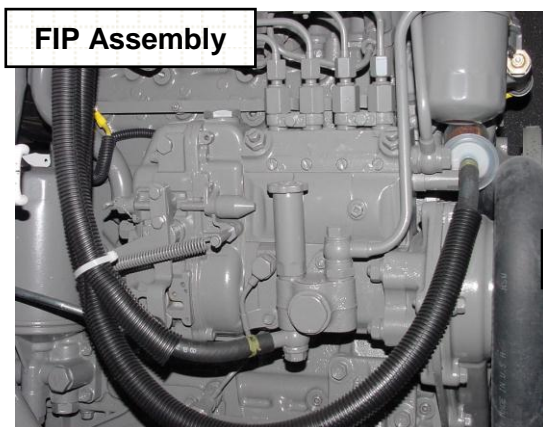


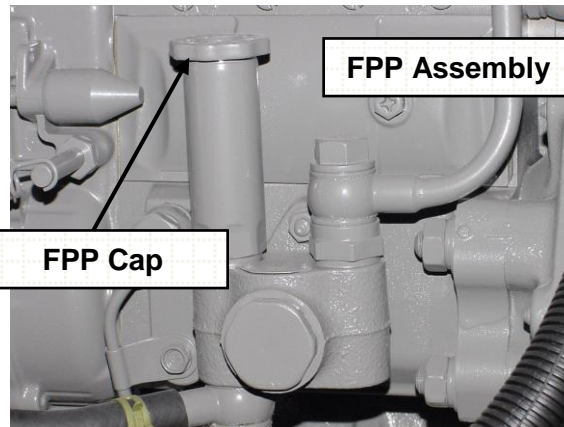
## FUEL PRIMING SYSTEM

1. Give a thorough visual inspection of the hose clamps and fuel hoses for cuts, frayed connections, and condition.
2. Locate the Fuel Priming Pump (FPP) on the side of the Fuel Injection Pump (FIP)(Figure 1 & 2).
3. After locating the FPP, unscrew the top of the FPP by rotating the head of the FPP counterclockwise. The cap of the FPP will “pop up”.
4. With the cap of the FPP in the up position, “pump” the FPP by using an up and down motion approx. 10 to 15 times. The FPP motion should become “stiff”.
5. Re-insert the plunger of the FPP and screw it down clockwise until tight.
6. Crank the unit and attempt to start the unit. Should the unit fail to start, repeat Steps 1 through 5.

**ALL ADJUSTMENTS MUST BE MADE BY A QUALIFIED ELECTRICAL TECHNICIAN. MQ POWER IS NOT RESPONSIBLE FOR ANY DAMAGES TO EQUIPMENT AND/OR COMPONENTS RESULTANT FROM UNQUALIFIED PERSONNEL.**



**FIGURE 1 FUEL INJECTION PUMP ASSEMBLY**



**FIGURE 2 FUEL PRIMING PUMP ASSEMBLY**