



This bulletin is provided for technical reference and service related updates. If you have any questions, comments or do not wish to receive these e-mails, please reply to this e-mail or call the Service Technical Support Group 800 478-1244.

## CLUTCH CHANGE

**OLD PART# 366346210**

**NEW PART# 366348550**

Changes to production machines will be implemented according to the following serial number breaks.

<u>MODEL</u>	<u>SERIAL NUMBER</u>
MTX60	S -1881
MTX70	S -1391
MTX80	S - 3940
MTX90	S -1299

MTX series rammers have received an update to the clutch design. The shoe material has changed from rubber to composite and features a cam design that ensures optimum contact between the shoes and clutch drum.

- Orders for replacement clutches will be crossed over to the new clutch design.
- Machines in current stock will be sold with the original designed clutch.
- Customer experiencing clutch failure within the warranty period may file a warranty claim and fit the machine with the new clutch design.
- The new clutch retrofits onto the older MTX models.

### OLD CLUTCH DESIGN

*MQ PART# 366346210*



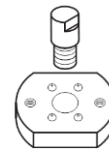


### CLUTCH REMOVAL AND INSTALLATION TOOLS

Clutch removal: The same tools can be used for removing the clutch assembly (*see below*)

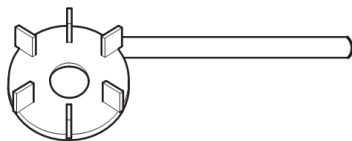


Clutch puller "A"  
(P/N: 9810-10400)

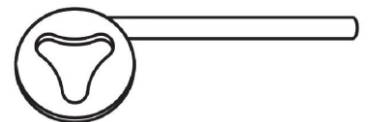


Clutch puller "B"  
(P/N: 9839-10021)

Clutch Installation: A new tool has been designed for the new clutch assembly (*see below*)



**Old Clutch Mounting Tool**  
MQ part # (9830-10060)



**New Clutch Mounting Tool**  
MQ part # (9830-10070)