



This bulletin is provided for technical reference and service related updates. If you have any questions, comments or do not wish to receive these e-mails, please reply to this e-mail or call the Service Technical Support Group 800 478-1244.

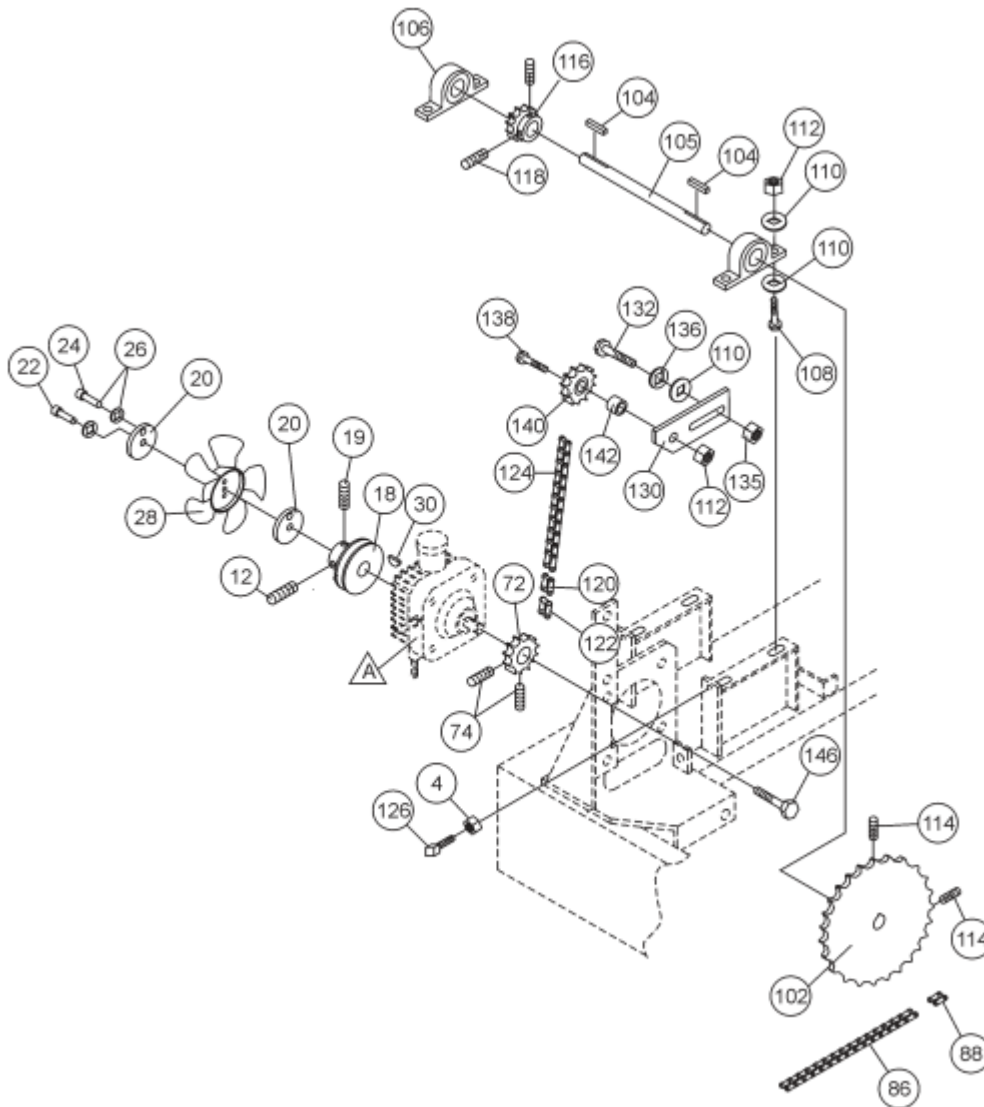
DRIVE SYSTEM ASSEMBLY

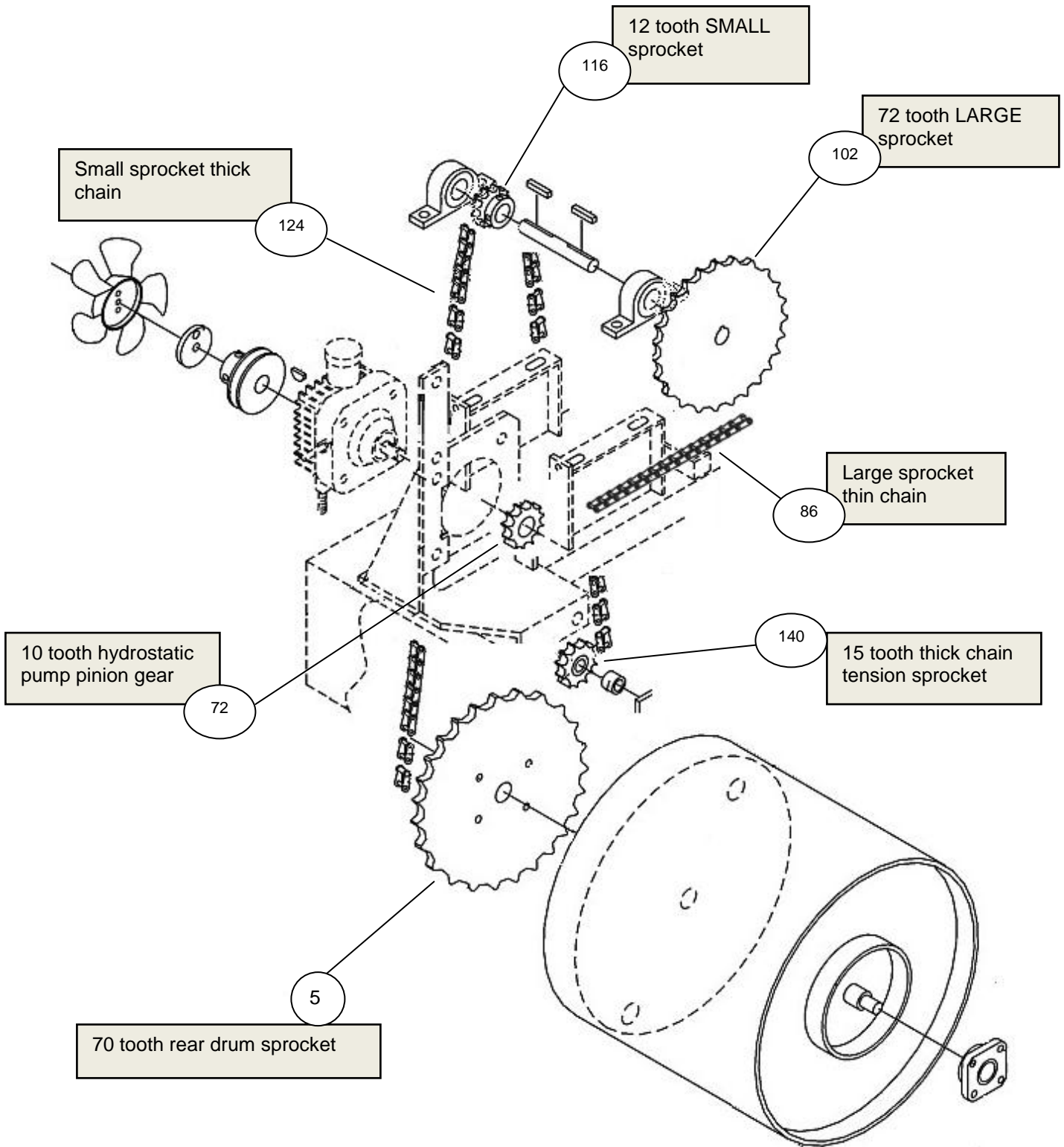
This documentation is intended to assist with the exact location of parts. It has been noted that in the latest released operation and parts manual the part drawing is not specific to gears, sprockets and chain locations.

MODEL R2000H RIDE-ON STATIC ROLLER

Revision # 5 (03/09/09)

Drive System Assembly







DRIVE SYSTEM ASSEMBLY PARTS LIST

<u>ITEM NO.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>	<u>REMARKS</u>
2	GX240K1QAE2	HONDA ENGINE	1	
4	492554	NUT, HEX 3/8"	4	
5	24194-001	SPROCKET, 70 TOOTH	1	
6	492378	BOLT, 3/8" X 1- 3/4" G5	4	
8	512193	WASHER, FLAT 3/8"	7	
9	EM502571	CLIP	1	
10	0166 A	WASHER, LOCK 3/8"	4	
12	530311	PULLEY, ENGINE 6 MM	1	
14	492467	SCREW, ALLEN 5/16" X 3/8"	2	
16	503837	V-BELT A-43	1	
18	530312	PULLEY, PUMP .5 MM	1	
19	513489	SCREW, SET 1/4" X 3/8"	2	
20	530313	WASHER, 1/4" FAN SECURING	2	
22	492256	SCREW, ALLEN 1/4" X 1" 20-NC	1	
24	530314	SCREW, ALLEN 1/4" X 1" 28-NF	1	
26	210402	WASHER, LOCK 1/4"	2	
28	530315	FAN, BLADE	1	
30	491759	KEY, WOODRUFF 1/8" X 1/2"	2	
72	530326	PINION GEAR, 10 TOOTH	1	
74	255061	SCREW, SET 1/4" NC X 1/4"	2	
86	530328	CHAIN, LARGE SPROCKET	1	
88	530329	CHAIN, MASTER LINK	1	USED WITH ITEM 86
102	530331	SPROCKET, 72 TOOTH	1	
104	500432	KEY, SQUARE 3/8" X 50 MM	1	
105	530384	PINION SHAFT	1	
106	530332	PILLOW BLOCK BEARING	2	
108	492395	SCREW, 1/2" NC X 1-3/4" G5	4	
110	0621	WASHER, 1/2" ESP	8	
112	492584	NUT, NYLOC 1/2" NC	4	
114	492471	SCREW, ALLEN 3/8" NC	2	
116	530333	SPROCKET, 12 TOOTH SHAFT	1	
118	492470	SCREW, ALLEN 3/8"	2	
120	530335	CHAIN LINK	1	USED WITH ITEM 124
122	530334	CHAIN MASTER LINK	1	USED WITH ITEM 124
124	530334	CHAIN, SMALL SPROCKET	1	
126	492486	SCREW, SQ. 3/8" NC X 1-3/4"	1	
128	1456	NUT, HEX 3/8" NC	2	
130	530337	PLATE, SUPPORT TENSION	1	
132	509165	SCREW, HEX 1/2" NC X 2-1/4" G5	2	
134	0621	WASHER, 1/2" ESP	2	
135	6109160	NUT, HEX 1/2" NC G5	1	
136	6109180	WASHER, LOCK 1/2"	2	
140	530338	SPROCKET, 15 TOOTH	1	
142	530339	SPACER, TENSION	1	
144	492584	NUT, NYLOC 1/2" NC	1	
146	490166	BOLT, HHCS, 3/8" X 3-1/2" G5	1	