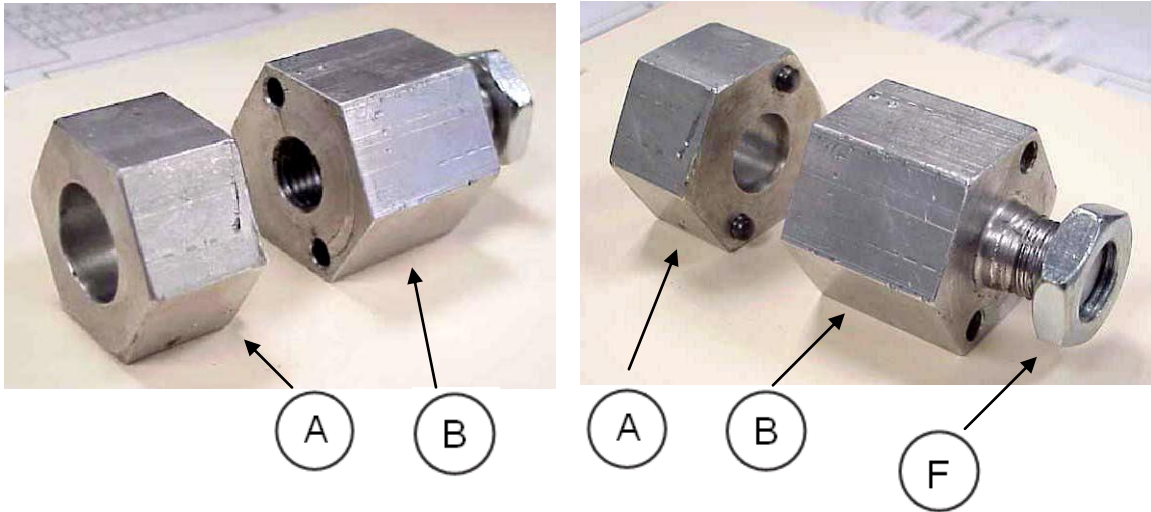


## HYDRAULIC PUMP FAN & COUPLING REMOVAL

This documentation can be used as a guide when removing the hydraulic pump fan and coupling.

The coupler has two parts, a tapered half and a threaded half (see below).

(A), Is the tapered half of the coupler. (B), Is the threaded half of the coupler.



### Removing

1. Hold in place the threaded half coupler (B) with a wrench and use a socket to remove (F) counterclockwise then remove washer (E) and the outer fan (C).
2. The rest can now be removed together (A,B,C,D). When removing it may be necessary to apply heat with a torch to (A) tapered coupler while unscrewing the threaded coupler (B) from the shaft. using an impact will make it easier for removal. The use o

Reverse the above for assembly using blue LOCTITE #242

