# **PARTS MANUAL**



# MODEL QPT405SLT HIGH PRESSURE CENTRIFUGAL PUMP (HONDA GX390UT2PXU GASOLINE ENGINE)

Revision #4 (06/10/20)

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THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.

# **NOTES**

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#### **NOTICE**

Specifications and part numbers are subject to change without notice.

#### **EXPLANATION OF CODE IN REMARKS COLUMN**

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

#### **NOTICE**

The contents and part numbers listed in the parts section are subject to change **without notice**. Multiquip does not guarantee the availability of the parts listed.

#### SAMPLE PARTS LIST

PART NAME	QTY.	<u>REMARKS</u>
BOLT	1	.INCLUDES ITEMS W/%
WASHER, 1/4 IN.		.NOT SOLD SEPARATELY
WASHER, 3/8 IN.	1	.MQ-45T ONLY
HOSE	A/R	.MAKE LOCALLY
BEARING	1	.S/N 2345B AND ABOVE
	BOLT NASHER, 1/4 IN NASHER, 3/8 IN HOSE	NASHER, 1/4 IN NASHER, 3/8 IN1 HOSEA/R

#### NO. Column

**Unique Symbols** — All items with same unique symbol (@, #, +, %, or >) in the number column belong to the same assembly or kit, which is indicated by a note in the "Remarks" column.

**Duplicate Item Numbers** — Duplicate numbers indicate multiple part numbers, which are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.

#### **NOTICE**

When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

#### PART NO. Column

**Numbers Used** — Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at the time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the "Remarks" Column.

#### QTY. Column

**Numbers Used** — Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the "Remarks" Column.

#### **REMARKS Column**

Some of the most common notes found in the "Remarks" Column are listed below. Other additional notes needed to describe the item can also be shown.

**Assembly/Kit** — All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

"INCLUDES ITEMS W/(unique symbol)"

**Serial Number Break** — Used to list an effective serial number range where a particular part is used.

Indicated by:

"S/N XXXXX AND BELOW"

"S/N XXXX AND ABOVE"

"S/N XXXX TO S/N XXX"

**Specific Model Number Use** — Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

"XXXXX ONLY"

"NOT USED ON XXXX"

"Make/Obtain Locally" — Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

"Not Sold Separately" — Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

## **SUGGESTED SPARE PARTS**

#### **QPT405SLT CENTRIFUGAL PUMP**

#### 1 to 3 units

Qty.	P/N	Description
2	0805404235	. MECHANICAL SEAL
2	0631211100ASSY	. DRAIN CAP W/O-RING
2	0631211159	. FLOODING CAP
1	1473060030	. IMPELLER 1
1	1473060040	. IMPELLER 2
1	0742217100	. STRAINER
2	1473068050ASSY	BALL CHAIN, W/CAPS

#### HONDA GX390UT2PXU GASOLINE ENGINE

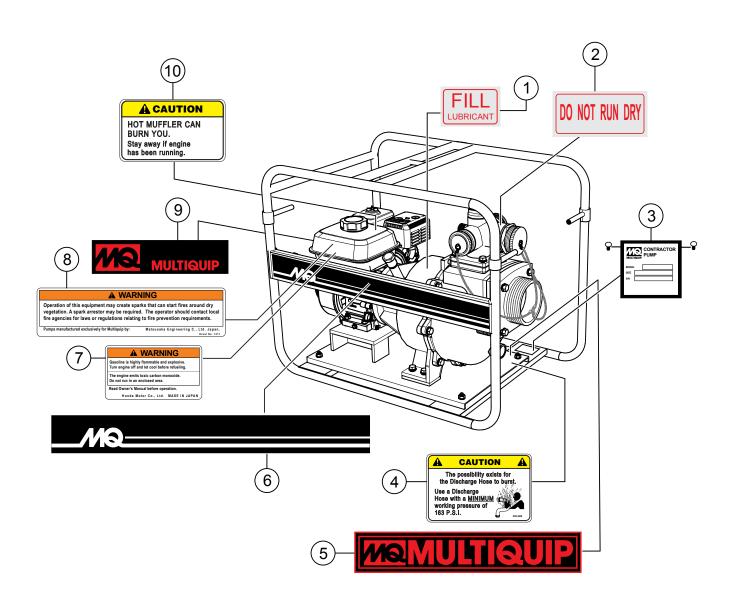
#### 1 to 3 units

39807955846	SPARK PLUG
117620Z4H900	TANK CAP
117672ZE2W01	SWITCH ASSY.
317210ZE3010	ELEMENT A/C DUAL
217218ZE3000	FILTER OUTER
128462ZE3W01	ROPE, RECOIL
128461Z5T305	GRIP, STARTER

#### NOTICE

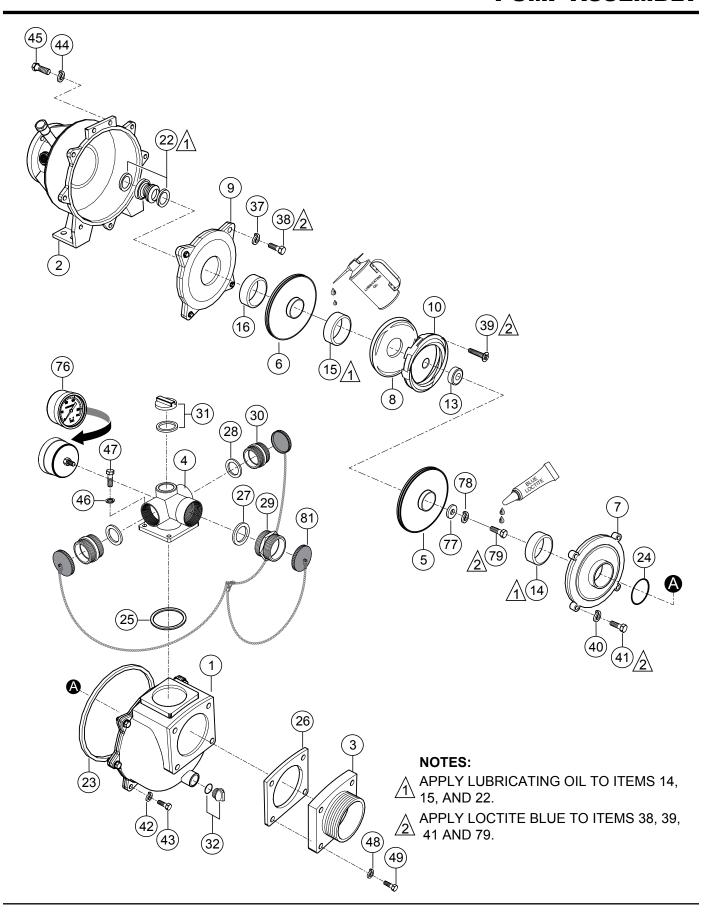
Part numbers on this Suggested Spare Parts list may supersede/replace the part numbers shown in the following parts lists.

## NAMEPLATE AND DECALS ASSEMBLY



# NAMEPLATE AND DECALS ASSEMBLY

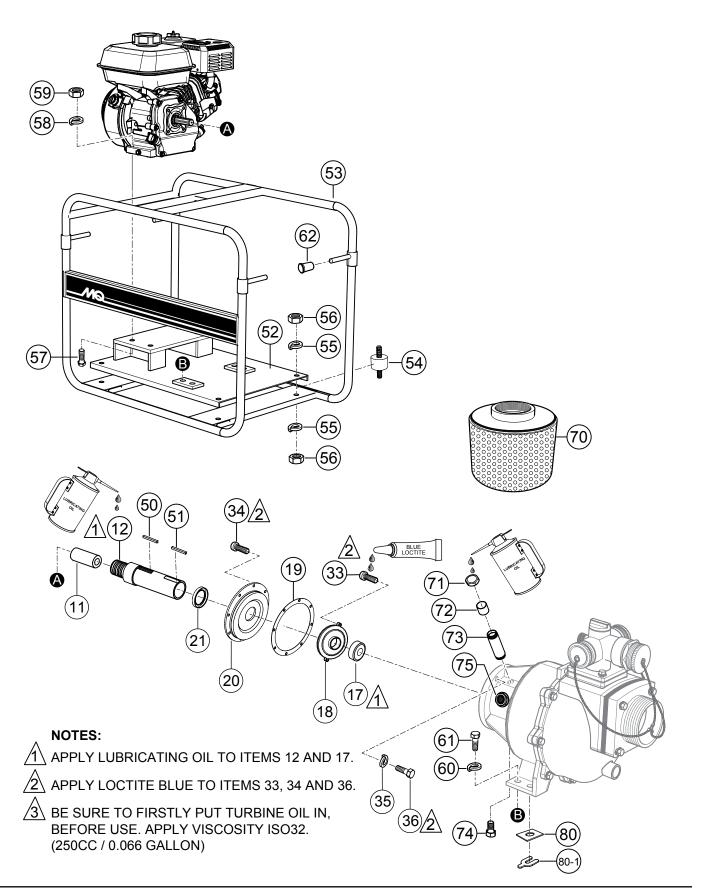
NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	2200241	DECAL; FILL LUBRICANT	1	
2	1200111	DECAL; DO NOT RUN DRY	1	
3		SERIAL PLATE	1	CONTACT MQ PARTS DEPT.
4	DCL285	DECAL; CAUTION, DISCHARGE HOSE	1	
5	2200111	DECAL; MQ MULTIQUIP LOGO	1	
6	2200131	DECAL; MQ STRIPE	1	
7	87516Z4H0100	DECAL; WARNING, GASOLINE FLAMMABLE	1	
8	2200231	DECAL; WARNING, START FIRES	1	
9	2200191	DECAL; MQ MULTIQUIP LOGO	1	
10	22000191	DECAL; CAUTION, HOT MUFFLER	1	



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# **PUMP ASSEMBLY**

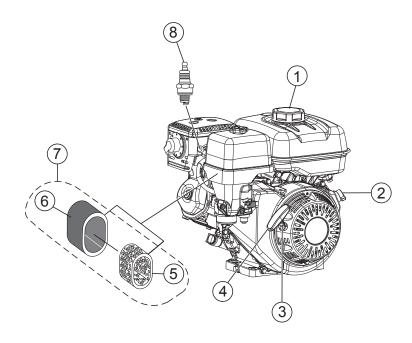
NO.	PART NO.	PART NAME	QTY.	REMARKS
1	14730600100002		1	<u></u>
2	14730600200002		1	
3		SUCTION COVER	1	
4		DELIVERY COVER (3-WAY OUTLET)	1	
5	1473060030	IMPELLER 1	1	
6	1473060040	IMPELLER 2	1	
7		VOLUTE CASING 1	1	
8	1473060120	VOLUTE CASING 2	1	
9		VOLUTE CASING 3	1	
10	1473060140	GUIDE VANE	1	
13	1473221270	SHAFT SPACER	1	
14	1473251220	LINER RING 1	1	
15	1473081220	LINER RING 2	1	
16	1473081220	LINER RING 3	1	
22	0805404235	MECHANICAL SEAL	1	
23	0481573750	O-RING	1	
24	0480571150	O-RING	1	
25	0481571650	O-RING	1	
26	1601350350	CHECK VALVE	1	
27	0481311100	O-RING	1	
28	0481310800	O-RING	2	
29	07905340400014	NIPPLE (4")	1	
30	07905330310014	NIPPLE (3")	2	
31	0631211159	O-RING NIPPLE (4") NIPPLE (3") FLOODING CAP DRAIN CAP	1	
32	0631211100ASSY	DRAIN CAP	1	REPLACES P/N 0631211100
37	0451250100	WASHER, LOCK	4	REPLACES P/N 0451290100
38	0105091040	BOLT	4	
39	0161090645	FLAT SCREW WASHER, LOCK	3	
40	0451250100			REPLACES P/N 0451290100
41	0105191010	BOLT	4	
42	045129-0120	WASHER, LOCK	7	
43	0105091235	BOLT	7	
44	0451250100	WASHER, LOCK		REPLACES P/N 0451290100
45	0105091035	BOLT	2	
46	0451290160	WASHER, LOCK	4	
47	0105091640	BOLT	4	
48	0451290160	WASHER, LOCK	4	
49 70	0105091650	BOLT	4	
76 77	1473809360	PRESSURE GAUGE	1	
77 70	1466251241	IMPELLER WASHER WASHER, LOCK	 	DEDI ACEO D/N 0451000100
78 70	0451250100		I	nerlaces P/N 0451290100
79 81	0105091025	BOLT BALL CHAIN WITH CAP	1	
01	1473000000A351	DALL UTAIN WITH CAP	ı	



# **PUMP ASSEMBLY**

NO.	PART NO.	PART NAME	QTY.	REMARKS
11	1473221010	PUMP SHAFT	1	
12	1473221020	EXTENSION SHAFT	1	
17	0670006207	BALL BEARING	1	
18	1473201320	BEARING SET PLATE	1	
19	1473390780	OIL ROOM COVER PACKING	1	
20	1473130760	OIL ROOM COVER	1	
21	0861354808	OIL SEAL	11	REPLACES P/N 0862354808
33	0131190515	CAP SCREW	3	
34	0131190515	CAP SCREW	4	
35	0451290070	WASHER, LOCK	4	
36	0191170632	BOLT	4	
50	0505070825	KEY	1	
51	0515070825	KEY	1	
52	14732140200014	ENGINE BASE	1	
53	1473214010P002	BASE	1	
54	0723303032	CUSHION RUBBER	4	
55	0451290080	WASHER, LOCK	8	
56	0205490080	NUT	8	
57	0105091060	BOLT	4	
58	0451250100	WASHER, LOCK	4	REPLACES P/N 0451290100
59	020310080	NUT	4	REPLACES P/N 0205490100
60	030212300	BOLT WASHER, LOCK NUT WASHER, LOCK	4	REPLACES P/N 0451290120
61	0105091235	BOLT	4	
62	1412317030	CAP	4	
70	0742217100	STRAINER	1	
71	1473807150	OIL CAP	1	
72	0772253838	SOCKET	1	
73	E120038100	LONG NIPPLE	1	
74	1473807160	OIL PLUG	1	
75	1473809370	OIL GAUGE, SIGHT GLASS	1	
80	0852830000	BASE LINER	4	
80-1	0852850000	BASE LINER	4	

# **ENGINE SERVICE PARTS**



# **ENGINE SERVICE PARTS**

<u>NO.</u>	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	17620Z4H900	TANK CAP, CHROME PLATED	1	
2	35120Z5T003	SWITCH ASSY.	1	
3	28462ZE3W01	ROPE, RECOIL	1	
4	28461Z5T305	GRIP, STARTER	1	
5		AIR CLEANER ELEMENT	1	NOT SOLD SEPARATELY
6	17218ZE3000	FILTER OUTER	1	
7	17210ZE3505	ELEMENT A/C DUAL H-5252697	1	
8	9807955846	SPARK PLUG, BPR5ES (NGK)	1	

# **PARTS MANUAL**

# **HERE'S HOW TO GET HELP**

# PLEASE HAVE THE MODEL AND SERIAL NUMBER ON-HAND WHEN CALLING

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