



HTXD6i

Float Pan Installation

The following instructions are intended to assist the user in the installation of a float pan and securing it with pan clips. Please read all assembly instructions before installing float pans.

REQUIRED EQUIPMENT

- Hoist and Safety Strap
- Four Jack stands

PARTS

Verify that all parts are accounted for (Figure 1 and Table 1).

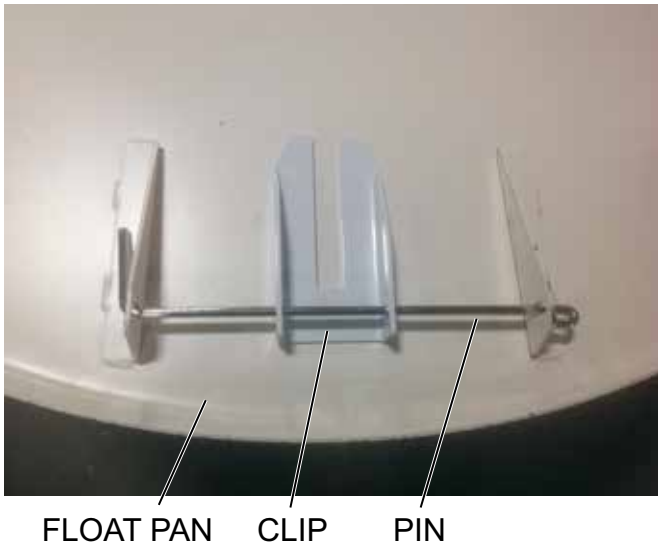


Figure 1. Float Pan Installation Parts

Table 1. Parts Needed				
Item No.	Part No.	Description	QTY.	Remarks
1	32026	Float Pan	2	
2	32239	Pan Clip Kit	2	Includes items 3-4
3	30081	Clip	3	
4	20646	Pin	3	

WORK SAFELY!

Only a **qualified service technician** with proper training should perform this installation. Follow all shop safety rules when performing this installation.

PREPARATION

1. Make sure trowel is turned off and engine is cool.
2. Place the trowel in an area free of dirt and debris.

3. Using a hoist, attach safety straps to lifting loops on each side of trowel. Lift trowel approximately 6 inches off the ground.
4. Set jack stands in 4 corners to support trowel then slowly lower trowel to the jack stands.

INSTALLATION

Refer to Figure 2 for location of parts.

1. Remove the float pan (P/N 32026) from the box.
2. Open the Pan Clip Kit (P/N 32239). Confirm that it contains 3 clips and 3 pins.
3. Slide the float pan under the spider plate/blade assembly keeping in mind the alignment of the locator tabs that are welded in place on the pan. Each pan has three sets of locator tabs that will line up with three individual trowel arm/blade assemblies.
4. Slowly lower trowel to pan.
5. Slide the clip into the trowel arm.
6. Insert pin through the first tab on the pan, through the clip, then through the other tab on the pan.
7. Rotate pin so that the long end is facing down towards the pan.
8. Repeat steps 5 to 7 for the other 2 sets of locator tabs.
9. Repeat the entire procedure on the other spider plate/blade assembly.

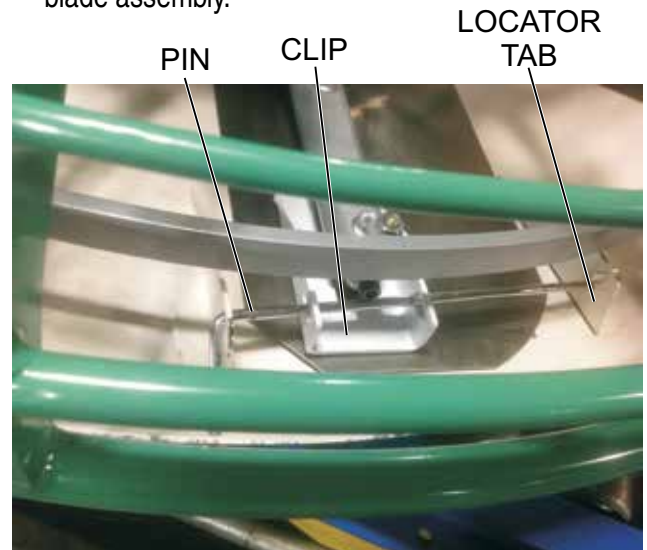


Figure 2. Float Pan Installation



HTXD6i

Float Pan Installation

HERE'S HOW TO GET HELP

PLEASE HAVE THE MODEL AND SERIAL
NUMBER ON-HAND WHEN CALLING

UNITED STATES

Multiquip Corporate Office

18910 Wilmington Ave. Tel. (800) 421-1244
Carson, CA 90746 Fax (310) 537-3927
Contact: mq@multiquip.com

Service Department

800-421-1244 Fax: 310-537-4259
310-537-3700

Technical Assistance

800-478-1244 Fax: 310-943-2238

MQ Parts Department

800-427-1244 Fax: 800-672-7877
310-537-3700 Fax: 310-637-3284

Warranty Department

800-421-1244 Fax: 310-943-2249
310-537-3700

MEXICO

MQ Cipsa

Carr. Fed. Mexico-Puebla KM 126.5 Tel: (52) 222-225-9900
Momoxpan, Cholula, Puebla 72760 Mexico Fax: (52) 222-285-0420
Contact: pmastretta@cipsa.com.mx

CANADA

Multiquip

4110 Industriel Boul. Tel: (450) 625-2244
Laval, Quebec, Canada H7L 6V3 Tel: (877) 963-4411
Contact: jmartin@multiquip.com Fax: (450) 625-8664

UNITED KINGDOM

Multiquip (UK) Limited Head Office

Unit 2, Northpoint Industrial Estate, Tel: 0161 339 2223
Globe Lane, Fax: 0161 339 3226
Dukinfield, Cheshire SK16 4UJ
Contact: sales@multiquip.co.uk

© COPYRIGHT 2013, MULTIQUIP INC.

Multiquip Inc and the MQ logo are registered trademarks of Multiquip Inc. and may not be used, reproduced, or altered without written permission. All other trademarks are the property of their respective owners and used with permission.

The information and specifications included in this publication were in effect at the time of approval for printing. Illustrations, descriptions, references and technical data contained in this document are for guidance only and may not be considered as binding. Multiquip Inc. reserves the right to discontinue or change specifications, design or the information published in this publication at any time without notice and without incurring any obligations.

Your Local Dealer is:

