



REPLACEMENT PITCH AND STROKE CYLINDERS

The original production stroke and pitch cylinders used on **HTXG6DF**, **HTXD6i** and **STXD6i** Ride-On Power Trowels have been discontinued and replaced by a new supplier. The last unit produced with the original type cylinders:

HTXG6DF - From S/N PB2003172

HTXD6i and STXD6i - From S/N ND2003503

All service replacement parts ordered will be supplied with the current production part numbers. The new cylinders are a direct mechanical fit replacement, however these cylinders require that the trowel's MCU (machine control unit) has the correct software installed. On earlier units using the first generation MCU, the Software ID 22707 REV 103 must be used. On later produced trowels with the 4th generation MCU, the Software ID 30441 REV 100 must be used. (To learn more on the correct trowel MCU refer to TI document "[HTXD6i - STXD6i Series Ride Trowel MCU Change](#)") This allows the MCU to read the reverse signal provided by the new cylinders.



OLD STYLE 3 PIN CYLINDER

MQ P/N # 22252 - Old Style Pitch Cylinder
MQ P/N # 22287 - Old Style Stroke Cylinder



NEW STYLE 4 PIN CYLINDER

MQ P/N # 32673 - New Style Pitch Cylinder
MQ P/N # 32674 - New Style Stroke Cylinder

NOTE: WHEN REPLACING THE CYLINDER, IT IS REQUIRED TO RECALIBRATE THE MCU. MCU AND FIRMWARE AND PARAMETERS UPDATES WILL ALWAYS REQUIRE RECALIBRATIONS.

For latest MCU and Parameters files please go to one of the webpage below:

HTXG6DF - <http://service.multiquip.com/6df-wst.html> *HTXD6i/STXD6i* - <http://service.multiquip.com/d6i-wst.html>