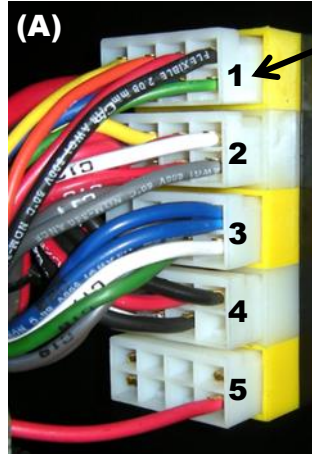
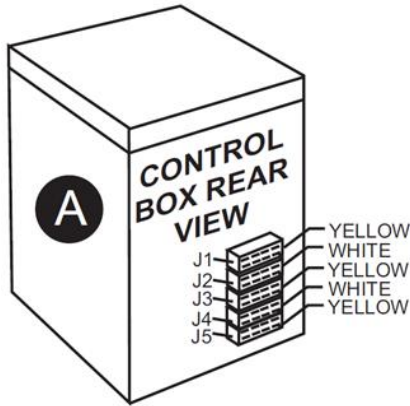


CONTROL BOX REMOVAL & REPLACEMENT



Removal Instructions:

(1) Mark the harness plugs 1~5 top to bottom with a permanent marker prior unplugging them from the back of the control box junction terminals and unplug them, ref. **(A)**.

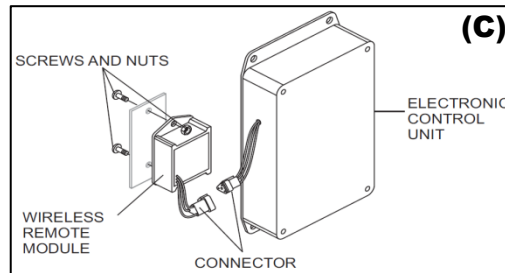
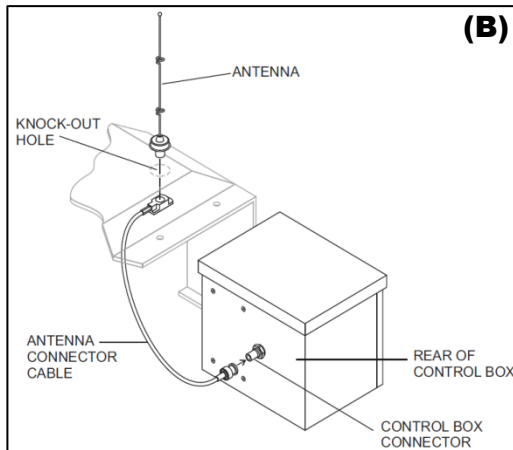
Caution: Never pull on the plug wires when removing the plugs from the control box junction terminals.

Note: Page #2 contains plug configuration reference photos if needed.

(2) Disconnect the optional wireless remote antenna from back of control box, ref. **(B)**.

(3) Remove the front cover from the control box and disconnect the optional wireless remote module and hardware from inside the control box, ref. **(C)**.

(4) Remove 2 bolts from each side of the control box and remove the control box from the machine.



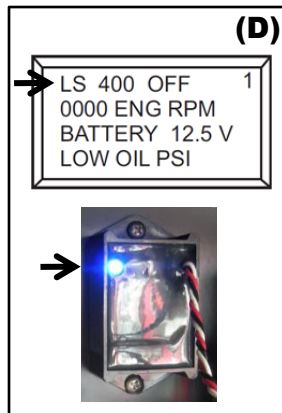
Replacement Instructions:

(1) Reverse the above removal instructions for installation.

(2) Place key switch in the ON position and ensure screen "1" displays the corresponding model and if applicable ensure that the wireless remote module blue LED is ON, ref. **(D)**.

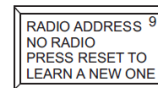
(3) If applicable; go through the "Radio Remote Control Programming" procedure, ref. **(E)**.

(4) Go through operating all the control panel functions to ensure all is working normally.

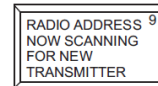


Radio Remote Control Programming **(E)**

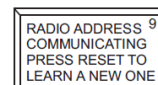
Before starting operation of the Radio Remote Control, go to Screen 9 of the Digital Readout Screen:



1. Press the ON/OFF button on the radio (wireless) remote control to turn on the power. Hold down the RESET switch. The display will now show:



2. After 5 seconds, the display will show:



3. The remote control is now ready for use.

Plugs configuration reference photos

