PARTS MANUAL



MODEL QP2B CENTRIFUGAL PUMP (VANGUARD 200 6.5 HP GASOLINE ENGINE)

Revision #0 (04/28/23)

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THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.

NOTES

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TABLE OF CONTENTS

QP2B Centrifugal Pump

Explanation Of Code In Remarks Column	
Suggested Spare Parts	Ę

Component Drawings

Pump Assembly	6-	7
Engine Service Parts	8-	9

NOTICE

Specifications and part numbers are subject to change without notice.

EXPLANATION OF CODE IN REMARKS COLUMN

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

NOTICE

The contents and part numbers listed in the parts section are subject to change **without notice**. Multiquip does not guarantee the availability of the parts listed.

SAMPLE PARTS LIST

<u>NO.</u>	<u>Part no.</u>	<u>Part name</u>	<u>QTY.</u>	<u>REMARKS</u>
1	12345	BOLT	1	INCLUDES ITEMS W/%
2%		WASHER, 1/4	IN	NOT SOLD SEPARATELY
2%	12347	WASHER, 3/8	IN1	MQ-45T ONLY
3	12348	HOSE	A/R	MAKE LOCALLY
4	12349	BEARING	1	S/N 2345B AND ABOVE

NO. Column

Unique Symbols — All items with same unique symbol

(@, #, +, %, or >) in the number column belong to the same assembly or kit, which is indicated by a note in the "Remarks" column.

Duplicate Item Numbers — Duplicate numbers indicate multiple part numbers, which are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.

NOTICE

When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

PART NO. Column

Numbers Used — Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at the time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the "Remarks" Column.

QTY. Column

Numbers Used — Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the "Remarks" Column.

REMARKS Column

Some of the most common notes found in the "Remarks" Column are listed below. Other additional notes needed to describe the item can also be shown.

Assembly/Kit — All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

"INCLUDES ITEMS W/(unique symbol)"

Serial Number Break — Used to list an effective serial number range where a particular part is used.

Indicated by:

"S/N XXXXX AND BELOW"

"S/N XXXX AND ABOVE"

"S/N XXXX TO S/N XXX"

Specific Model Number Use — Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

"XXXXX ONLY"

"NOT USED ON XXXX"

"Make/Obtain Locally" — Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

"Not Sold Separately" — Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

SUGGESTED SPARE PARTS

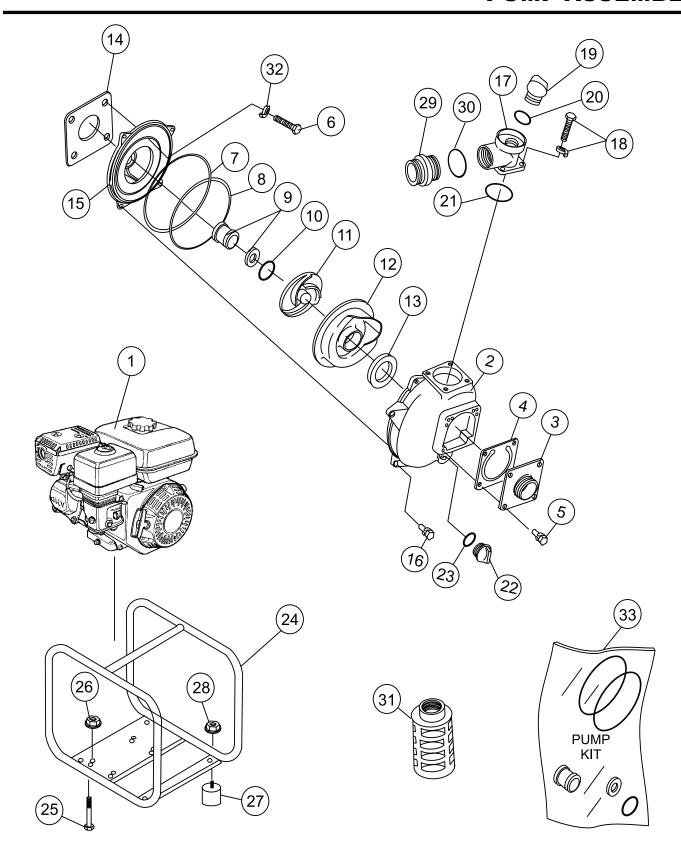
QP2B CENTRIFUGAL PUMP WITH VANGUARD 12V3 GASOLINE ENGINE

1 to 3 units

Qty.	P/N	Description
2	.KIT204	.KIT, PUMP, MECHANICAL SEAL, SLEEVE, O-RINGS
2	.0631211100	DRAIN CAP, FLOODING W/O-RING
2	.0480350300	O-RING, DRAIN CAP
1	.9258000030	.IMPELLER
2	.596760	.FILTER, AC CARTRIDGE
3	.597383	SPARK PLUG
1	.597080	.GRIP, STARTER ROP
2	.596772	.STARTER, REWIND (W/GRIP)
1	.596765	.CAP, FUEL TANK
1	.792917	.FILTER, FUEL

NOTICE

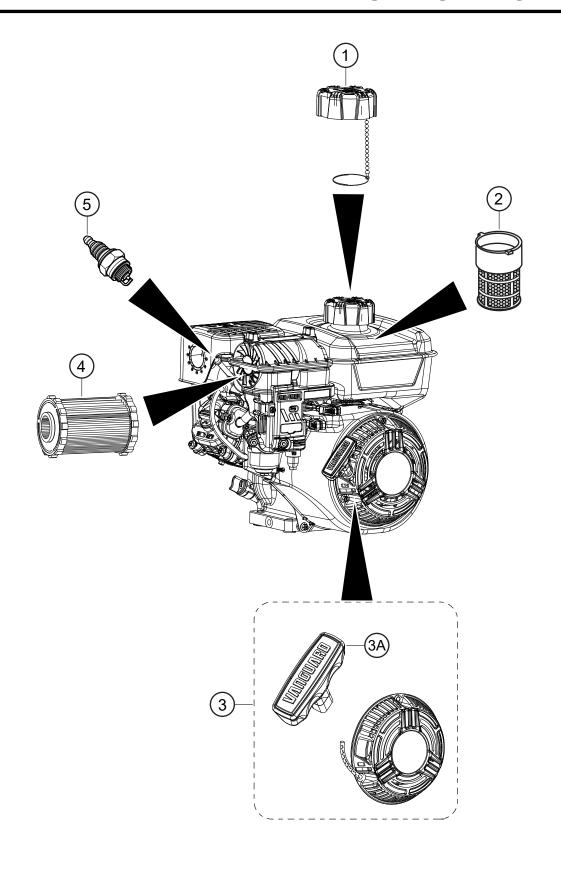
Part numbers on this Suggested Spare Parts list may supersede/replace the part numbers shown in the following parts lists.



PUMP ASSEMBLY

1 12V3 ENGINE, VANGUARD 1 2 7204100010 CASING 1 3 72040001600014 SUCTION COVER NPT2" 1 4 1889350351 CHECK VALVE 1 5 0181050820 BOLT SET W/WASHER, LOCK M8X20 4	
3 72040001600014 SUCTION COVER NPT2" 1 4 1889350351 CHECK VALVE 1 5 0181050820 BOLT SET W/WASHER, LOCK M8X20 4	
4 1889350351 CHECK VALVE 1 5 0181050820 BOLT SET W/WASHER, LOCK M8X20 4	
5 0181050820 BOLT SET W/WASHER, LOCK M8X20 4	
6 0191150520 BOLT 4	
7% 0489242100 O-RING DIA 2.4 X DIA. 210 (CASING) 1	
8% 0489241780 O-RING (VOLUTE CASING) 1	
9% 0803442320 MECHANICAL SEAL1 PC. = 1 SET	
10% 0852831600 ADJUST LINER, DIA. 0.3 THICKNESS 1~3	
10% 0852851600 ADJUST LINER, DIA. 0.5 THICKNESS 1~3	
11 7204000030 IMPELLER, 3/4"-16UNF 1	
12 1808000130 VOLUTE CASING 1	
13 1293330620 VOLUTE CASING PACKING 1	
14 1211390610 CASING COVER PACKING 1	
15 7204100020 CASING COVER 1	
16 0181050825 BOLT SET W/WASHER, LOCK M8 X 25 6	
(DELIVERY ELBOW)	
17 9246100090 DELIVERY ELBOW NPS2" 1	
18	
19 0631211100ASSY DRAIN CAP PF1" 1	
20 0480350300 O-RING (FLOODING CAP) 1	
21 0481310550 O-RING (DELIVERY ELBÓW) 1	
22 0631211100ASSY DRAIN CAP PF1" 1	
23 0480350300 O-RING (DRAIN CAP) 1	
24 9801214010P002 BASE 1	
25 0105050840 BOLT (ENGINE) M8 X 40 4	
26 0209150080 FLANĜE NUT (ÉNGINE) M8 4	
27 0723322030R CUSHION RUBBER / 4	
28 0209150060 FLANGE NUT M6 (CUSHION RUBBER) 4	
29 07904320200014 NIPPLE, NPS2" X NPT2" (DELIVERY) 1	
30 0481310550 O-RING (NIPPLE) 1	
31 0742303050 STRAINER, NPT2" 1	
32	

ENGINE SERVICE PARTS



ENGINE SERVICE PARTS

<u>NO.</u>	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	596765	CAP, FUEL TANK	1	
2	792917	FILTER, FUEL	1	
3	596772	STARTER, REWIND (W/GRIP)	1	INCLUDES ITEM W/#
3A#	597080	GRIP, STARTER ROPE	1	
4	596760	FILTER, AC CARTRIDGE	1	
5	597383	SPARK PLUG	1	

PARTS MANUAL

HERE'S HOW TO GET HELP

PLEASE HAVE THE MODEL AND SERIAL NUMBER ON-HAND WHEN CALLING

UNITED STATES

Multiquip Inc.

(310) 537- 3700 6141 Katella Avenue Suite 200 Cypress, CA 90630

E-MAIL: mq@multiquip.com WEBSITE: www.multiquip.com

CANADA

Multiquip

(450) 625-2244 4110 Industriel Boul. Laval, Quebec, Canada H7L 6V3 E-MAIL: infocanada@multiquip.com

UNITED KINGDOM

Multiquip (UK) Limited Head Office

0161 339 2223 Unit 2, Northpoint Industrial Estate, Globe Lane, Dukinfield, Cheshire SK16 4UJ E-MAIL: sales@multiquip.co.uk

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