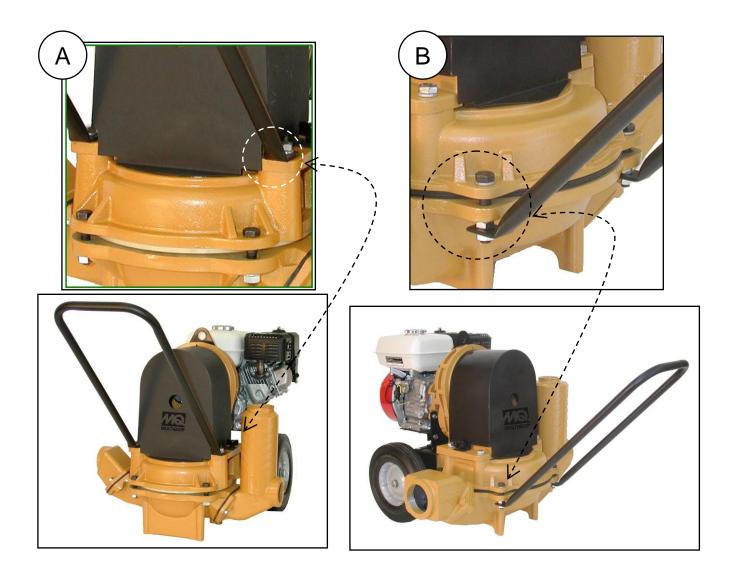
e-mail or call the Service Technical Support Group 800 478-1244.

HANDLE INSTALLATION

The MQ-D2H / D3H diaphragm pumps come with a handle that requires assembly. The following shows the suggested mounting location of the handle as well as the improper location, (see page 2 for improper location).





The following picture shows improper mounting. The handle was mounted on top of the pump base.

The handle should **NOT** be mounted at this location as it will lead to cracking the case.

