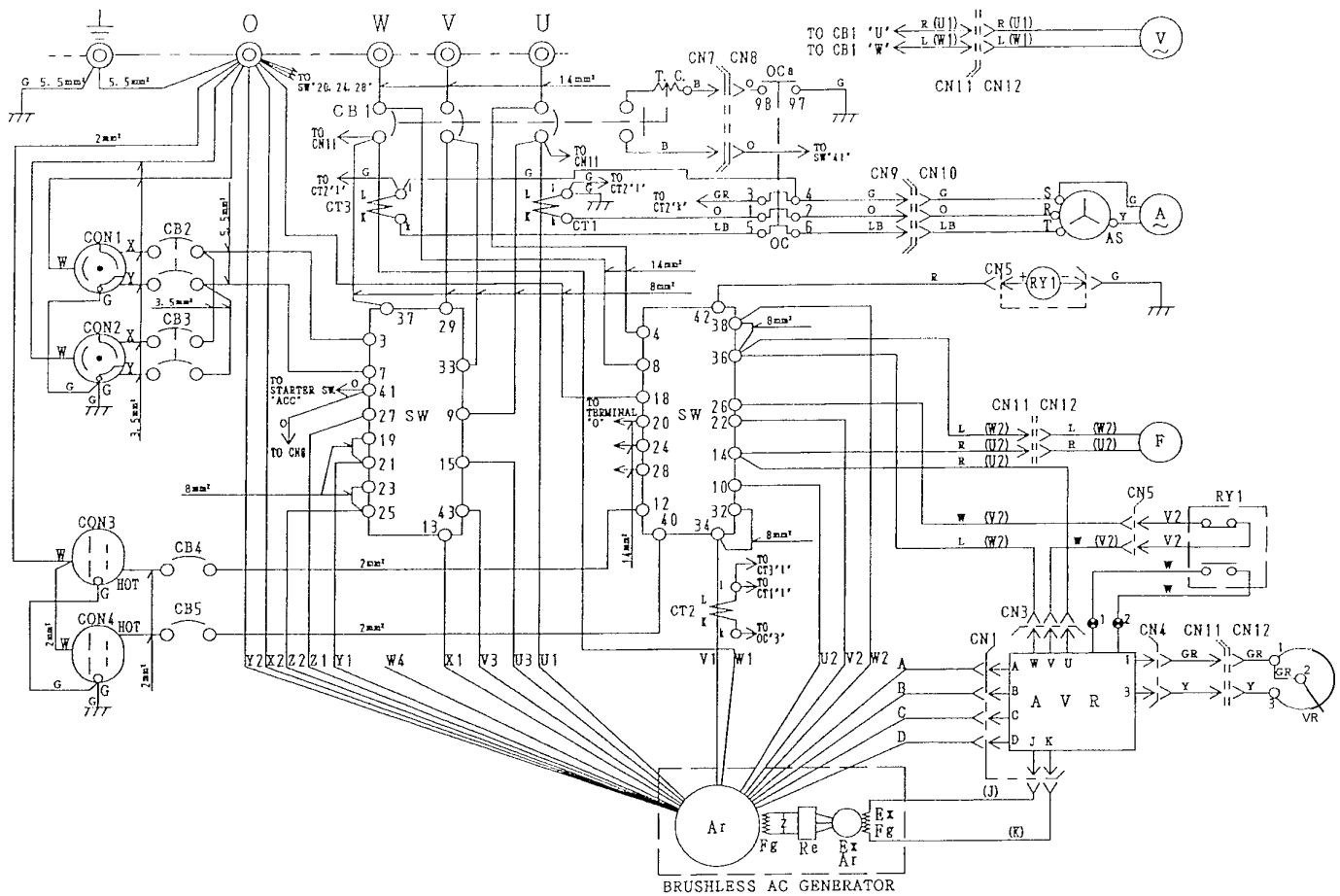


Figure 61. Trailer/Towing Vehicle Wiring Diagram

GENERATOR WIRING DIAGRAM



SYMBOL	DESIGNATION
Ar	MAIN GENERATOR ARMATURE WINDING
Fg	MAIN GENERATOR FIELD WINDING
ExAr	EXCITER ARMATURE WINDING
ExFg	EXCITER FIELD WINDING
Re	RECTIFIER
AVR	AUTOMATIC VOLTAGE REGULATOR
VR	VOLTAGE REGULATOR (RHEOSTAT)
CT 1,2,3	CURRENT TRANSFORMER
AS	CHANGE-OVER SWITCH, AMMETER
A	AC. AMMETER
VS	CHANGE-OVER SWITCH, VOLTMETER
V	AC. VOLTMETER
F	FREQUENCY METER
CB1	CIRCUIT BREAKER, 125A
CB2,3	CIRCUIT BREAKER, 50A
CB4,5	CIRCUIT BREAKER, 20A
CON1,2	RECEPTACLE, CS6369
CON3,4	RECEPTACLE, GF-530EM
OC	OVER CURRENT RELAY
SW	SELECTOR SWITCH
RY1	RELAY UNIT

CONNECTOR ARRANGEMENT (WIRING VIEW)

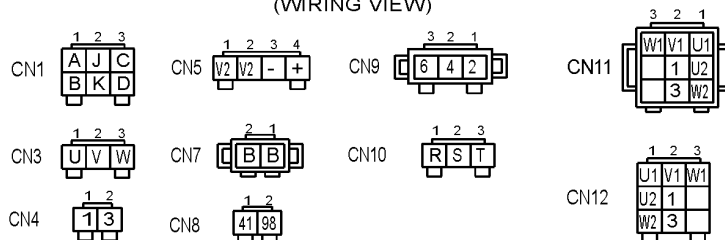


Figure 62. Generator Wiring Diagram

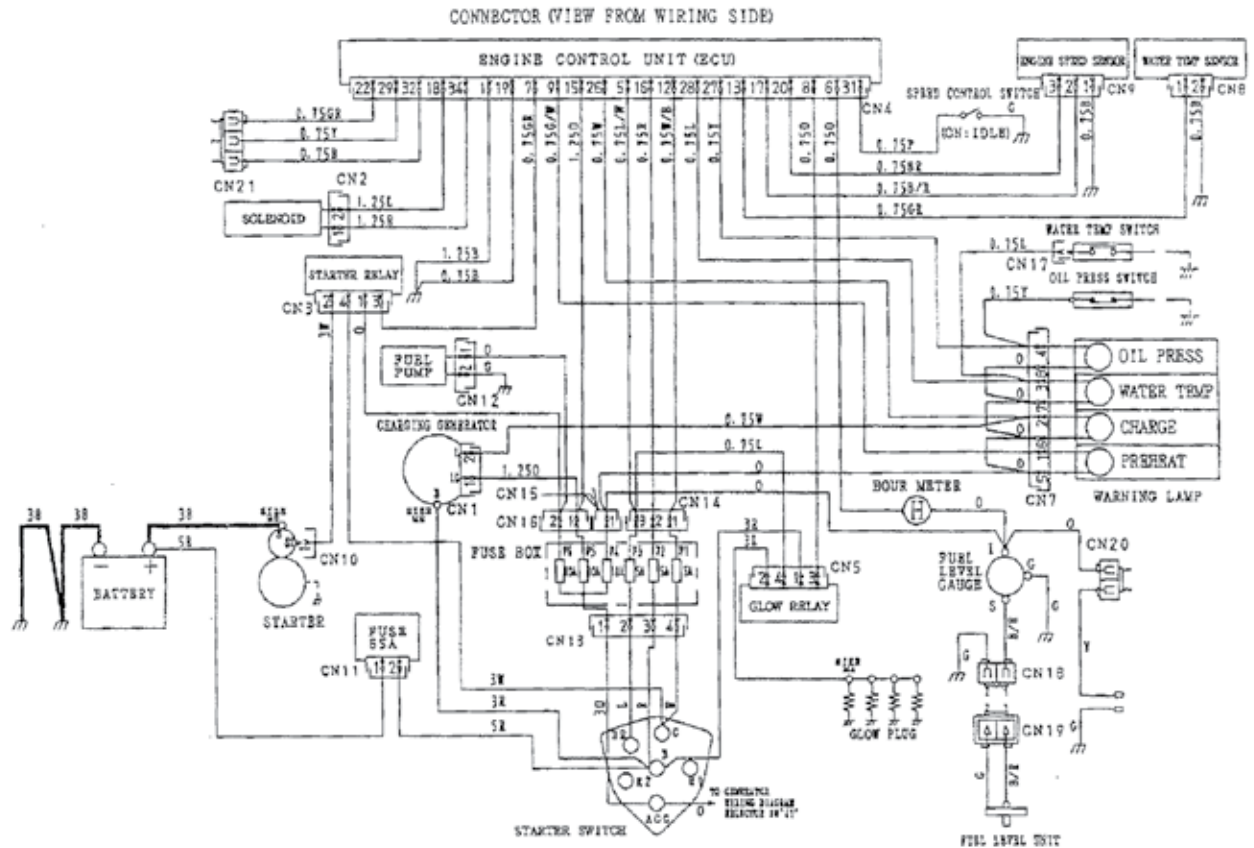


Figure 63. Engine Wiring Diagram

TROUBLESHOOTING (GENERATOR)

Practically all breakdowns can be prevented by proper handling and maintenance inspections, but in the event of a breakdown, use Table 19 shown below for diagnosis of the Generator. If the problem cannot be remedied, consult our company's business office or service plant.

Table 19. Generator Troubleshooting		
Symptom	Possible Problem	Solution
No Voltage Output	AC Voltmeter defective?	Check output voltage using a voltmeter.
	Is wiring connection loose?	Check wiring and repair.
	Is AVR defective?	Replace if necessary.
	Defective Rotating Rectifier?	Check and replace.
	Defective Exciter Field?	Check and replace.
Low Voltage Output	Is engine speed correct?	Turn engine throttle lever to "High".
	Is wiring connections loose?	Check wiring and repair.
	Defective AVR?	Replace if necessary.
High Voltage Output	Is wiring connections loose?	Check wiring and repair.
	Defective AVR?	Replace if necessary.
Circuit Breaker Tripped	Short Circuit in load?	Check load and repair.
	Over current?	Confirm load requirements and reduce.
	Defective circuit breaker?	Check and replace.
	Over current Relay actuated?	Confirm load requirement and replace.

When the Emergency/Malfunction shutdown system has been activated, the engine will be stopped and the pre-heat lamp will indicate the malfunction by a series of flashing patterns. The flashing patterns and corrective action are shown below in Table 20. The flashing patterns consist of combinations of one or more long flashes and one or more short flashes.

Table 20. Engine/Generator Troubleshooting (Pre-heat Lamp)			
Type of Fault	Possible Fault	Pre-Heat Lamp Indication	Solution
Engine Overspeed	115% or more rated RPM speed?	Long 1 Short 1	Check electronic governor
Low Oil Pressure	Oil pressure 7 psi (49 kPa) or greater?	Long 1 Short 2	Check oil level.
Insufficient Charge	No Voltage of Charging Genset?	Long 1 Short 3	Check wiring and repair.
High Water Temperature	Engine Overheat, 230° F (110° C)?	Long 1 Short 4	Check cooling system.
	Engine Overheat, 248° F (120° C)?	Long 1 Short 6	Check cooling system.
Emergency Stop	Emergency Stop signal detected?	Long 1 Short 5	Check and repair fault
Starter Motor Protection	Starter motor run for 12 seconds or more?	Long 1 Short 7	Check wiring and repair.
Rotation Sensor	Defective sensor, short circuit?	Long 2 Short 1	Check wiring and repair.
Solenoid	Defective solenoid, short circuit?	Long 2 Short 2	Check wiring and repair.
Water Temperature Sensor	Disconnection	Long 2 Short 4	Check connection.
	Short Circuit	Long 2 Short 5	Check sensor. Replace.
Charging Gen. Terminal	Disconnection	Long 2 Short 6	Check connections.
Over Voltage	VCC 18 volts or greater	Long 3 Short 1	Check overcurrent relay.

[illegible]

EXPLANATION OF CODE IN REMARKS COLUMN

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

NOTICE

The contents and part numbers listed in the parts section are subject to change **without notice**. Multiquip does not guarantee the availability of the parts listed.

SAMPLE PARTS LIST

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	12345	BOLT	1	INCLUDES ITEMS W/%
2%		WASHER, 1/4 IN.		NOT SOLD SEPARATELY
2%	12347	WASHER, 3/8 IN. ...	1	MQ-45T ONLY
3	12348	HOSE		A/R ...MAKE LOCALLY
4	12349	BEARING	1	S/N 2345B AND ABOVE

NO. Column

Unique Symbols — All items with same unique symbol

(@, #, +, %, or >) in the number column belong to the same assembly or kit, which is indicated by a note in the “Remarks” column.

Duplicate Item Numbers — Duplicate numbers indicate multiple part numbers, which are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.

NOTICE

When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

PART NO. Column

Numbers Used — Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at the time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the “Remarks” Column.

QTY. Column

Numbers Used — Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the “Remarks” Column.

REMARKS Column

Some of the most common notes found in the “Remarks” Column are listed below. Other additional notes needed to describe the item can also be shown.

Assembly/Kit — All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

“INCLUDES ITEMS W/(unique symbol)”

Serial Number Break — Used to list an effective serial number range where a particular part is used.

Indicated by:

“S/N XXXXX AND BELOW”

“S/N XXXX AND ABOVE”

“S/N XXXX TO S/N XXX”

Specific Model Number Use — Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

“XXXXX ONLY”

“NOT USED ON XXXX”

“Make/Obtain Locally” — Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

“Not Sold Separately” — Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

SUGGESTED SPARE PARTS

DCA40SSKU/KU4i WHISPERWATT GENERATOR WITH KUBOTA V3300-E3BG DIESEL ENGINE

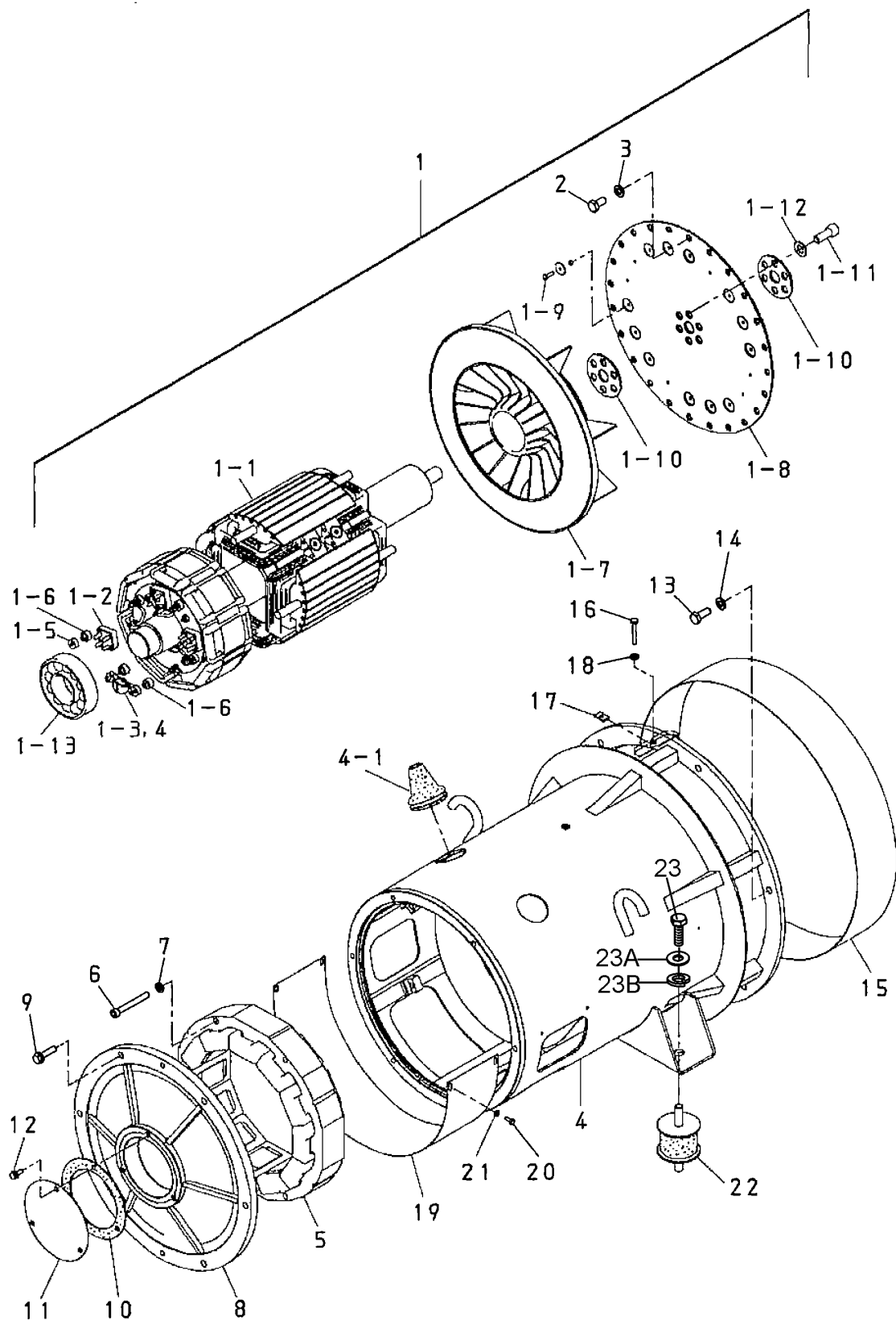
1 to 3 units

QTY.	P/N	DESCRIPTION
6.....	1663143560.....	ELEMENT, FUEL FILTER
3.....	HH1C032430.....	CARTRIDGE, OIL FILTER
6.....	RB10151280.....	ELEMENT, FUEL FILTER, FUEL TANK
3.....	0602046366.....	ELEMENT, AIR CLEANER
1.....	1G54197010.....	FAN BELT
1.....	B3311501503.....	RADIATOR HOSE, UPPER
1.....	B3311501603.....	RADIATOR HOSE, LOWER
1.....	Y0602100057.....	STARTER SWITCH
3.....	1742263720.....	KEY, STARTER SWITCH
1.....	0601820602.....	AUTOMATIC VOLTAGE REGULATOR
1.....	0601840073.....	RHEOSTAT VOLTAGE REGULATOR
1.....	0601840100.....	KNOB, RHEOSTAT
2.....	0601810830.....	BULB, INDICATOR WARNING
1.....	0601870440.....	CIRCUIT BREAKER 1P 20A
1.....	0601870441.....	CIRCUIT BREAKER 2P 50A
5.....	0601806642.....	FUSE 5A
4.....	0601806645.....	FUSE 10A
1.....	0601806640.....	FUSE 65A
1.....	T106365660.....	SENSOR, WATER TEMP. (ENGINE SIDE)
1.....	5160137670.....	SWITCH, WARNING, OVERHEAT (ENGINE SIDE)
1.....	1584139010.....	SWITCH, OIL PRESSURE (ENGINE SIDE)
1.....	3824032830.....	SWITCH, THERMOMETER
1.....	5671342930.....	ELEC/MAG/TIC., PICKUP

NOTICE

Part number on this Suggested Spare Parts list may supersede/replace the P/N shown in the text pages of this book.

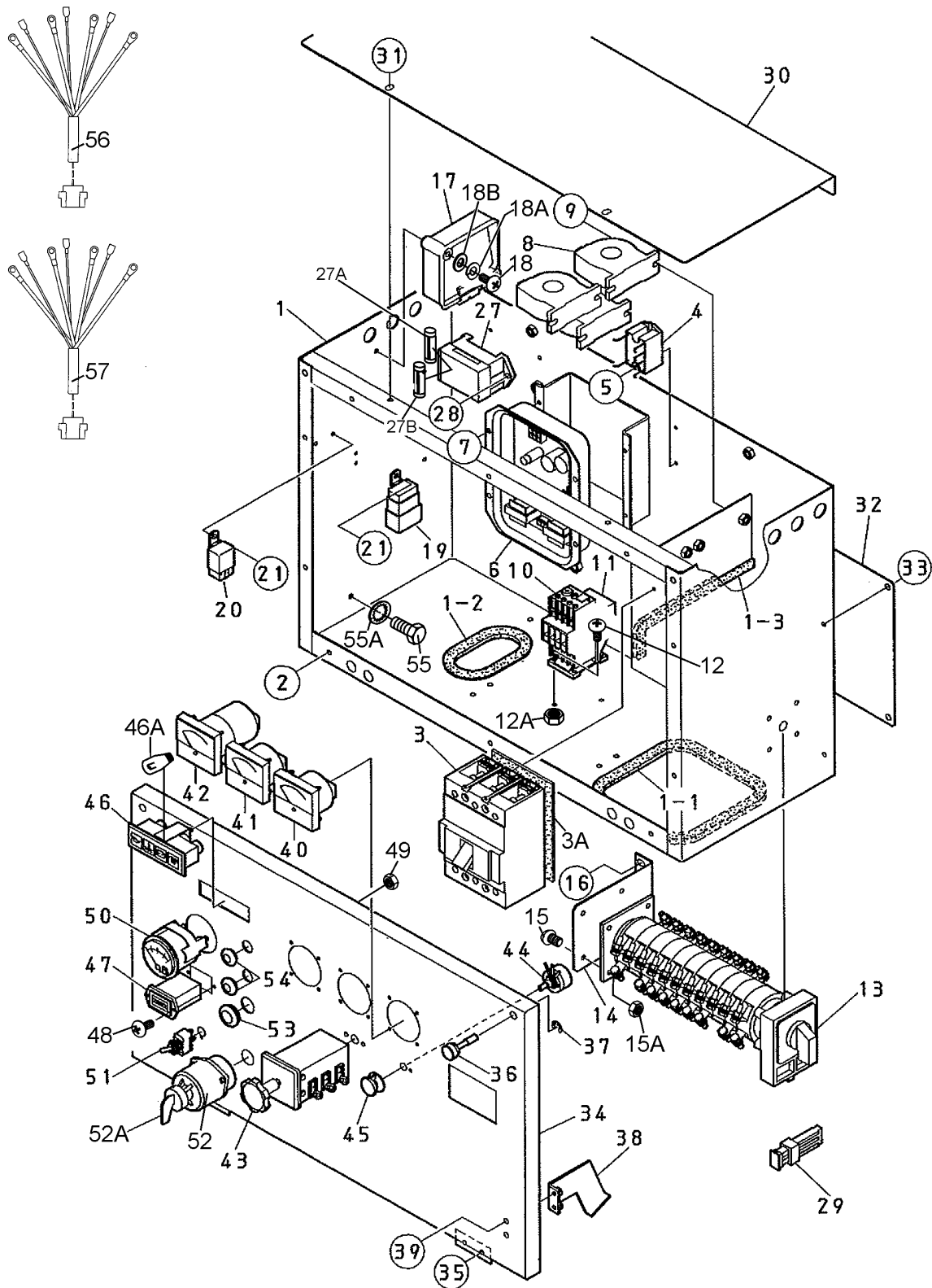
GENERATOR ASSY.



GENERATOR ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	B3110001302	ROTOR ASSY.	1	
1-1		FIELD ASSY.	1	
1-2	0601820083	RECTIFIER	3	
1-3	0601822664	ZNR	1	
1-4	B3120100804	HOLDER, ZNR	1	
1-5	B3120100604	INSULATOR WASHER	3	
1-6	B3120100704	INSULATOR WASHER	5	
1-7	B3111100603	FAN	1	
1-8	B2163100004	COUPLING DISK	3	ITEMS 1-9, 1-9A & 1-9B MUST BE ORDERED WHEN REPLACING COUPLING DISK
1-9	0010304016	HEX. HEAD BOLT	12	
1-9A	B2163700004	BALANCING WEIGHT KIT	1	
1-9B	0204004000	U-NUT	12	
1-10	B3163200104	COUPLING WASHER	2	
1-11	0342612030	HEX. SOCKET HEAD CAP SCREW	6	
1-12	0046512000	WASHER, FLAT	6	
1-13	0071906309	BEARING	1	
2	012210020	HEX. HEAD BOLT	8	
3	030210250	WASHER, LOCK	8	
4	B3130000903	STATOR ASSY.	1	
4-1	0845041904	GROMMET	2	
5	B3137000803	FIELD ASSY. EXCITER	1	
6	0016008060	HEX. SOCKET HEAD CAP SCREW	4	
7	0042508000	WASHER, LOCK	4	
8	B3153000513	END BRACKET	1	
9	0017108035	HEX. HEAD BOLT	6	
10	B3153400504	PACKING	1	
11	B3153400404	COVER BEARING	1	
12	0017106016	HEX. HEAD BOLT	3	
13	0105091025	HEX. HEAD BOLT	6	
14	030210250	WASHER, LOCK	6	
15	B5131300004	COVER, END BRACKET	1	
16	0340406040	HEX. HEAD BOLT	1	
17	Y0500815000	NUT	1	
18	0401450050	WASHER, FLAT	1	
19	B3131300804	COVER, END BRACKET	1	
20	0029205012	MACHINE SCREW	4	
21	0401450050	WASHER, FLAT	4	
22	0605000455	RUBBER SUSPENSION	2	
23	0030012000	HEX. NUT	2	
23A	0040012000	WASHER, LOCK	2	
23B	031112230	WASHER, FLAT	2	

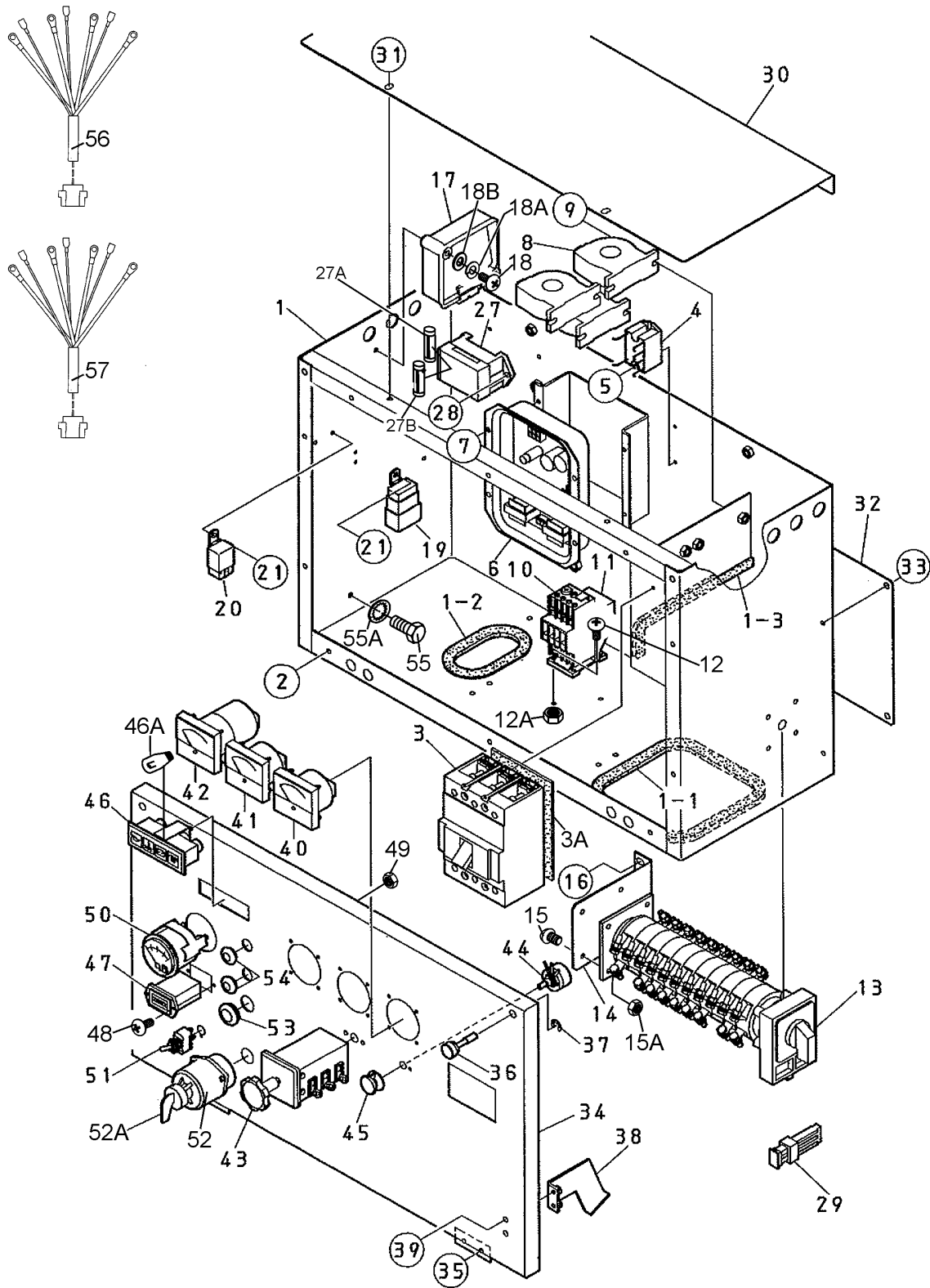
CONTROL BOX ASSY.



CONTROL BOX ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	M1213002012	CONTROL BOX	1	
1-1	Y0330000555	EDGING	1	
1-2	Y0330000255	EDGING	1	
1-3	Y0330000190	EDGING	1	
2	0016906016	HEX. HEAD BOLT	10	
3	Y0601307526	CIRCUIT BREAKER, 3P 100A.....	1	INCLUDES ITEM W/\$
3A\$		INSULATING PLATE	1	
4	0601823863	RELAY UNIT	1	
5	7538070	MACHINE SCREW	2	
6	0601820602	AUTOMATIC VOLTAGE REGULATOR	1	
7	0027105016	MACHINE SCREW	4	
8	0601801123	CURRENT TRANSFORMER, 150/5A	3	
9	0027106020	MACHINE SCREW	6	
10	0601820847	OVER CURRENT RELAY	1	
11	0601820848	OVER CURRENT RELAY, DB25/25A	1	
12	0027104020	MACHINE SCREW	2	
12A	OEMAA8	HEX. NUT	2	
13	M1270100604	SELECTOR SWITCH	1	
14	M1213602814	SWITCH BRACKET	1	
15	0027105020	MACHINE SCREW	4	
15A	0030005000	HEX. NUT	4	
16	0016906016	HEX. HEAD BOLT	2	
17	Y0602202647	ENGINE CONTROL UNIT	1	
18	0021005050	MACHINE SCREW	2	
18A	0032005000	SPRING WASHER, LOCK	2	
18B	0401450050	WASHER, FLAT	2	
19	Y0602202635	RELAY GLOW	1	
20	0602202566	RELAY STARTER	1	
21	0027105016	MACHINE SCREW	2	
27	M0261200004	FUSE BOX	1	
27A	0601806642	FUSE, 5A (F1~3)	5	
27B	0601806645	FUSE, 10A (F4~6)	4	
28	0027105016	MACHINE SCREW	2	
29	0601806640	FUSE, 65A	1	
30	M1213501004	CONTROL BOX COVER	1	
31	0016906016	HEX. HEAD BOLT	4	
32	M1213400014	CONTROL BOX COVER	1	
33	0016906016	HEX. HEAD BOLT	4	
34	M1223001523	CONTROL PANEL	1	
35	0027105010	MACHINE SCREW	4	
36	M9220100004	SET SCREW	2	
37	Y0080200007	SNAP RING	2	
38	M1224100104	STOPPER	1	
39	0027105010	MACHINE SCREW	2	

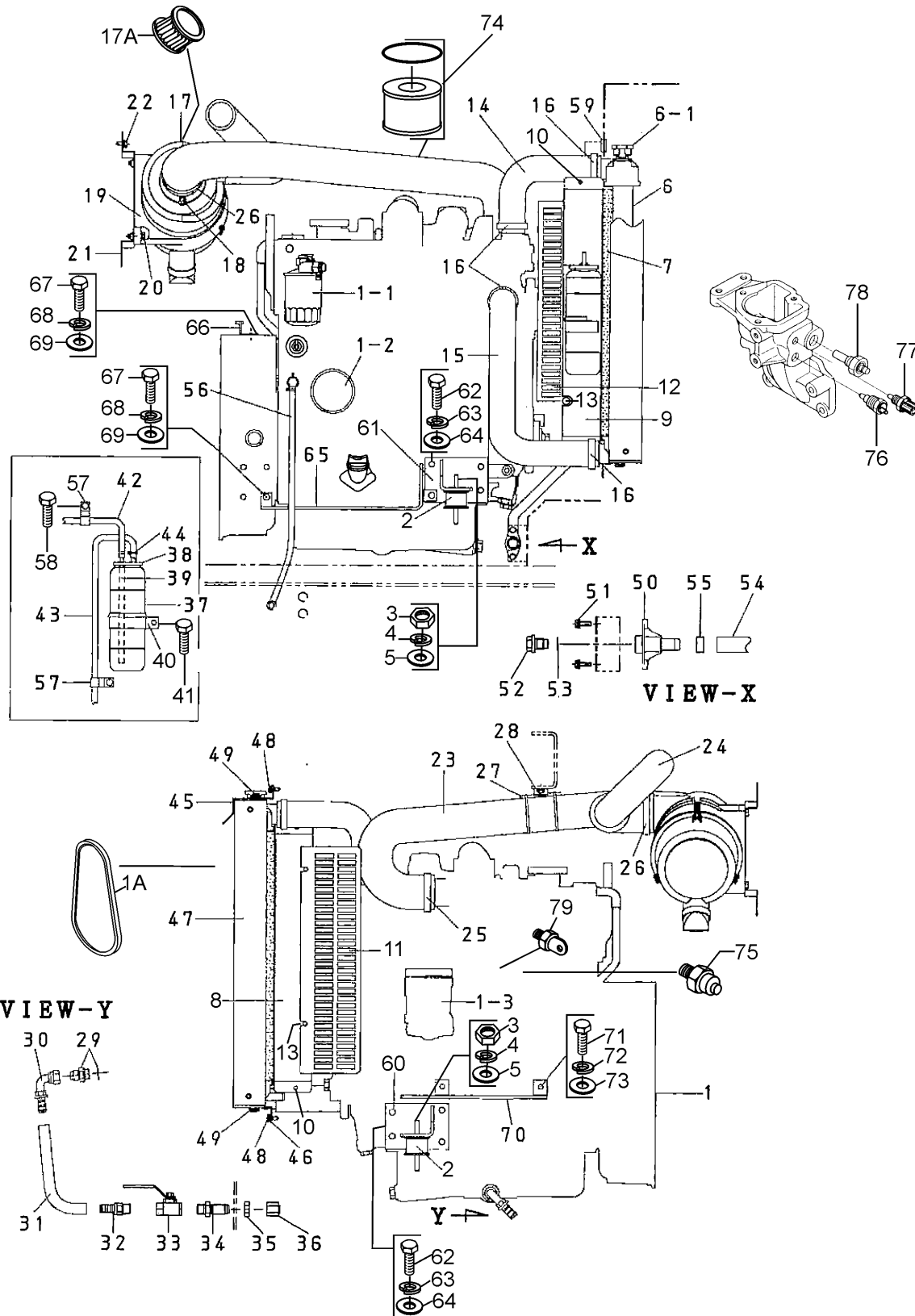
CONTROL BOX ASSY.



CONTROL BOX ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
40	0601806859	AC VOLTMETER, 0~600V	1	
41	0601808986	AC AMMETER, 0~75/150A:5A	1	
42	0601807641	FREQUENCY METER, 45~65HZ 240V	1	
43	0601801040	CHANGE-OVER SWITCH, AMMETER	1	
44	0601840073	VOLT. REG., RHEOSTAT, 2W 1K OHM	1	
45	0601840100	KNOB	1	
46	0601810523	INDICATOR WARNING	1	
46A	0601810830	BULB	4	
47	0601800682	HOURLY METER	1	
48	0021004016	MACHINE SCREW	2	
49	OEMAA8	SELF-LOCKING NUT	2	
50	0602125090	FUEL GAUGE	1	
51	0601830710	TOGGLE SWITCH	1	
52	Y0602100057	STARTER SWITCH	1	
52A	1742263720	KEY, STARTER SWITCH	1	
53	Y0601851754	GROMMET	1	
54	Y0601851725	GROMMET	2	
55	0016906016	HEX. HEAD BOLT	1	
55A	0040506000	TOOTHED WASHER	1	
56	M1246705904	WIRE HARNESS, GENERATOR	1	
57	M1357202502	WIRE HARNESS, ENGINE	1	

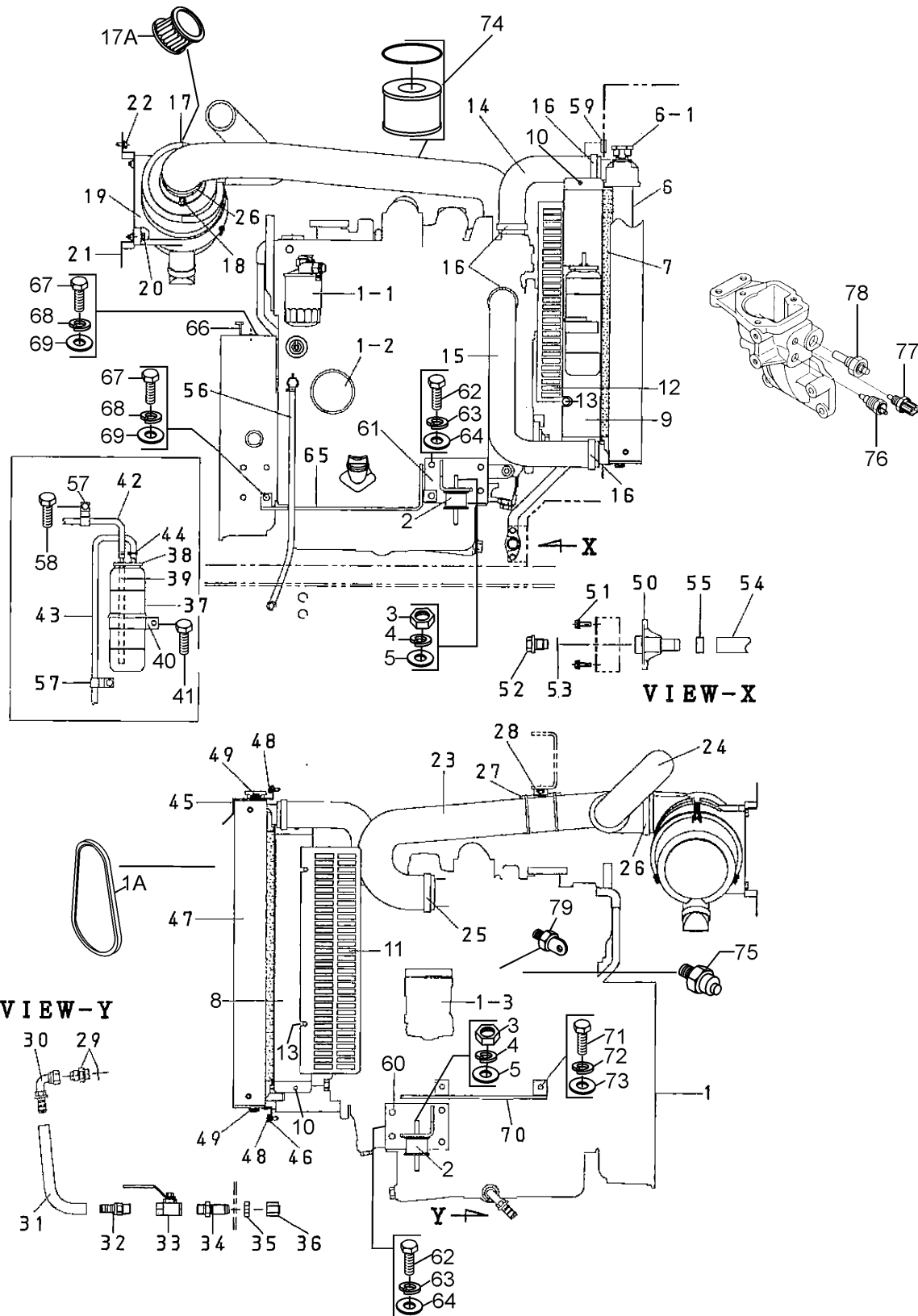
ENGINE AND RADIATOR ASSY.



ENGINE AND RADIATOR ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	M1923200164	ENGINE, KUBOTA V3300-E3BG	1	
1A	1G54197010	FAN BELT	1	
1-1	1663143560	ELEMENT, FUEL FIITER	1	
1-2	HH1C032430	CARTRIDGE, OIL FILTER	1	
2	0605000451	RUBBER SUSPENSION	2	
3	020310080	HEX. HEAD NUT	2	
4	0040010000	WASHER, LOCK	2	
5	031110160	WASHER, FLAT	2	
6	B3924200324	RADIATOR	1	
6-1	0602011079	CAP, RADIATOR	1	
7	Y0220300550	RUBBER SEAT	2	
8	M1310302204	FAN SHROUD	1	
9	M1310302304	FAN SHROUD	1	
10	011008020	HEX. HEAD BOLT	6	
11	M1310302404	FAN GUARD	1	
12	M1310302504	FAN GUARD	1	
13	011008020	HEX. HEAD BOLT	6	
14	B3311501503	RADIATOR HOSE	1	
15	B3311501603	RADIATOR HOSE	1	
16	0605515147	HOSE BAND	4	
17	0602046585	AIR CLEANER	1	
17A	0602046366	ELEMENT, AIR CLEANER	1	
18	0602040651	AIR CLEANER INDICATOR	1	
19	0602040557	BRACKET, AIR CLEANER	1	
20	011208030	HEX. HEAD BOLT	2	
21	M1373200704	BRACKET, AIR CLEANER	1	
22	011008020	HEX. HEAD BOLT	2	
23	M1373102103	HOSE, AIR CLEANER	1	
24	M1373100603	HOSE, AIR CLEANER	1	
25	9500202080	HOSE BAND	1	
26	0605515146	HOSE BAND	2	
29	Y0602022588	ADAPTER	1	
30	Y0602022579	90 DEG. ELBOW	1	
31	Y0379500700	DRAIN HOSE	1	
32	Y0603306399	HOSE JOINT	1	
33	Y0605511399	VALVE	1	
34	Y0603306597	CONNECTOR	1	
35	Y0603300286	ROCKNUT	1	
36	Y0602021071	CAP	1	
37	0802081403D	RESERVE TANK	1	
38	0802081104	CAP, RESERVE TANK	1	
39	0199100215	HOSE	1	
40	M1317100004	BRACKET, RESERVE TANK	1	
41	011008020	HEX. HEAD BOLT	1	
42	Y0199101000	HOSE	1	

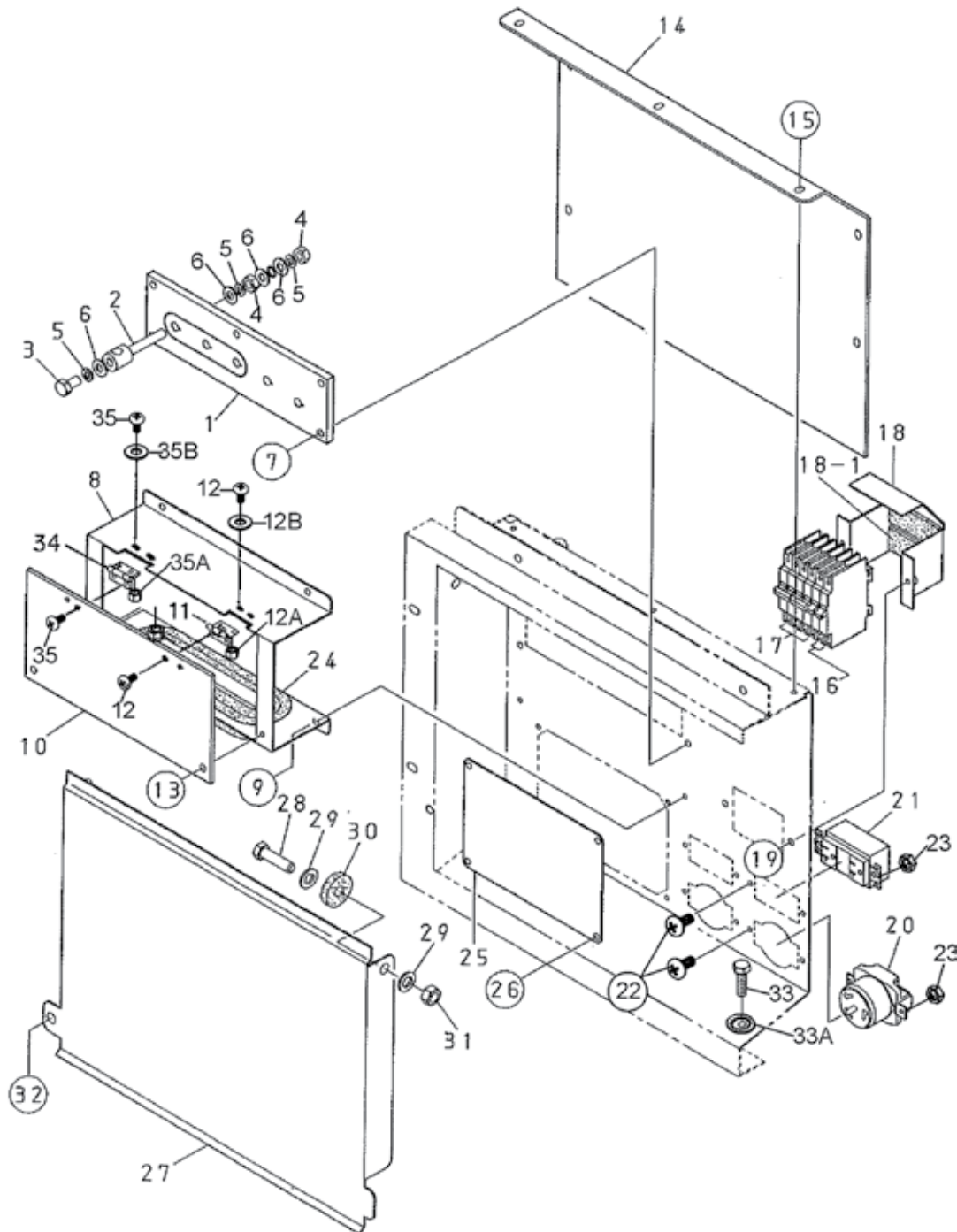
ENGINE AND RADIATOR ASSY. (CONTINUED)



ENGINE AND RADIATOR ASSY. (CONTINUED)

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
43	0193601300	HOSE	1	
44	0605515170	HOSE BAND	2	
45	M1310200904	BRACKET, RADIATOR	1	
46	M1310201004	BRACKET, RADIATOR	1	
47	M1310201104	BRACKET, RADIATOR	2	
48	011008020	HEX. HEAD BOLT	8	
49	M9312200104	MOUNT RUBBER	4	
50	1502025103C	DRAIN JOINT	1	
51	011206020	HEX. HEAD BOLT	2	
52	0802011104	DRAIN BOLT	1	
53	0150000018	O-RING	1	
54	Y0379501000	BRACKET, RADIATOR	1	
55	0605515198	HOSE BAND	2	
56	0193601000	DRAIN HOSE	1	
57	0602220911	CLAMP	2	
58	011008020	HEX. HEAD BOLT	1	
59	0601850239	GROMMET	1	
60	M1303200604	ENGINE FOOT	1	
61	M1303200704	ENGINE FOOT	1	
62	Y0013512025	HEX. HEAD BOLT	8	
63	0040012000	WASHER, LOCK	8	
64	031112230	WASHER, PLAIN	8	
65	M1357301004	HARNESS CLAMP	1	
66	M1357300804	HARNESS CLAMP	1	
67	Y0013512025	HEX. HEAD BOLT	3	
68	0040012000	WASHER, LOCK	3	
69	031112230	WASHER, PLAIN	3	
70	M1357300904	HARNESS CLAMP	1	
71	0010510020	HEX. HEAD BOLT	2	
72	0040010000	WASHER, LOCK	2	
73	031110160	WASHER, PLAIN	2	
74	1J41905810	KIT, ELEMENT	1	
75	1584139010	SWITCH, OIL PRESSURE	1	
76	5160137670	SWITCH, WARNING, OVERHEAT	1	
77	T106365660	SENSOR, WATER TEMP	1	
78	3824032830	SWITCH, THERMOMETER	1	
79	5671342930	ELECT/MAG/TIC. PICKUP	1	

OUTPUT TERMINAL ASSY.



ADD THE FOLLOWING DIGITS AFTER THE PART NUMBER WHEN ORDERING ANY PAINTED PANEL TO INDICATE COLOR OF UNIT:

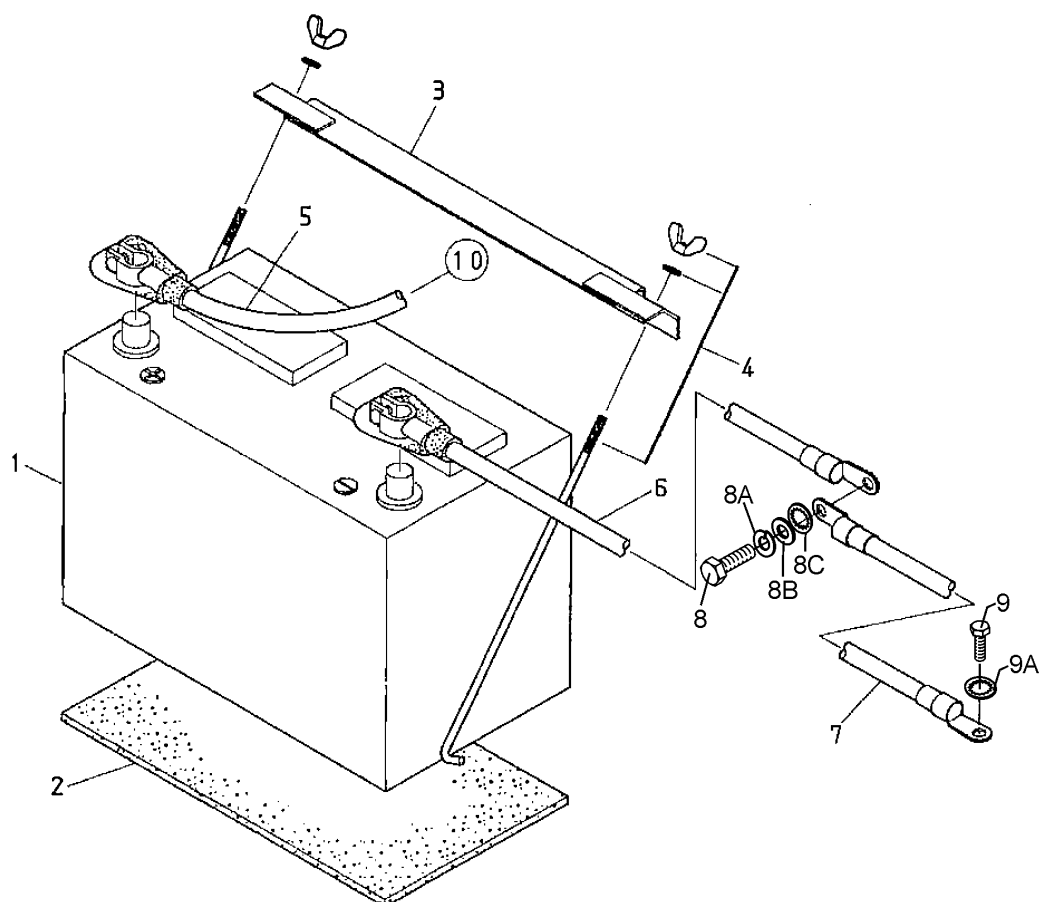
- | | |
|-----------------|----------------------|
| 1-ORANGE | 5-BLACK |
| 2-WHITE | 6-CATERPILLAR YELLOW |
| 3-SPECTRUM GREY | 7-CATO GOLD |
| 4-SUNBELT GREEN | 8-RED |

THE SERIAL NUMBER MAY BE REQUIRED.

OUTPUT TERMINAL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	8111860303	TERMINAL PANEL	1	
2	0801831704A	OUTPUT TERMINAL BOLT	5	
3	012210020	TIE SCREW	5	
4	0039310000	HEX NUT	10	
5	0040010000	WASHER, LOCK	15	
6	0041410000	WASHER, PLAIN	20	
7	011208025	HEX. HEAD BOLT	5	
8	M1236102023	TERMINAL COVER	1	
9	0016906016	HEX. HEAD BOLT	4	
10	M1236102124	OUTPUT WINDOW	1	
11	Y0605012028	HINGE	1	
12	0027103010	MACHINE SCREW	4	
12A	0207003000	HEX. NUT	4	
12B	0041203000	WASHER, PLAIN	4	
13	011206020	HEX. HEAD BOLT	2	
14	M1236101814	COVER	1	
15	0016906016	HEX. HEAD BOLT	7	
16	0601870440	CIRCUIT BREAKER, 1P 20A	2	
17	0601870441	CIRCUIT BREAKER, 2P 50A	2	
18	M1260700404	BREAKER FITTING COVER	1	
18-1	0222100080	CUSHION RUBBER	2	
19	011206020	HEX. HEAD BOLT	2	
20	Y0601814014	RECEPTACLE, CS6369LM2, 250V 50A	2	
21	0601814013	RECEPTACLE, GF20LA, (125V 20A)	2	
22	7538070	MACHINE SCREW	8	
23	OEMAA8	SELF-LOCKING NUT	8	
24	Y0317700480	CUSHION RUBBER	1	
25	M1236400104	COVER	1	
26	0016906016	HEX. HEAD BOLT	4	
27	M1236101904	TERMINAL COVER	1	
28	012212045	HEX. HEAD BOLT	2	
29	031112230	WASHER, PLAIN	4	
30	0805009804	STAY RUBBER	2	
31	0030012000	HEX. NUT	2	
32	0019208020	HEX. HEAD BOLT	1	
33	0019208020	HEX. HEAD BOLT	1	
33A	0040508000	TOOTHED WASHER	1	
34	0605010040	HINGE (PARENT #)	1	
35	Y027103010	MACHINE SCREW	4	
35A	0207003000	HEX. NUT	4	
35B	0041203000	WASHER, PLAIN	4	

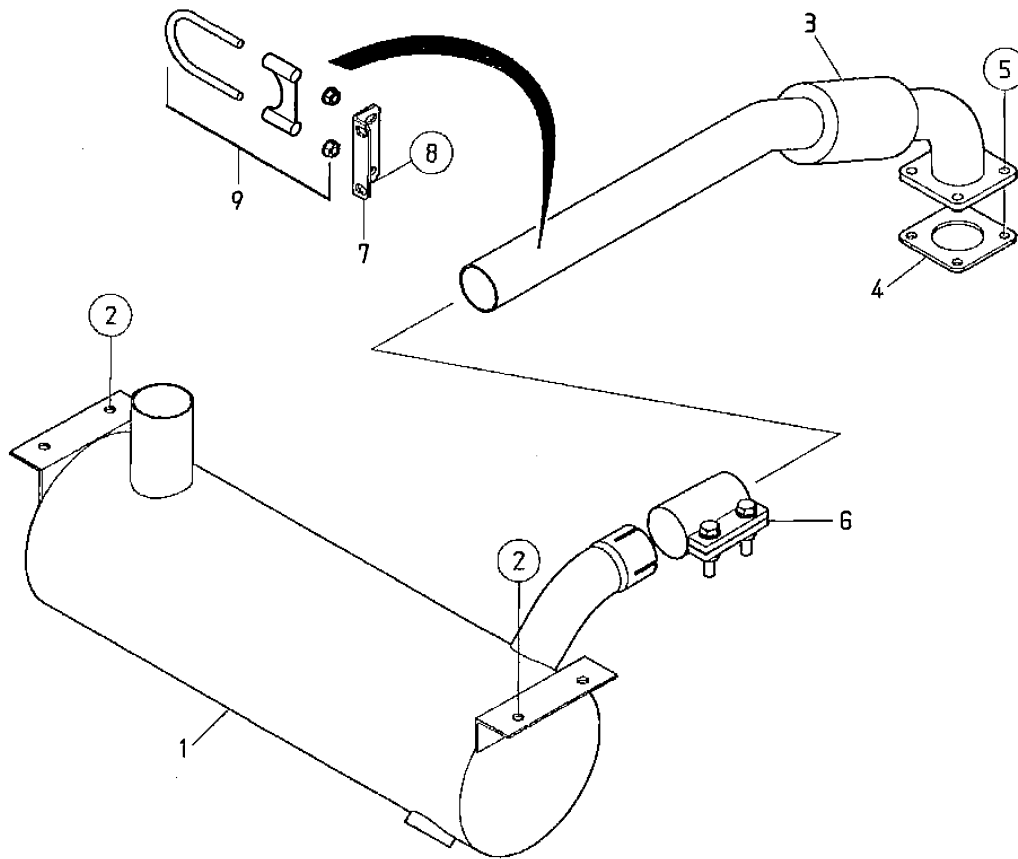
BATTERY ASSY.



BATTERY ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	0602220199	BATTERY, 727MF	1	
2	M9310500014	BATTERY SHEET	1	
3	M9103000304	BATTERY BAND	1	
4	0602220920	BATTERY BOLT SET	2	
5	M1346400104	BATTERY CABLE	1	
6	M0348200104	BATTERY CABLE	1	
7		CABLE.....	1MAKE LOCALLY
8	Y0013512025	HEX. HEAD BOLT	1	
8A	0040012000	WASHER, LOCK	1	
8B	031112230	WASHER, PLAIN	1	
8C	0040512000	TOOTHED WASHER	1	
9	0016910020	HEX. HEAD BOLT	1	
9A	0040510000	TOOTHED WASHER	1	
10	020108060	HEX. NUT	1	

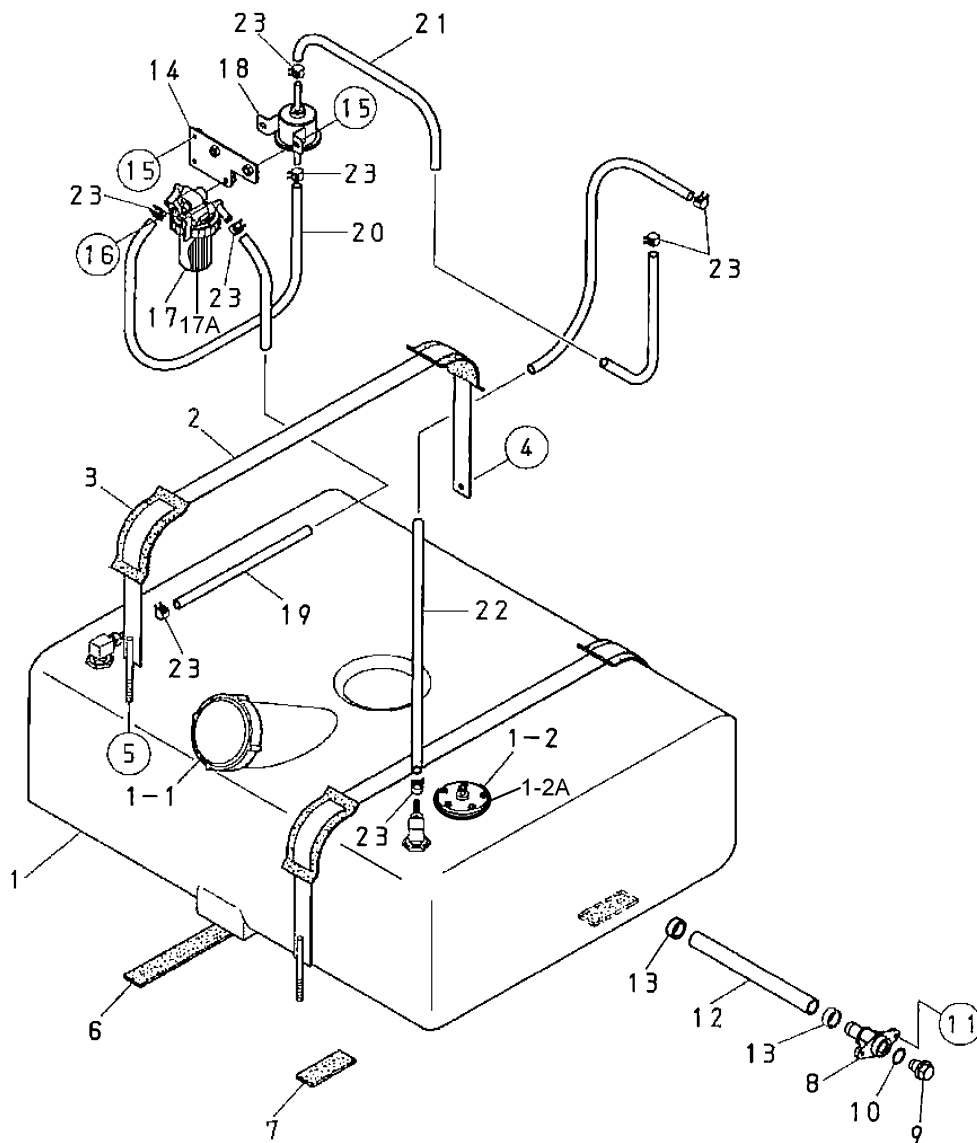
MUFFLER ASSY.



MUFFLER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	M1330101403	MUFFLER	1	
2	011008020	HEX. HEAD BOLT	4	
3	M1333003503	EXHAUST PIPE	1	
4	Y0602320157	GASKET	1	
5	0030410000	HEX. NUT	8	
6	0602325097	SEAL CLAMP	1	
7	M1333300504	BRACKET, EXHAUST PIPE	1	
8	011008020	HEX. HEAD BOLT	2	
9	Y0602326066	U-BOLT	1	

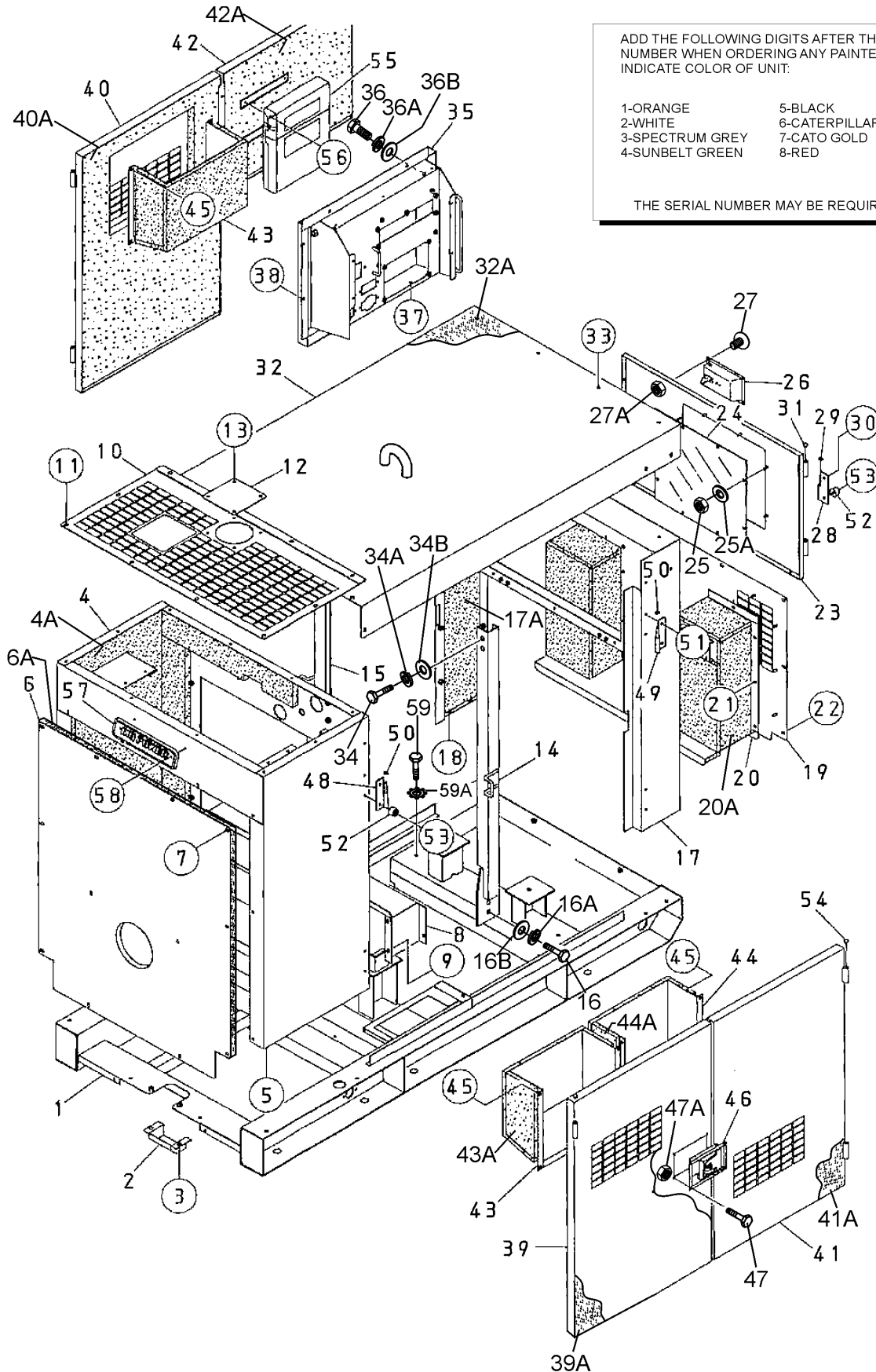
FUEL TANK ASSY.



FUEL TANK ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	M1363002602	FUEL TANK	1	
1-1	0605505070	CAP FUEL TANK	1	
1-2	0605501072	FUEL SENDER UNIT	1	
1-2A	0605516090	GASKET	1	
2	M1363200104	TANK BAND	2	
3	M9310500104	SUPPORTER SHEET	4	
4	011008020	HEX. HEAD BOLT	2	
5	0207308000	HEX. NUT	2	
6	0222100600	RUBBER SHEET	1	
7	0222100085	RUBBER SHEET	2	
8	M9200000003	DRAIN JOINT	1	
9	M9200200004	DRAIN BOLT	1	
10	0150000018	O-RING	1	
11	011206020	HEX. HEAD BOLT	2	
12	M1363400104	DRAIN HOSE	1	
13	0605515198	HOSE BAND	2	
14	M1366701204	FUEL FILTER BRACKET	1	
15	011206020	HEX. HEAD BOLT	4	
16	0016908065	HEX. HEAD BOLT	1	
17	Y0602042255	FUEL FILTER	1	
17A	RB10151280	ELEMENT, FUEL FILTER	1	
18	R140151350	FUEL PUMP	1	
19	0191201500	SUCTION HOSE	1	
20	Y0191200500	SUCTION HOSE	1	
21	Y0191200500	SUCTION HOSE	1	
22	Y0191202500	RETURN HOSE	1	
23	0605515109	HOSE BAND	8	

ENCLOSURE ASSY.



ADD THE FOLLOWING DIGITS AFTER THE PART NUMBER WHEN ORDERING ANY PAINTED PANEL TO INDICATE COLOR OF UNIT:

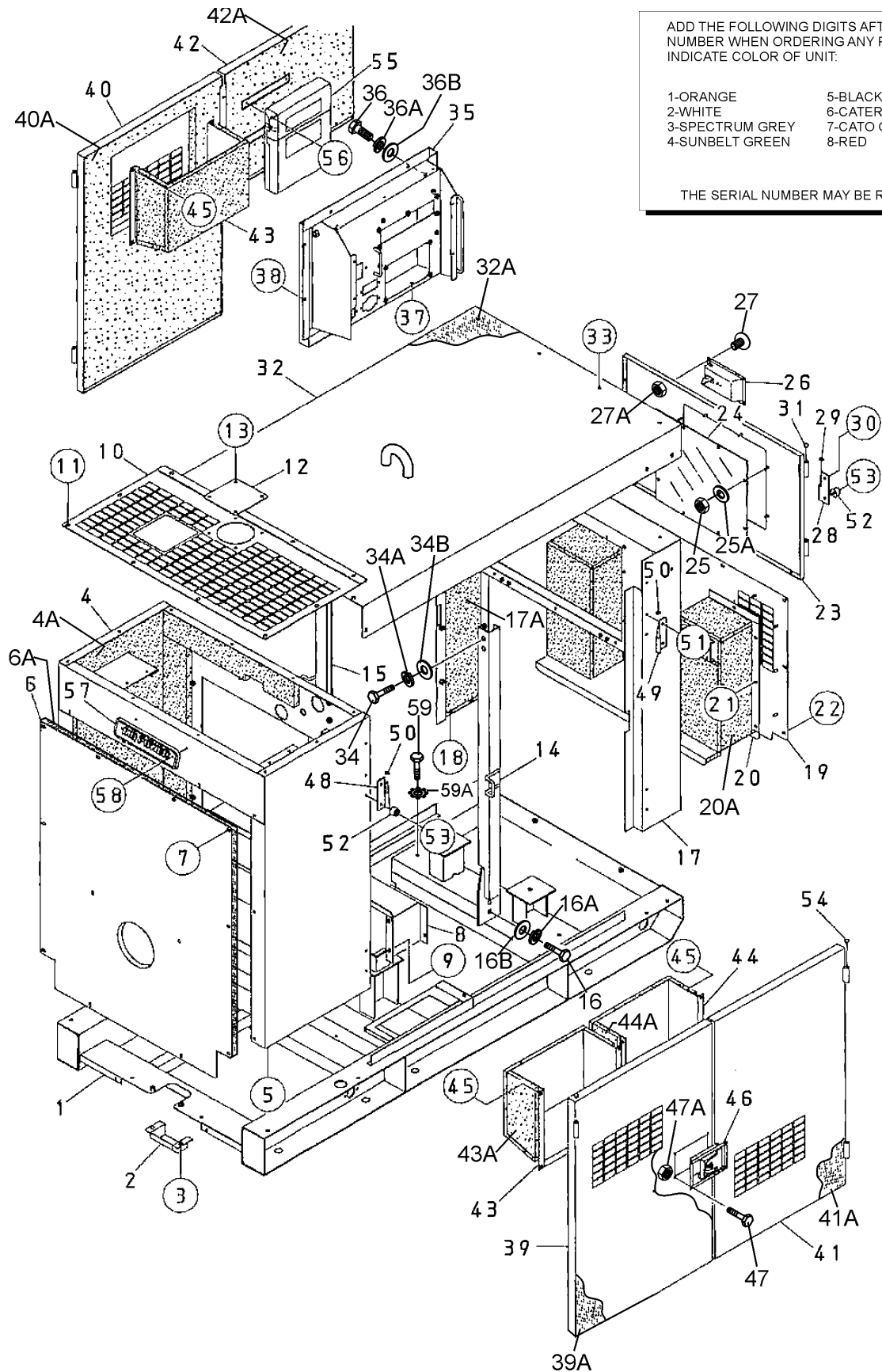
- | | |
|-----------------|----------------------|
| 1-ORANGE | 5-BLACK |
| 2-WHITE | 6-CATERPILLAR YELLOW |
| 3-SPECTRUM GREY | 7-GATO GOLD |
| 4-SUNBELT GREEN | 8-RED |

THE SERIAL NUMBER MAY BE REQUIRED.

ENCLOSURE ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	M1413004202	BASE	1	
2	M1413400004	PANEL BASE (U.C.) (PARENT#)	1	
3	011008020	HEX. HEAD BOLT	2	
4	M1423003102	FRONT FRAME	1	
4A	M1493110203	ACOUSTIC SHEET	1	
5	011008020	HEX. HEAD BOLT	4	
6	M1423200604	COVER, FRONT FRAME (PARENT#)	1	
6A	M1493100804	ACOUSTIC SHEET	1	
7	0019208020	HEX. HEAD BOLT	12	
8	M1423203303	INNER COVER, FRONT FRAME	1	
9	0016908020	HEX. HEAD BOLT	4	
10	M1423203214	OVER COVER, FRONT FRAME	1	
11	011008020	HEX. HEAD BOLT	10	
12	M3310600004	COVER, RADIATOR CAP (PARENT#)	1	
13	0019208020	HEX. HEAD BOLT	4	
14	M1433001703	CENTER FRAME	1	
15	M1433001803	CENTER FRAME	1	
16	0013616040	HEX. HEAD BOLT	4	
16A	0040016000	WASHER, LOCK	4	
16B	0041216000	WASHER, PLAIN	4	
17	M1443002412	REAR FRAME	1	
17A	M1493300504	Kit A.S.Rear Frame	1	
18	011008020	HEX. HEAD BOLT	4	
19	M1443302613	REAR COVER	1	
20	M1443302713	DUCT, REAR COVER	1	
20A	M1493307114	ACOUSTIC SHEET	1	
21	0176060030	SELF-LOCKING NUT	14	
22	0019208020	HEX. HEAD BOLT	10	
23	M1443201303	REAR DOOR	1	
24	M1444600004	WINDOW PLATE	1	
25	020106050	SELF-LOCKING NUT	8	
25A	952404470	WASHER, PLAIN	8	
26	B9114000002	DOOR HANDLE ASSY.	1	
27	0021806016	MACHINE SCREW	4	
27A	020106050	HEX. HEAD NUT	4	
28	M9110100204	HINGE MALE (PARENT#)	2	
29	M9116100004	WASHER HINGE	2	
30	0019208020	HEX. HEAD BOLT	3	
31	0845031504	CAP	2	
32	M1463002712	ROOF PANEL	1	
32A	M1493506113	ACOUSTIC SHEET	1	
33	0019208020	HEX HEAD BOLT	10	
34	0013616040	HEX. HEAD BOLT	4	
34A	0040016000	WASHER, LOCK	4	
34B	0041216000	WASHER, FLAT	4	
35	M1453201422	SPLASHER PANEL	1	

ENCLOSURE ASSY. (CONTINUED)



ADD THE FOLLOWING DIGITS AFTER THE PART NUMBER WHEN ORDERING ANY PAINTED PANEL TO INDICATE COLOR OF UNIT:

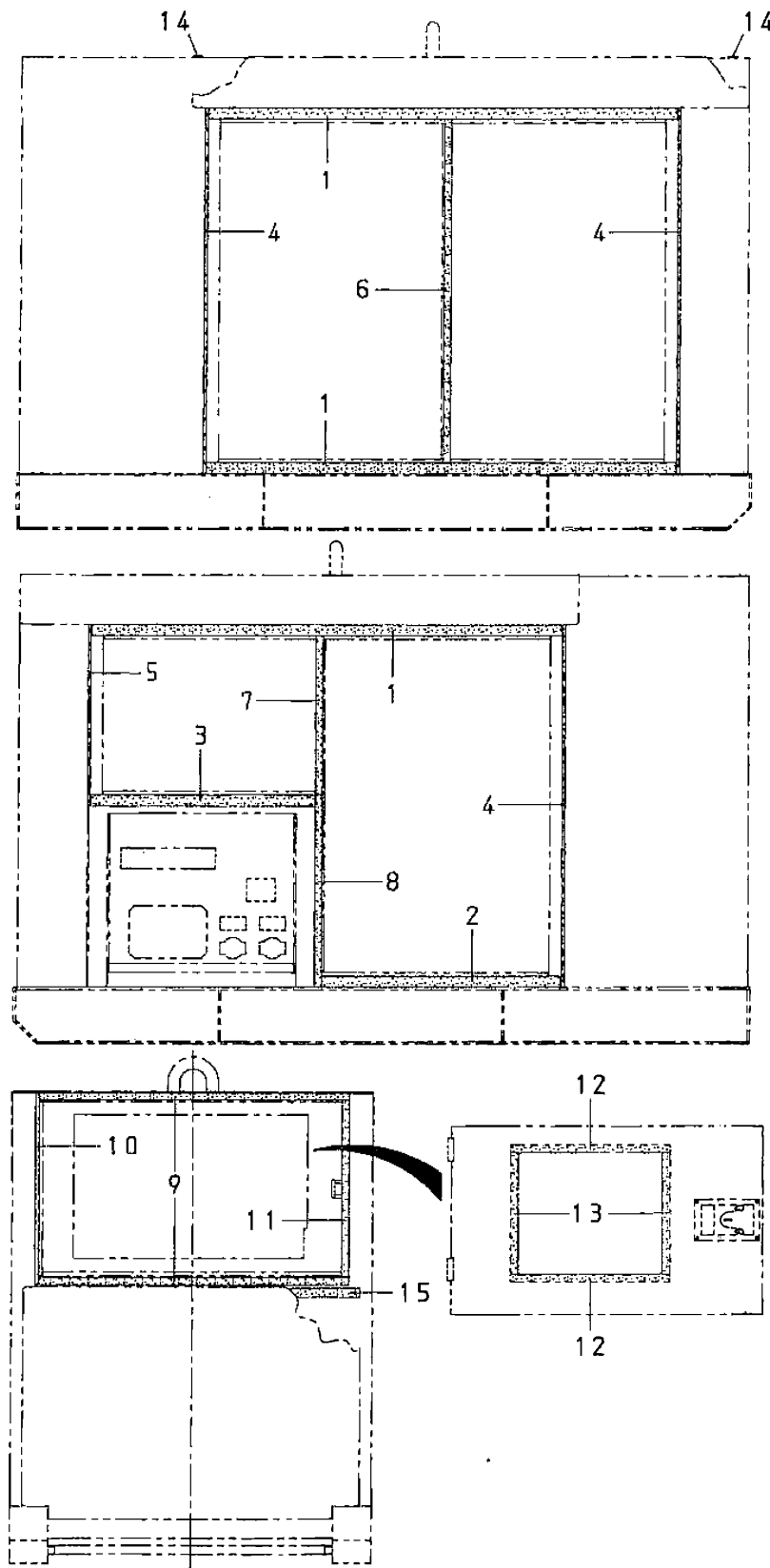
- | | |
|-----------------|----------------------|
| 1-ORANGE | 5-BLACK |
| 2-WHITE | 6-CATERPILLAR YELLOW |
| 3-SPECTRUM GREY | 7-CATO GOLD |
| 4-SUNBELT GREEN | 8-RED |

THE SERIAL NUMBER MAY BE REQUIRED.

ENCLOSURE ASSY. (CONTINUED)

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
36	0019108055	HEX. HEAD BOLT	2	
36A	0042308000	WASHER, LOCK	2	
36B	031108160	WASHER, FLAT	2	
37	011008020	HEX. HEAD BOLT	2	
38	0019208020	HEX. HEAD BOLT	2	
39	M1453006213	SIDE DOOR	1	
39A	M1493414814	ACOUSTIC SHEET	1	
40	M1453006313	SIDE DOOR	1	
40A	M1493414914	ACOUSTIC SHEET	1	
41	M1453006403	SIDE DOOR	1	
41A	M1493415004	ACOUSTIC SHEET	1	
42	M1453006523	SIDE DOOR	1	
42A	M1493415114	ACOUSTIC SHEET	1	
43	M1453302904	DUCT	2	
43A	M1493415204	ACOUSTIC SHEET	2	
44	M1453303104	DUCT	1	
44A	M1493415404	ACOUSTIC SHEET	1	
45	0176060030	SELF-LOCKING NUT	14	
46	B9114000002	DOOR HANDLE ASSY.	2	
47	0021806016	MACHINE SCREW	8	
47A	020106050	HEX. HEAD NUT	8	
48	M9110100204	HINGE, MALE (L) (PARENT#)	4	
49	M9110100304	HINGE MALE (R) (PARENT#)	4	
50	M9116100004	WASHER HINGE	8	
51	0019208020	HEX. HEAD BOLT	9	
52	Y0601350097	DOOR STOPPER	8	
53	0027208025	MACHINE SCREW	8	
54	0845031504	CAP	8	
55	Y0600300320	MANUAL PAK	1	
56	0021806016	MACHINE SCREW	4	
57	0600500090	EMBLEM	1	
58	Y0021106016	MACHINE SCREW	2	
59	0016910025	HEX. HEAD BOLT	1	
59A	0040510000	TOOTHED WASHER	1	

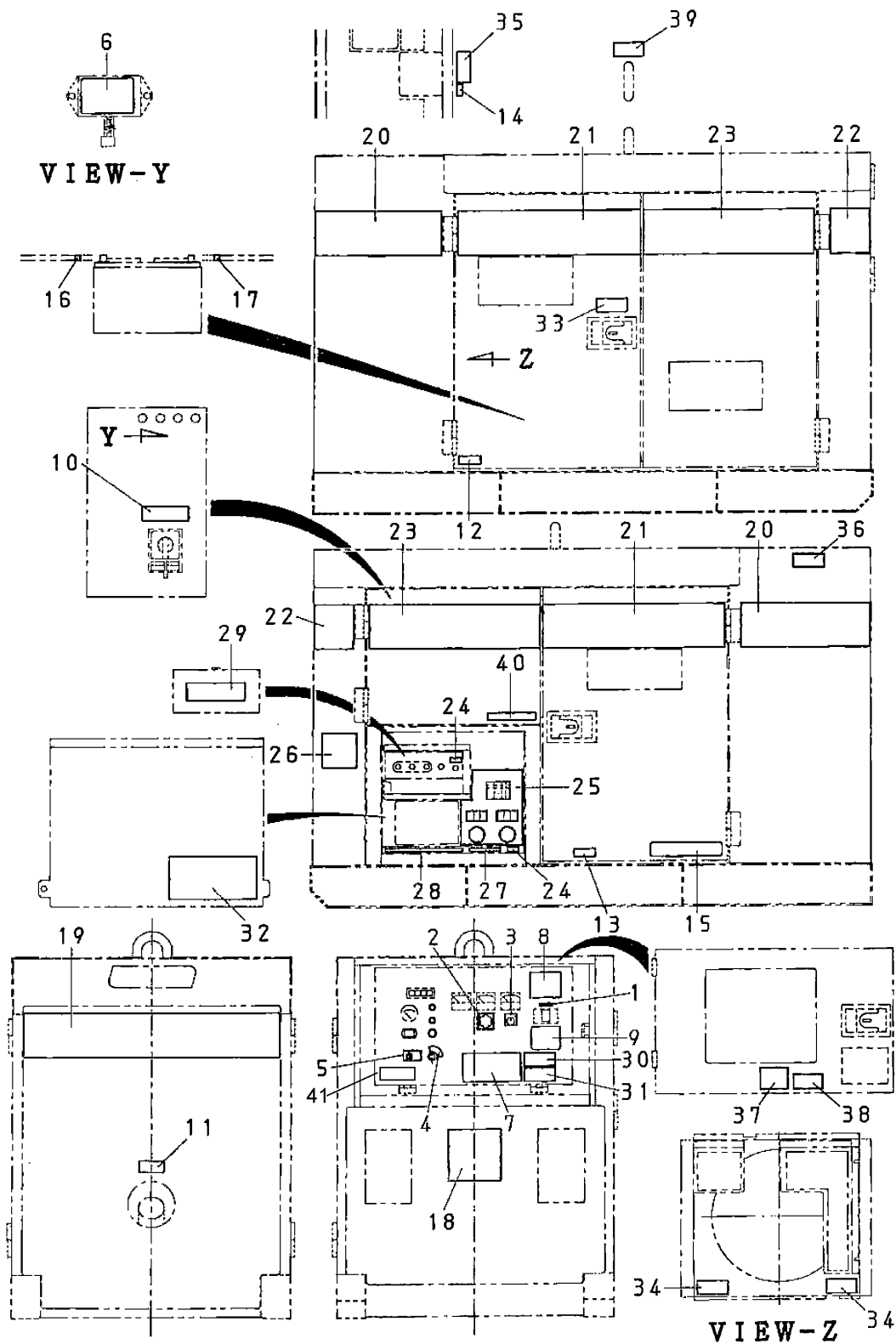
RUBBER SEALS ASSY.



RUBBER SEALS ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	Y0228901240	SEAL RUBBER	3	
2	Y0228900625	SEAL RUBBER	1	
3	Y0228900595	SEAL RUBBER	1	
4	0229400970	SEAL RUBBER	3	
5	0229400485	SEAL RUBBER	1	
6	Y0229400910	SEAL RUBBER	1	
7	Y0229400425	SEAL RUBBER	1	
8	0228800515	SEAL RUBBER	1	
9	Y0228800820	SEAL RUBBER	2	
10	0228800510	SEAL RUBBER	1	
11	0228800470	SEAL RUBBER	1	
12	0228100420	SEAL RUBBER	2	
13	0228100325	SEAL RUBBER	2	
14	0229200950	SEAL RUBBER	2	
15	Y0229200890	SEAL RUBBER	1 1	

NAMEPLATE AND DECALS ASSY.



NAMEPLATE AND DECALS ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	M9522000504	DECAL: CIRCUIT BREAKER	1	M92200050
2	M9520000104	DECAL: AMMETER CHANGE-OVER SW.	1	M92000010
3	M9522000604	DECAL: VOLTAGE REGULATOR	1	M92200060
4	M9500400204	DECAL: STARTER SWITCH	1	M90040020
5	M9501400014	DECAL: SPEED CONTROL	1	M90140000
6	M9521000204	DECAL: FUSE BOX	1	
7	M1550003503	DECAL: OPERATING PROCEDURES	1	M15000350
8	M9520100304	DECAL: GENERAL CAUTIONS	1	M92010030
9	M9520200404	DECAL: O. C. R. RESET	1	M92020040
10	M9520100204	DECAL: CAUTION	1	M92010020A
11	M9501500004	DECAL: DIESEL FUEL	1	M90150000
12	M9500500104	DECAL: FUEL DRAIN PLUG	1	M90050010
13	M9500000004	DECAL: OIL DRAIN PLUG	1	M90000000
14	M9500100004	DECAL: WATER	1	M90010000
15	M9503000103	DECAL: WATER OIL CHECK	1	M90300010
16	M9500300104	DECAL: +	1	M90030010
17	M9500300004	DECAL: -	1	M90030000
18	M9510200002	DECAL: MQ	1	M91020000
19	M1560100603	STRIPE: WHISPERWATT	1	
20	M1560102804	STRIPE	2	
21	M1560102903	STRIPE: MQ POWER	2	
22	M1560103104	STRIPE: 40	2	
23	M1560103004	STRIPE	2	
24	M9520000004	DECAL: GROUNDING	2	M92000000
25	M1550001803	DECAL: AUXILLARY OUTPUT	1	M15000180
26	M1550004504	DECAL: NOTE	1	M15000450
27	M1550000204	DECAL: NOTE	1	M15000020
28	M9520100503	DECAL: WARNING	1	M92010050
29	M9520200003	DECAL: CONNECTION OUTPUT CABLE	1	M92020000
30	M9520100004	DECAL: WARNING	1	M92010000
31	M9520100704	DECAL: WARNING	1	M92010070
32	M9520100404	DECAL: DANGER	1	M92010040
33	M9510100004	DECAL: CAUTION	1	M91010000
34	M9503000004	DECAL: WARNING	2	M90300000
35	M9503100004	DECAL: WARNING	1	M90310000
36	M9503200004	DECAL: WARNING	1	M90320000
37	M9503200104	DECAL: DANGER	1	M90320010
38	920214100	DECAL: WARNING	1	M90420000
39	M1550002304	DECAL: CAUTION	1	M15000230
40	M9510000104	DECAL: DOCUMENT BOX LOCATED	1	M91000010
41	M9511200004	DECAL: MQ	1	M91120000

TERMS AND CONDITIONS OF SALE — PARTS

PAYMENT TERMS

Terms of payment for parts are net 30 days.

FREIGHT POLICY

All parts orders will be shipped collect or prepaid with the charges added to the invoice. All shipments are F.O.B. point of origin. Multiquip's responsibility ceases when a signed manifest has been obtained from the carrier, and any claim for shortage or damage must be settled between the consignee and the carrier.

MINIMUM ORDER

The minimum charge for orders from Multiquip is \$15.00 net. Customers will be asked for instructions regarding handling of orders not meeting this requirement.

RETURNED GOODS POLICY

Return shipments will be accepted and credit will be allowed, subject to the following provisions:

1. A Returned Material Authorization must be approved by Multiquip prior to shipment.
2. To obtain a Return Material Authorization, a list must be provided to Multiquip Parts Sales that defines item numbers, quantities, and descriptions of the items to be returned.
 - a. The parts numbers and descriptions must match the current parts price list.
 - b. The list must be typed or computer generated.
 - c. The list must state the reason(s) for the return.
 - d. The list must reference the sales order(s) or invoice(s) under which the items were originally purchased.
 - e. The list must include the name and phone number of the person requesting the RMA.
3. A copy of the Return Material Authorization must accompany the return shipment.
4. Freight is at the sender's expense. All parts must be returned freight prepaid to Multiquip's designated receiving point.

5. Parts must be in new and resalable condition, in the original Multiquip package (if any), and with Multiquip part numbers clearly marked.
6. The following items are not returnable:
 - a. Obsolete parts. (If an item is in the price book and shows as being replaced by another item, it is obsolete.)
 - b. Any parts with a limited shelf life (such as gaskets, seals, "O" rings, and other rubber parts) that were purchased more than six months prior to the return date.
 - c. Any line item with an extended dealer net price of less than \$5.00.
 - d. Special order items.
 - e. Electrical components.
 - f. Paint, chemicals, and lubricants.
 - g. Decals and paper products.
 - h. Items purchased in kits.
7. The sender will be notified of any material received that is not acceptable.
8. Such material will be held for five working days from notification, pending instructions. If a reply is not received within five days, the material will be returned to the sender at his expense.
9. Credit on returned parts will be issued at dealer net price at time of the original purchase, less a 15% restocking charge.
10. In cases where an item is accepted, for which the original purchase document can not be determined, the price will be based on the list price that was effective twelve months prior to the RMA date.
11. Credit issued will be applied to future purchases only.

PRICING AND REBATES

Prices are subject to change without prior notice. Price changes are effective on a specific date and all orders received on or after that date will be billed at the revised price. Rebates for price declines and added charges for price increases will not be made for stock on hand at the time of any price change.

Multiquip reserves the right to quote and sell direct to Government agencies, and to Original Equipment Manufacturer accounts who use our products as integral parts of their own products.

SPECIAL EXPEDITING SERVICE

A \$35.00 surcharge will be added to the invoice for special handling including bus shipments, insured parcel post or in cases where Multiquip must personally deliver the parts to the carrier.

LIMITATIONS OF SELLER'S LIABILITY

Multiquip shall not be liable hereunder for damages in excess of the purchase price of the item with respect to which damages are claimed, and in no event shall Multiquip be liable for loss of profit or good will or for any other special, consequential or incidental damages.

LIMITATION OF WARRANTIES

No warranties, express or implied, are made in connection with the sale of parts or trade accessories nor as to any engine not manufactured by Multiquip. Such warranties made in connection with the sale of new, complete units are made exclusively by a statement of warranty packaged with such units, and Multiquip neither assumes nor authorizes any person to assume for it any other obligation or liability whatever in connection with the sale of its products. Apart from such written statement of warranty, there are no warranties, express, implied or statutory, which extend beyond the description of the products on the face hereof.

Effective: February 22, 2006

[illegible]

OPERATION AND PARTS MANUAL

HERE'S HOW TO GET HELP

PLEASE HAVE THE MODEL AND SERIAL
NUMBER ON-HAND WHEN CALLING

UNITED STATES

Multiquip Corporate Office

18910 Wilmington Ave.
Carson, CA 90746
Contact: mq@multiquip.com

Tel. (800) 421-1244
Fax (310) 537-3927

Service Department

800-421-1244
310-537-3700

Fax: 310-537-4259

Technical Assistance

800-478-1244

Fax: 310-943-2238

MQ Parts Department

800-427-1244
310-537-3700

Fax: 800-672-7877
Fax: 310-637-3284

Warranty Department

800-421-1244
310-537-3700

Fax: 310-943-2249

MEXICO

MQ Cipsa

Carr. Fed. Mexico-Puebla KM 126.5
Momoxpan, Cholula, Puebla 72760 Mexico
Contact: pmastretta@cipsa.com.mx

Tel: (52) 222-225-9900
Fax: (52) 222-285-0420

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Multiquip

4110 Industriel Boul.
Laval, Quebec, Canada H7L 6V3
Contact: jmartin@multiquip.com

Tel: (450) 625-2244
Tel: (877) 963-4411
Fax: (450) 625-8664

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Multiquip (UK) Limited Head Office

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Dukinfield, Cheshire SK16 4UJ
Contact: sales@multiquip.co.uk

Tel: 0161 339 2223
Fax: 0161 339 3226

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