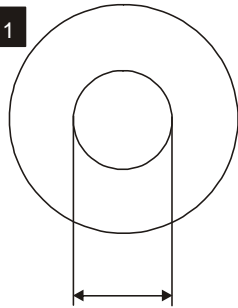


SEAL KIT 3530 INSTRUCTIONS

TYPICAL SEAL

STEP 1



MEASURE AS SHOWN TO DETERMINE INSIDE DIAMETER (I.D.) OF SEAL

STEP 2

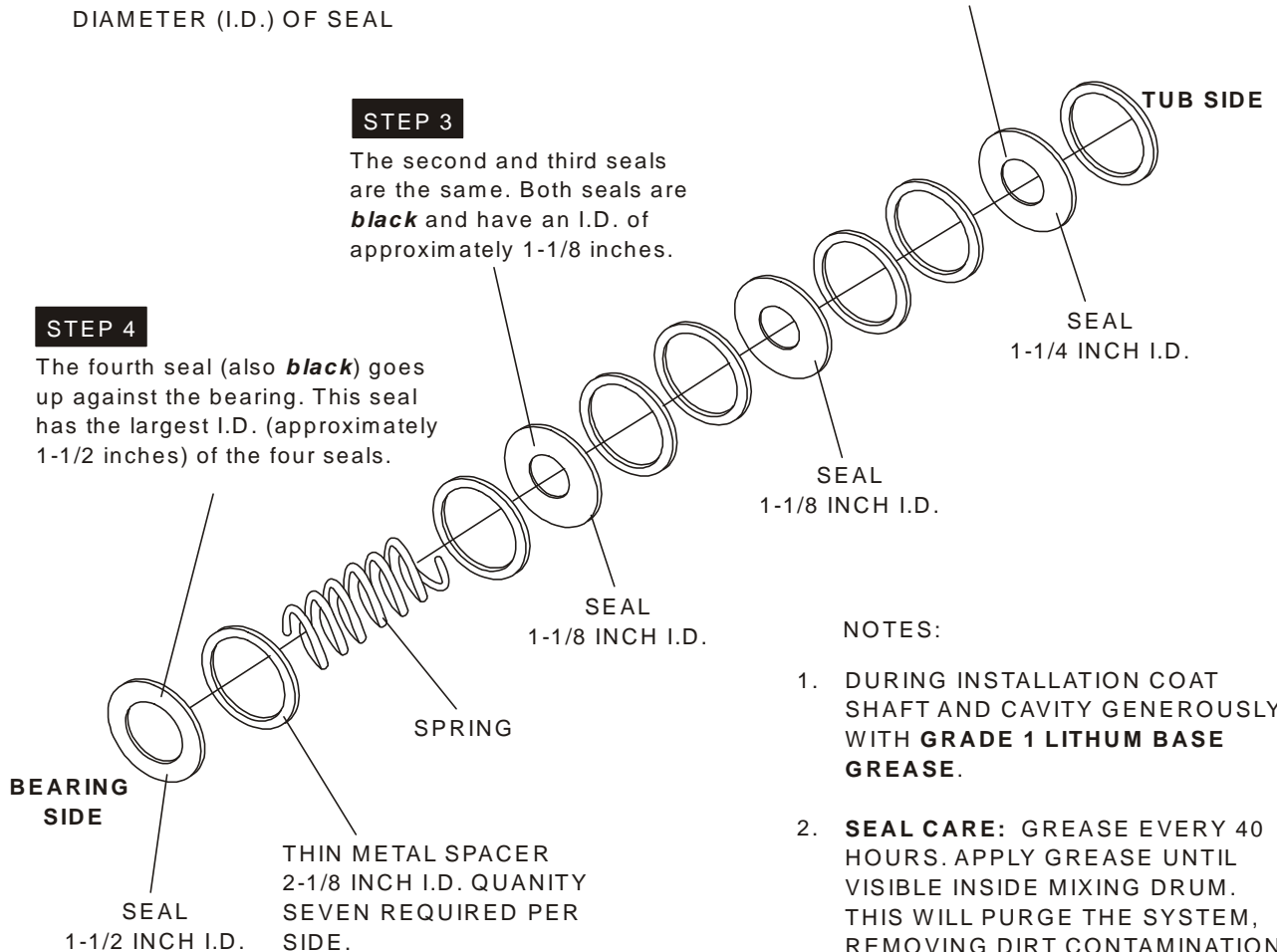
First seal to be inserted into the drum head, bearing boss. This seal will be visible from the inside the tub. This seal is transparent with a **yellow** tint. The I.D. of this seal is approximately 1-1/4 inches.

STEP 3

The second and third seals are the same. Both seals are **black** and have an I.D. of approximately 1-1/8 inches.

STEP 4

The fourth seal (also **black**) goes up against the bearing. This seal has the largest I.D. (approximately 1-1/2 inches) of the four seals.



NOTES:

1. DURING INSTALLATION COAT SHAFT AND CAVITY GENEROUSLY WITH **GRADE 1 LITHIUM BASE GREASE**.
2. **SEAL CARE:** GREASE EVERY 40 HOURS. APPLY GREASE UNTIL VISIBLE INSIDE MIXING DRUM. THIS WILL PURGE THE SYSTEM, REMOVING DIRT CONTAMINATION.
3. SEAL INSTALLATION IS IDENTICAL FOR BOTH LEFT AND RIGHT SIDES OF SHAFT.