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### WHITEMAN TUB REPLACEMENT

All Whiteman power buggy tubs and tub mount frames have been standardized, now featuring 30° corners. This production change took effect July 2020 to include replacement parts. The original tub (square corners) part #18004 was discontinued, replaced with new style tub (30° corners) part #808271.

#### WORK SAFELY!

Only a qualified service technician with proper training should perform this procedure. Follow all shop safety rules while performing this procedure.

Original Tub  
Square Corners, (Discontinued)

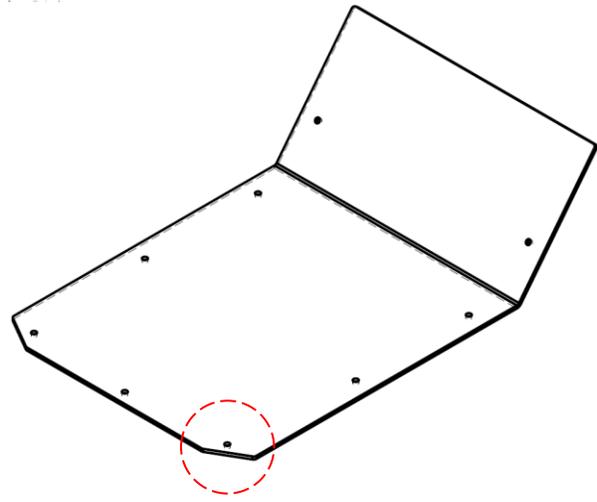
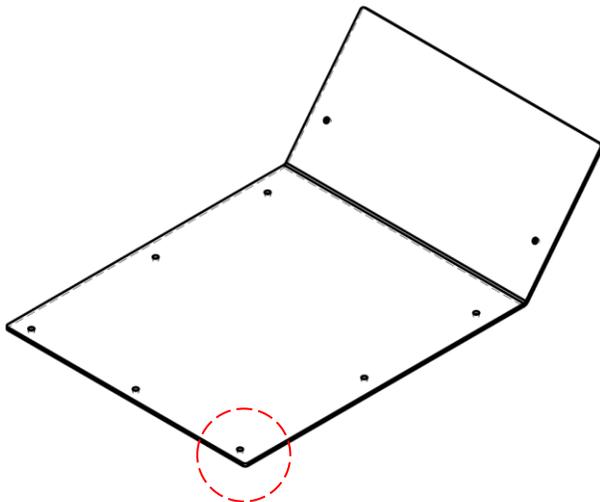


Tub Mount Frame  
WBH16 Part #18099  
WTB16 Part #806452

New Style Tub Featuring 30° Corners  
Starting July 2020



New Style Tub Mount Frame, July 2020  
WBH16 Part #522262  
WTB16 Part #522263



**Please Note:** When installing the new style tub with 30° corners on an older tub mount frame will require drilling two new mounting holes. It's not necessary to cut the original tub mount frame to match the tub corners unless desired.

## WHITEMAN TUB REPLACEMENT

Modifying the original square corner tub mount frame to accept the new style tub with 30° corners.

1. Measure and mark the location of the new holes per the following specification at both corners and drill two new 3/8" holes
2. **Note:** It's not necessary to cut the tub mount frame corners unless desired. If desired, cut both corners off per the following specification
3. Two new Nyloc nuts 3/8"-16NC will be needed part #EM968013
4. Set and align tub on tub mount frame and drill new tub mounting holes
5. Secure tub with existing and new hardware

