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## OUTPUT LUG COVER INSTALLATION

**Part #RK-0005**

DCA300SSIU4F2 & DCA300SSIU4F3

**Part #RK-0006**

DCA400SSI4F3

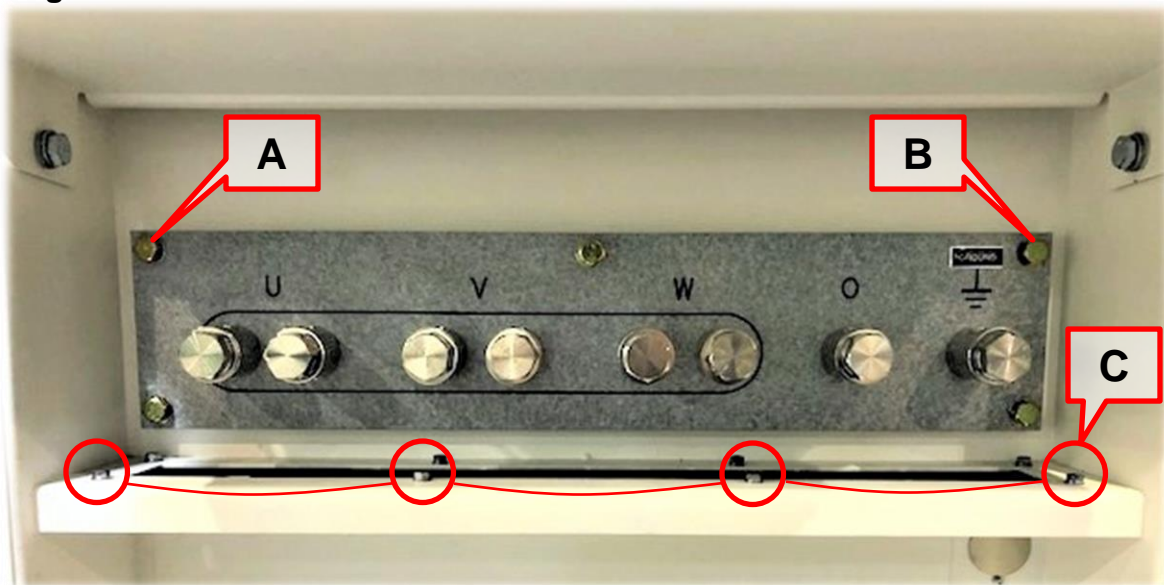
### Tools Needed

- Ratchet
- 17mm Socket
- 6" Extension
- 10mm Socket

**“Begin the following with the Generator Shutdown and LOTO applied”**

- 1) Remove the upper left and right bolts with 17mm socket, Ref. Fig. 1, A & B
- 2) Remove the four bolts along cable gland edge with 10mm socket, Ref. Fig. 1, C

**Fig. 1**



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- 3) Install output lug cover, Ref. Fig. 2, D
- 4) Install and tighten hardware removed in steps 1, torque to (274.4 in-lb)
- 5) Install and tighten hardware removed in steps 2, torque to (123.9 in-lb)
- 6) Remove protective sheet from Plexiglas cover, Ref. Fig. 3, E
- 7) Lightly tighten the cover screws with a 10mm socket, Ref. Fig. 3, F

Fig. 2



Fig. 3

