

## HOW TO MANUALLY PRIME QSB6.7 ENGINE'S FUEL SYSTEM

1. Release the manual priming pump above the fuel filter by turning the knob counterclockwise a couple times. When the following process is completed, simultaneously push the knob in completely and turn clockwise a couple times to lock the manual priming pump back in the stowed position.







2. Pump the priming handle by pulling and pushing to pressurize the fuel system.



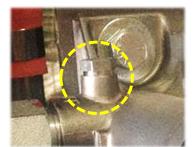




3. Crack open the bleeder screw on top of the fuel filter housing to release the air in the fuel system. Retighten the bleeder screw.







4. Repeat steps 2 and 3 until the air is removed completely from the fuel system.

**NOTE:** After tightening the bleeder screw, continue priming (using the hand pump) while cranking the engine until it starts. This step is necessary because the primary fuel filter is located downstream of the fuel-water separator and will be empty if the filters were installed correctly—filters should **not** be pre-filled. Continuing to prime during startup helps build the fuel pressure needed to properly supply the system and support the initial engine start.

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